



x = CHAMFER 2x45*(2 PLACES)
 F = FULL RADIUS(8 PLACES)
 * = 1.0 RADIUS(12 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

| | | |
|---------------------|----------------------|----------------------|
| UPTO 20.0mm - ±0.30 | UPTO 80.0mm - ±0.70 | UPTO 180.0mm - ±1.27 |
| UPTO 30.0mm - ±0.38 | UPTO 100.0mm - ±0.80 | UPTO 200.0mm - ±1.40 |
| UPTO 40.0mm - ±0.45 | UPTO 120.0mm - ±0.90 | UPTO 225.0mm - ±1.52 |
| UPTO 50.0mm - ±0.52 | UPTO 140.0mm - ±1.00 | |
| UPTO 60.0mm - ±0.60 | UPTO 160.0mm - ±1.14 | |

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|--------------------------|
| 1. STRAIGHTNESS=1.7mm/M |
| 2. TWIST=1.7mm/M |
| 3. ANGULARITY= ±2° |
| 4. FLATNESS =0.006xWIDTH |

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| <p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p> | <p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p> | <p>DRAWN U.P.KAUSHIK</p> | <p>DATE 10-10-2017</p> |
| | | <p>CHECKED</p> | <p>APPROVED B.NATARAJA</p> |

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| <p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED</p> | <p>SCALE 0.75:1</p> |
| <p>PARTY'S NAME DRAEGER INDIA PVT. LTD., PALGHAR</p> | <p>AREA mm² 3677.847</p> |
| <p>PARTY'S DRAWING No. 2P00709 REV. 02</p> | <p>PERIMETER mm. 950.098</p> |
| <p>ALLOY & TEMPER 6063 T6</p> | <p>WEIGHT kg/m 9.930</p> |
| <p>DESCRIPTION MEDICAL SECTION</p> | <p>DRAWING No. P-17484-1</p> |
| | <p>SECTION No. E0750</p> |