



PLEASE CONFIRM ALL THE DIMENSIONS AND MATCH WITH YOUR MATCHING COMPONENT
 PLEASE SPECIFY THE EXPOSED SURFACE IN THE DRAWING WHEREVER BETTER FINISH REQUIRED.
 TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm	- ±0.30	UPTO 80.0mm	- ±0.70	UPTO 180.0mm	- ±1.27
UPTO 30.0mm	- ±0.38	UPTO 100.0mm	- ±0.80	UPTO 200.0mm	- ±1.40
UPTO 40.0mm	- ±0.45	UPTO 120.0mm	- ±0.90	UPTO 225.0mm	- ±1.52
UPTO 50.0mm	- ±0.52	UPTO 140.0mm	- ±1.00		
UPTO 60.0mm	- ±0.60	UPTO 160.0mm	- ±1.14		

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		<p>NAME: J.P. KAUSHIK DATE: 09-11-2017</p>
	<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED</p>		<p>CHECKED: B. NATARAJA APPROVED: 28-11-2017</p>
PARTY'S NAME	ULTRA ENGINEERS, PUNE		SCALE: 1:1
PARTY'S DRAWING No.	30307-901 REV. F		AREA mm ² : 3978.66
ALLOY & TEMPER	6005 T6		PERIMETER mm: 1099.899
DESCRIPTION	UNIVERSAL CLAMP. 5" SECTION		WEIGHT kg/m: 10.742
	DRAWING No.	P-17386-4	SECTION No.
		E0776	E0776