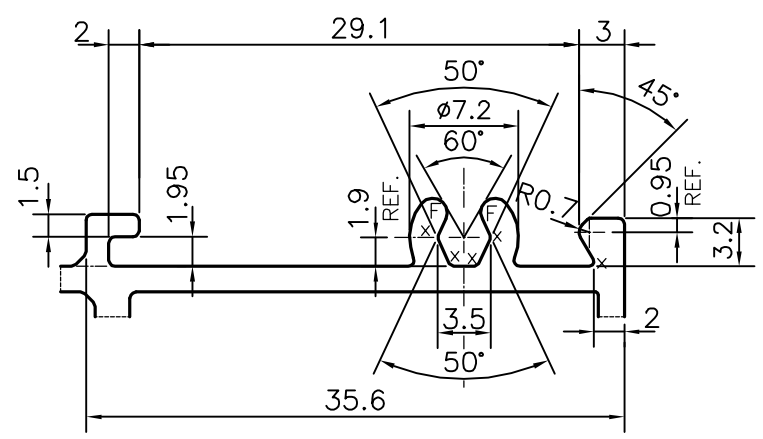
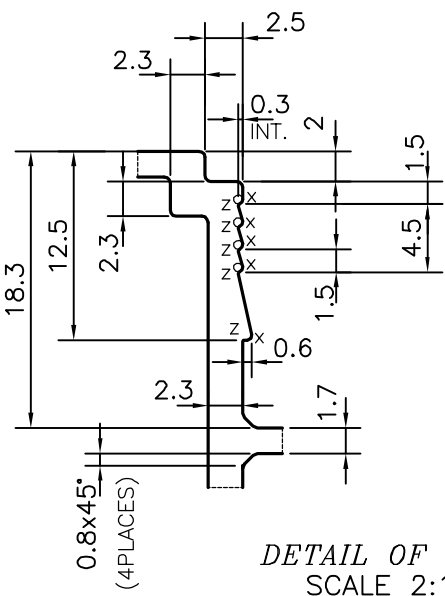
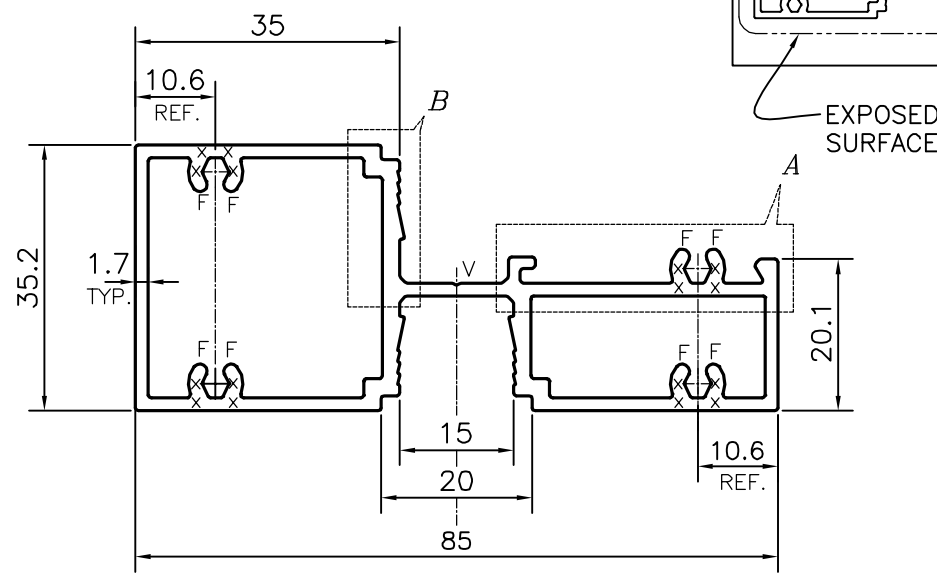
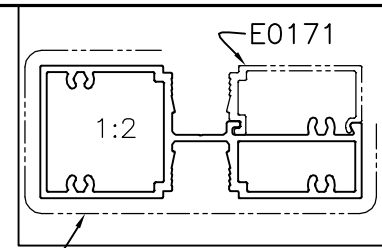


P-18018

E0807




DETAIL OF "B"
SCALE 2:1

DETAIL OF "A"
SCALE 2:1

- X = RADIUS 0.3 mm. (28 PLACES)
- Z = RADIUS 0.1 mm. (15 PLACES)
- V = VEE GROOVE 0.3x90° (1 PLACE)
- F = FULL RADIUS (8 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	J.P.KAUSHIK 22-03-2018
		CHECKED	
		APPROVED	B.NATARAJA 26-03-2018
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED		SCALE	1:1
		AREA mm ²	539.015
		PERIMETER mm.	303.203
		WEIGHT kg/m	1.455
PARTY'S NAME	SURFACES, BANGALORE	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER DRAWING	P-18018	-
ALLOY & TEMPER	HE9 WP	E0807	E0807
DESCRIPTION	ARCHITECTURAL SECTION		