



DETAIL OF "A"
SCALE 2:1

X = RADIUS 0.3 mm. (6 PLACES)
 * = RADIUS 2.0 mm. (5 PLACES)
 V = VEE GROOVE 0.3x90° (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	
	<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED</p>	<p>DRAWN J.P.KAUSHIK 12-03-2018</p> <p>CHECKED</p> <p>APPROVED B.NATARAJA 29-03-2018</p>
<p>PARTY'S NAME ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE</p>	<p>SCALE 1:1</p> <p>AREA mm² 1193.552</p> <p>PERIMETER mm. 787.657</p> <p>WEIGHT kg/m 3.223</p>	
<p>PARTY'S DRAWING No. AL-SV-02</p>	<p>DRAWING No. -</p>	<p>SECTION No.</p>
<p>ALLOY & TEMPER 6063 T6</p>	<p>P-17976</p>	<p>E0813</p>
<p>DESCRIPTION CURTAIN WALL SECTION-MALE MULLION</p>		

