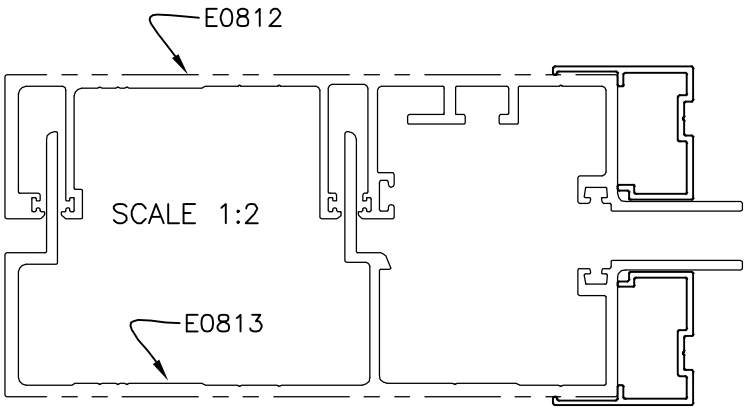
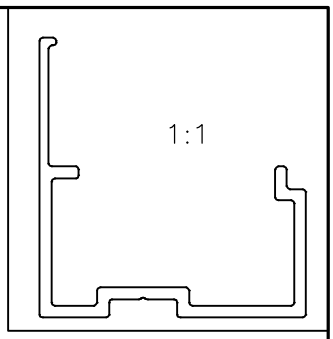
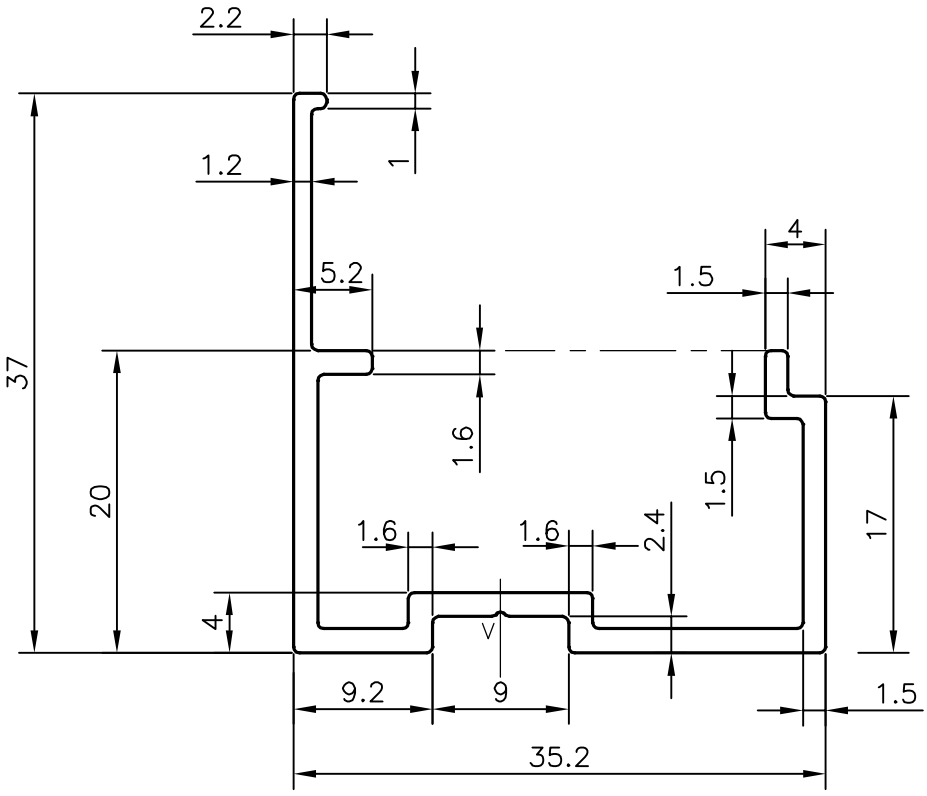
P-17987	
E0823	







V = VEE GROOVE 0.3x90° (ONE PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85	**1. STRAIGHTNESS=1.0mm/M**
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02	**2. TWIST=1.0mm/M**
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14	**3. ANGULARITY= ±1°**
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40	**4. FLATNESS =0.007xWIDTH**
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65	

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	12-03-2018
CHECKED		
APPROVED	*B.NATARAJA*	30-03-2018

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm^2	151.647
PERIMETER mm.	200.727
WEIGHT kg/m	0.409

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	AL-SV-12
ALLOY & TEMPER	6063 T6
DESCRIPTION	SPANDREL ADAPTER-01

DRAWING No.	SECTION No.
P-17987	–
E0823	E0823