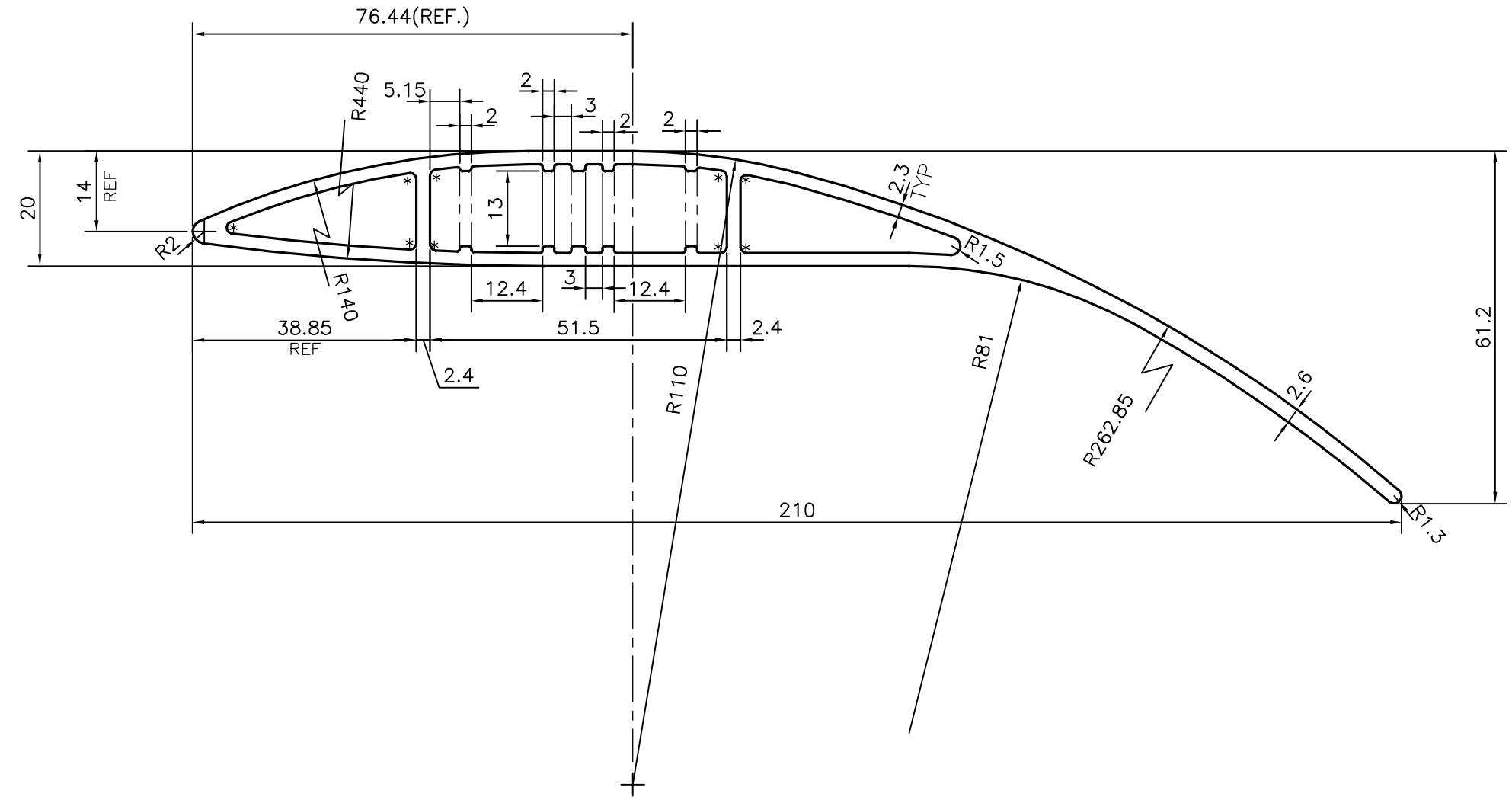
P–18000
E0826



* = 1.0 RADIUS (9 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS			
UPTO 20.0mm – ±0.30 UPTO 30.0mm – ±0.38 UPTO 40.0mm – ±0.45 UPTO 50.0mm – ±0.52 UPTO 60.0mm – ±0.60	UPTO 80.0mm – ±0.70 UPTO 100.0mm – ±0.80 UPTO 120.0mm – ±0.90 UPTO 140.0mm – ±1.00 UPTO 160.0mm – ±1.14	UPTO 180.0mm – ±1.27 UPTO 200.0mm – ±1.40 UPTO 225.0mm – ±1.52	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ASHRULY ENGINEERING PVT. LTD., PUNE
PARTY'S DRAWING No.	AS PER DRAWING & SAMPLE
ALLOY & TEMPER	6061 T6
DESCRIPTION	BLADE SECTION

	NAME	DATE
DRAWN	J.P.KAUSHIK	14–03–2018
CHECKED		
APPROVED	*B.NATARAJA*	31–03–2018
SCALE		1:1
AREA mm^2		994.733
PERIMETER mm.		452.117
WEIGHT kg/m		2.686

DRAWING No.	SECTION No.
P–18000	–
E0826	E0826