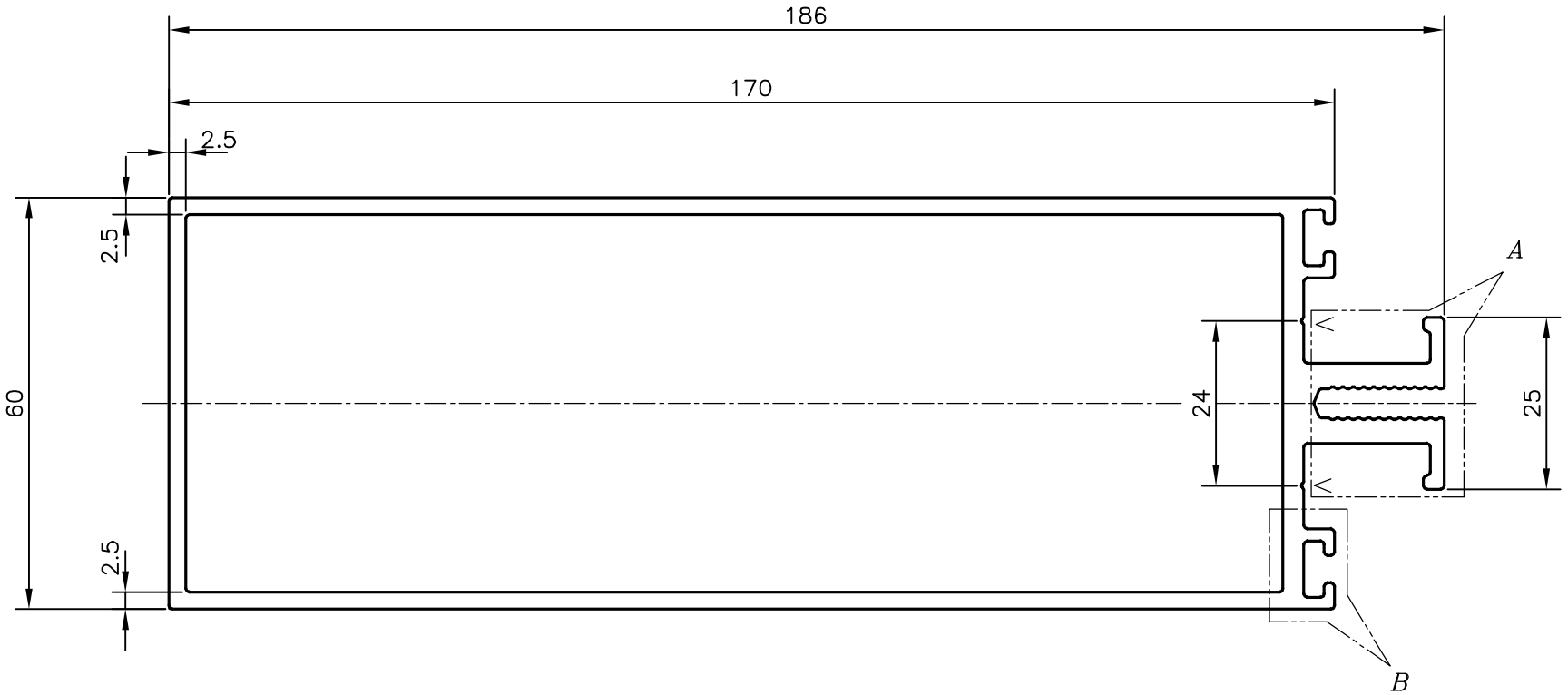
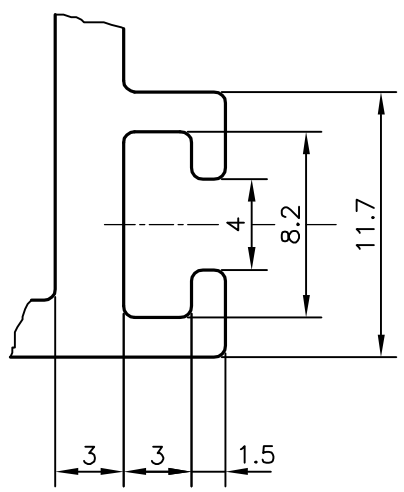
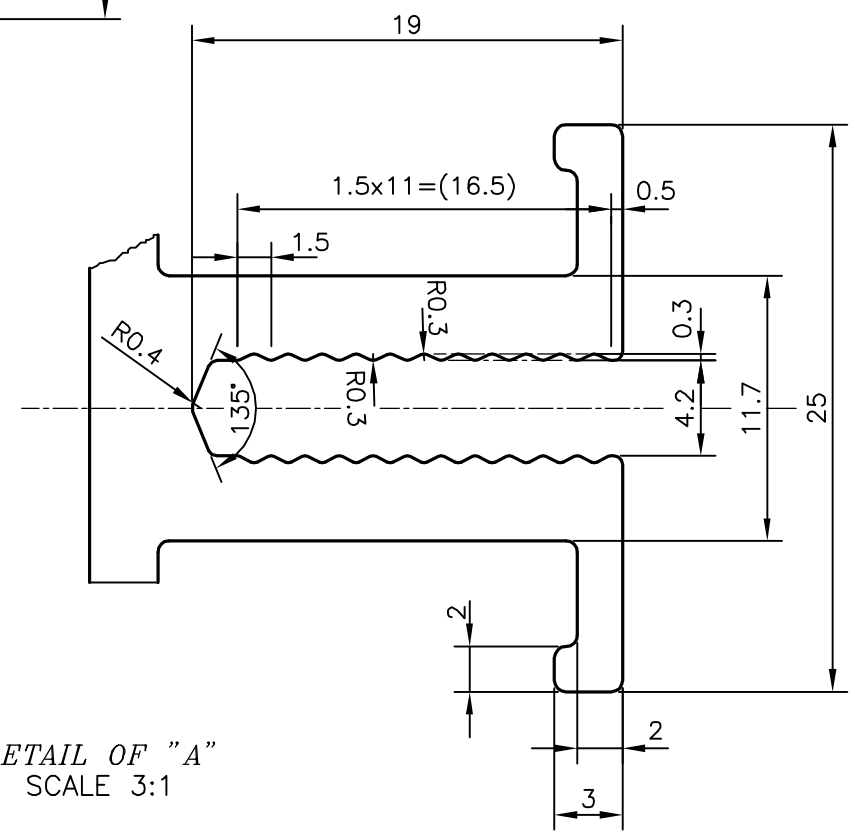
P–18096
E0836





DETAIL OF "B"
SCALE 3:1



DETAIL OF "A"
SCALE 3:1

UNSPECIFIED RADIUS 0.5 mm

V = V GROOVE 0.3x90°(2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm – ±0.30	UPTO 80.0mm – ±0.70	UPTO 180.0mm – ±1.27
UPTO 30.0mm – ±0.38	UPTO 100.0mm – ±0.80	UPTO 200.0mm – ±1.40
UPTO 40.0mm – ±0.45	UPTO 120.0mm – ±0.90	UPTO 225.0mm – ±1.52
UPTO 50.0mm – ±0.52	UPTO 140.0mm – ±1.00	
UPTO 60.0mm – ±0.60	UPTO 160.0mm – ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 UNLESS OTHERWISE SPECIFIED

		NAME	DATE
	DRAWN	J.P.KAUSHIK	19–04–2018
	CHECKED		
	APPROVED	B.NATARAJA	21–04–2018
	SCALE		1:1
	AREA mm^2		1361.113
	PERIMETER mm.		607.09
	WEIGHT kg/m		3.675
	DRAWING No.		SECTION No.
	P–18096		–
	E0836		E0836

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	CDR–9000239
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION