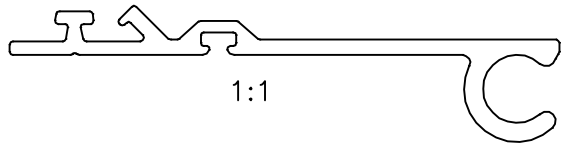
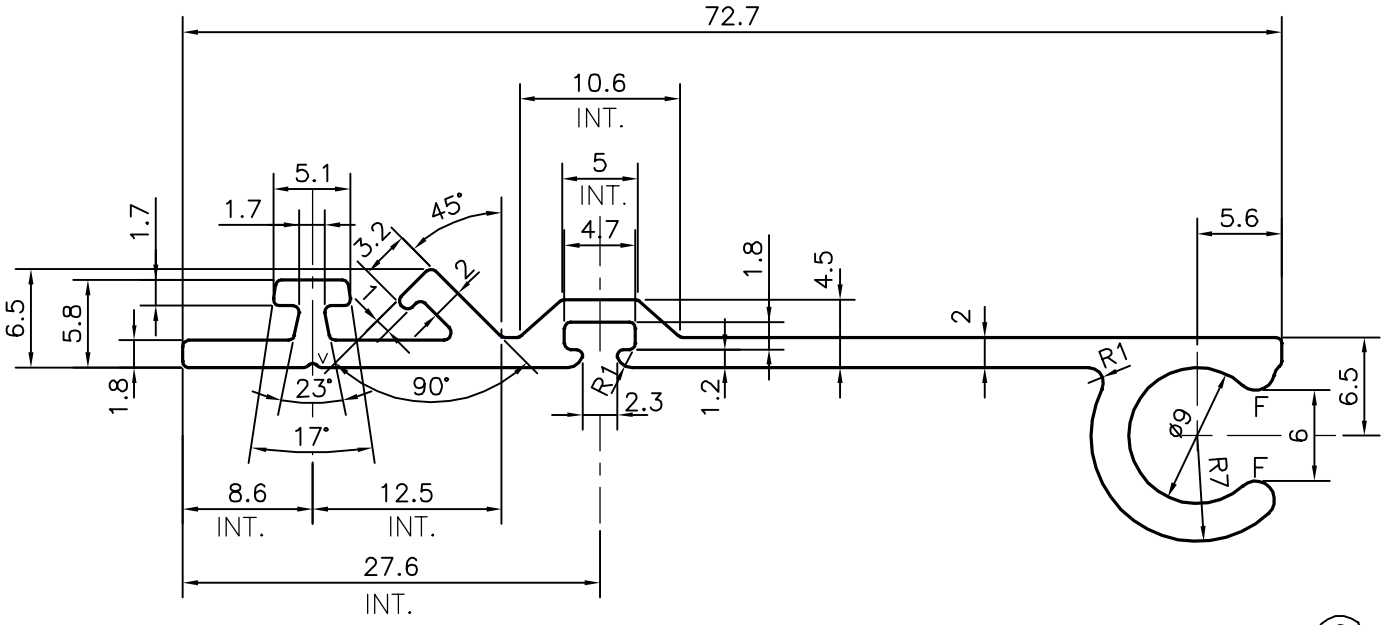
P−18400
E0864





1. **STRAIGHTNESS=1.0mm/M**
2. **TWIST=1.0mm/M**
3. **ANGULARITY= ±1°**
4. **FLATNESS =0.007xWIDTH**

F = FULL RADIUS (2 PLACES)

V = V GROOVE 0.3x90°

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm − ±0.20	UPTO 32.0mm − ±0.38	UPTO 120.0mm − ±0.85	UPTO 320.00mm − ±1.70
UPTO 10.0mm − ±0.23	UPTO 50.0mm − ±0.46	UPTO 160.0mm − ±1.02	
UPTO 12.0mm − ±0.25	UPTO 60.0mm − ±0.53	UPTO 200.0mm − ±1.14	
UPTO 16.0mm − ±0.28	UPTO 80.0mm − ±0.69	UPTO 250.0mm − ±1.40	
UPTO 25.0mm − ±0.30	UPTO 100.0mm − ±0.75	UPTO 300.0mm − ±1.65	

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE−560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	07−07−2018
CHECKED		
APPROVED	B.NATARAJA	14−07−2018

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965−1981 UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm^2	228.568
PERIMETER mm.	220.21
WEIGHT kg/m	0.617

PARTY'S NAME	ALUFIT (INDIA) PVT. LTD., BANGALORE
PARTY'S DRAWING No.	WTC−DIE−15
ALLOY & TEMPER	6063 T6
DESCRIPTION	CORNER LIGHT ARRESTER EDGE GUARD−30MM GLASS

DRAWING No.	SECTION No.
P−18400	−
E0864	E0864