



F = FULL RADIUS (2 PLACES)  
 c = RADIUS 1.0 mm. (6 PLACES)  
 \* = RADIUS 2.0 mm. (5 PLACES)  
 V = VEE GROOVE 0.3x90° (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

<p><b>JINDAL ALUMINIUM LTD.</b>                  BANGALORE-560073 (INDIA)</p>		DRAWN J.P.KAUSHIK 11-07-2018 CHECKED APPROVED B.MATARAJA 14-07-2018 SCALE 1:1 AREA mm <sup>2</sup> 1478.141 PERIMETER mm. 943.996 WEIGHT kg/m 3.991
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED		
PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	
PARTY'S DRAWING No.	AS PER DRAWING	
ALLOY & TEMPER	6063 T6	
DESCRIPTION	CURTAIN WALL SECTION	

