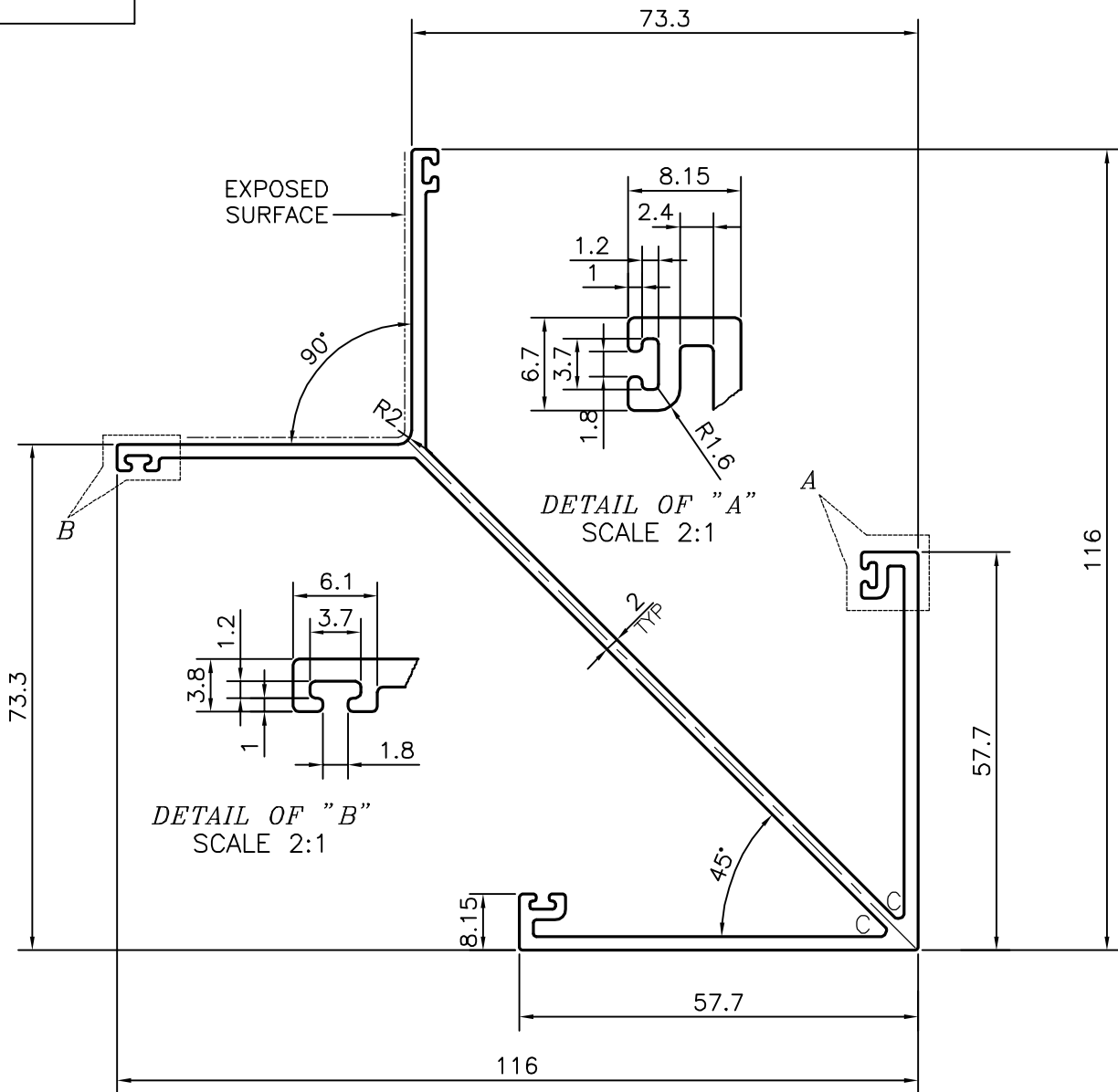


P-18448

E0881



C = CHAMFER 1.5x45° (2 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	<b>1. STRAIGHTNESS=1.0mm/M</b> <b>2. TWIST=1.0mm/M</b> <b>3. ANGULARITY= ±1°</b> <b>4. FLATNESS =0.007xWIDTH</b>
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	14-07-2018
CHECKED		
APPROVED	B.NATARAJA	14-07-2018
SCALE		1:1
AREA mm <sup>2</sup>		655.628
PERIMETER mm.		668.374
WEIGHT kg/m		1.770
DRAWING No.	SECTION No.	
P-18448	-	
E0881	E0881	

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	WTC-DIE-12
ALLOY & TEMPER	6063 T6
DESCRIPTION	CORNER T PROFILE