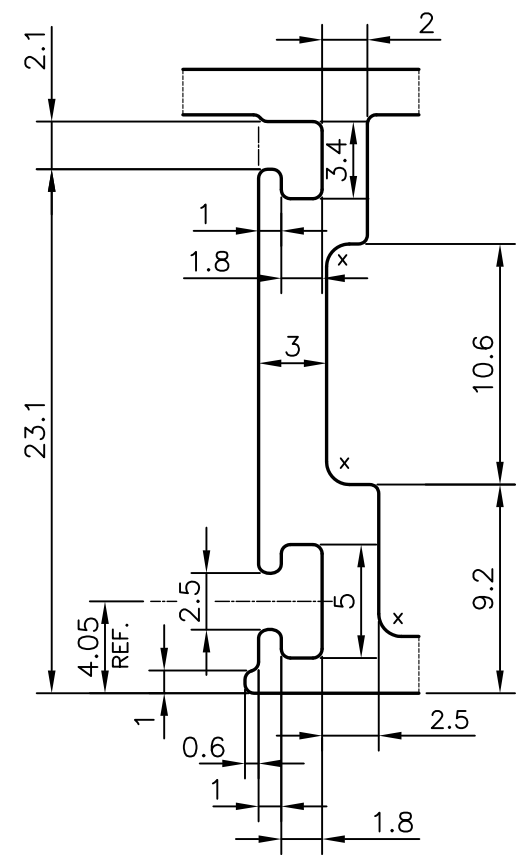
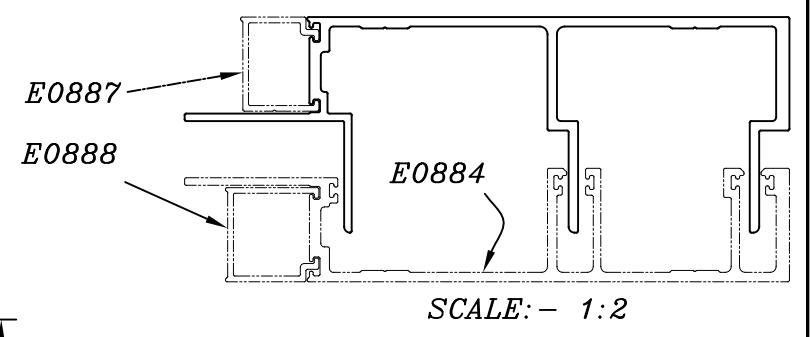
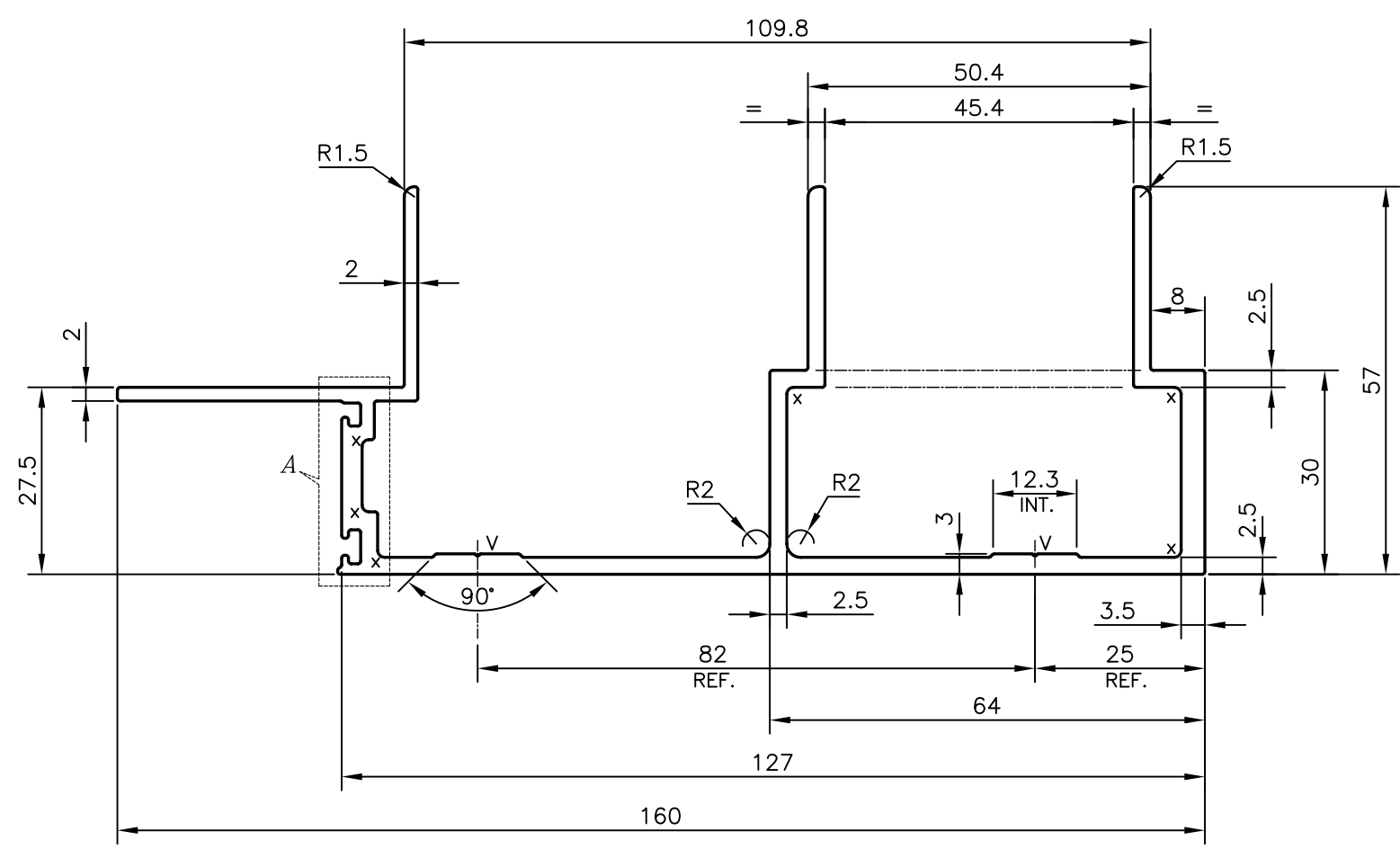


P-18408  
E0883



DETAIL OF "A"  
SCALE 3:1

X = RADIUS 1 mm. (6 LACES)  
V = VEE GROOVE 0.3x90° (2 LACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	<b>1. STRAIGHTNESS=1.0mm/M</b> <b>2. TWIST=1.0mm/M</b> <b>3. ANGULARITY= ±1°</b> <b>4. FLATNESS =0.007xWIDTH</b>
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	PARVESH 07-07-2018
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED		CHECKED	
		APPROVED	B.NATARAJA 17-07-2018
PARTY'S NAME ALUFIT INDIA PVT. LTD., BANGALORE		SCALE	1:1
		AREA mm <sup>2</sup>	885.642
PARTY'S DRAWING No. AS PER AUTOCAD DRAWING-AL-OR2-01		PERIMETER mm.	702.663
		WEIGHT kg/m	2.391
ALLOY & TEMPER 6063 T6		DRAWING No.	SECTION No.
		P-18408	-
DESCRIPTION CURTAIN WALL SECTION-MALE MULLION		E0883	E0883