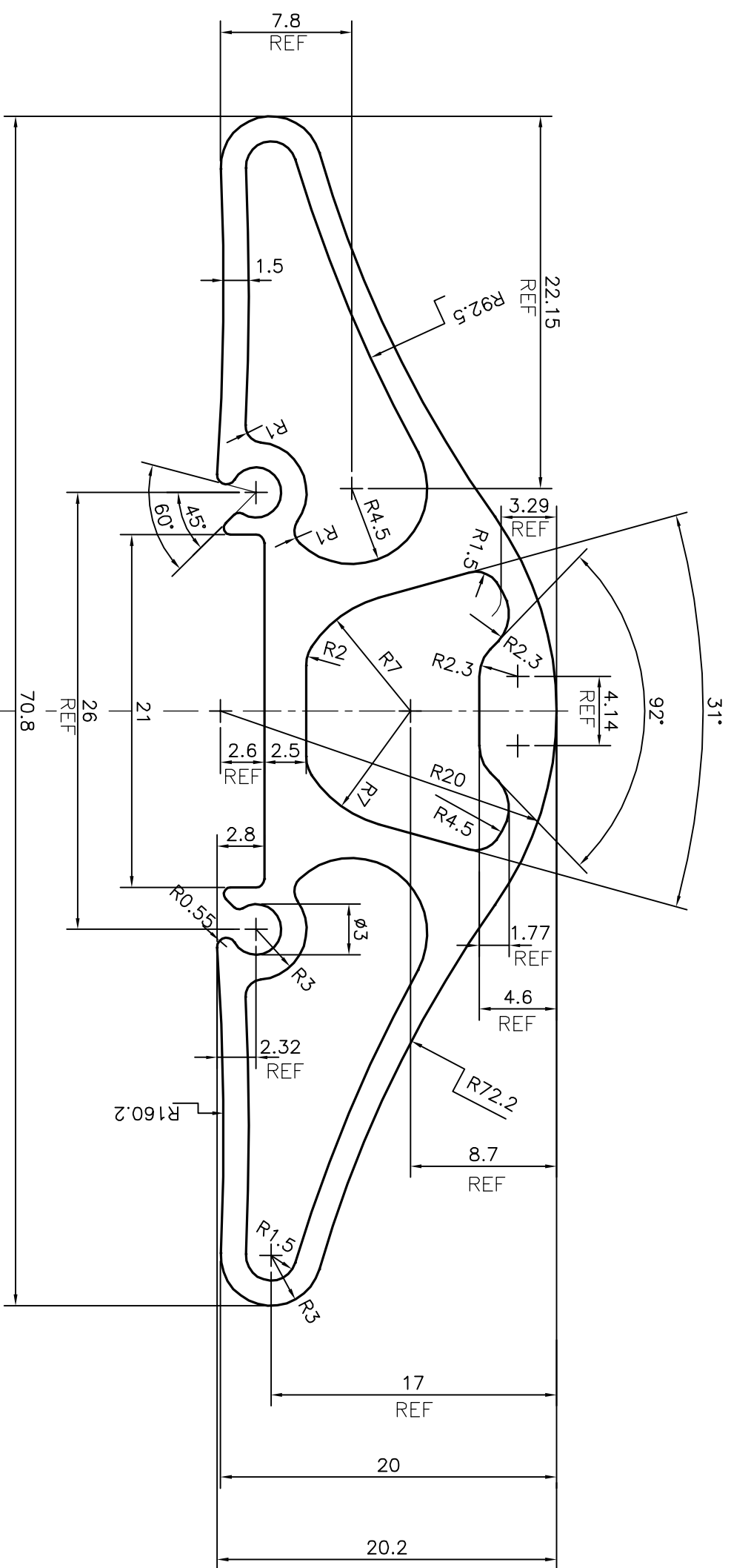


P-18450

E0907



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

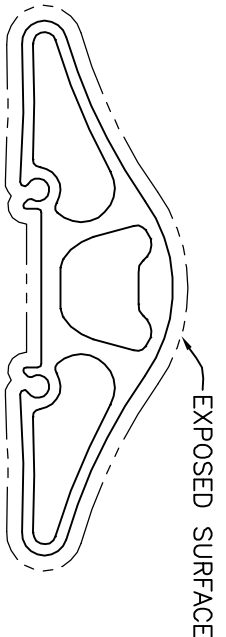
UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	DRAWN U.P.KAUSHIK 13-07-2018
		CHECKED
APPROVED <b>B.MATARAJA</b> 17-07-2018		NAME DATE
SCALE 3:1		AREA mm <sup>2</sup> 371.391
PERIMETER mm. 173.018		WEIGHT kg/m 1.003
DRAWING No. P-18450 SECTION No. -		DRAWING No. E0907 SECTION No. E0907

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	LUWA INDIA PVT. LTD., BANGALORE
PARTY'S DRAWING No.	EXTRA PROFILE b
ALLOY & TEMPER	6005A T5
DESCRIPTION	MISC. SECTION



1:1