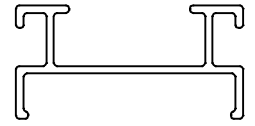
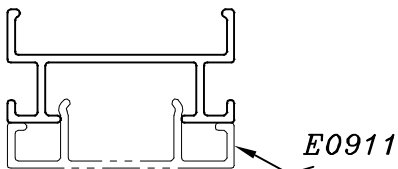
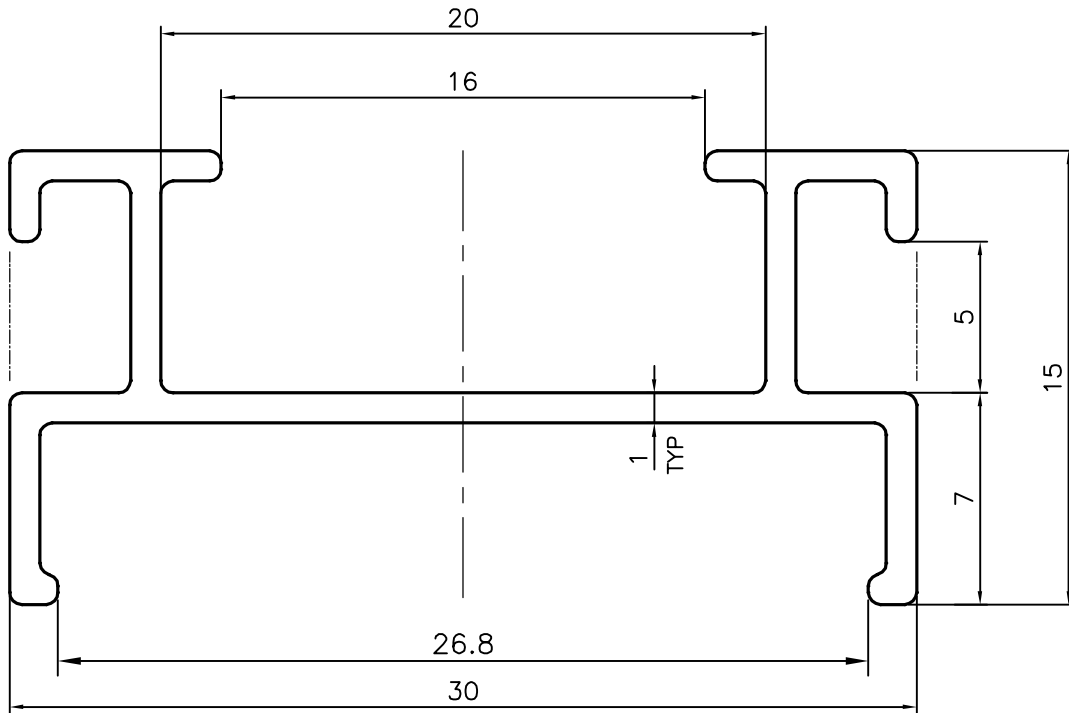


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E0910



SCALE:- 1:1



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ± 0.20	UPTO 32.0mm - ± 0.38	UPTO 120.0mm - ± 0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm - ± 0.23	UPTO 50.0mm - ± 0.46	UPTO 160.0mm - ± 1.02	2. TWIST=1.7mm/M
UPTO 12.0mm - ± 0.25	UPTO 60.0mm - ± 0.53	UPTO 200.0mm - ± 1.14	3. ANGULARITY= $\pm 2^\circ$
UPTO 16.0mm - ± 0.28	UPTO 80.0mm - ± 0.69	UPTO 250.0mm - ± 1.40	4. FLATNESS = $0.006 \times \text{WIDTH}$
UPTO 25.0mm - ± 0.30	UPTO 100.0mm - ± 0.75	UPTO 300.0mm - ± 1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	19-06-2018
CHECKED		
APPROVED	B.NATARAJA	17-07-2018

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.4 mm.
- TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED

SCALE	4:1
AREA mm ²	75.047
PERIMETER mm.	146.953
WEIGHT kg/m	0.203
DRAWING No.	SECTION No.

PARTY'S NAME	V DECO PRODUCTS, BANGALORE
PARTY'S DRAWING No.	AS PER DRAWING-PROFILE-4
ALLOY & TEMPER	6063 T6
DESCRIPTION	FURNITURE SECTION

P-18322	-
E0910	E0910