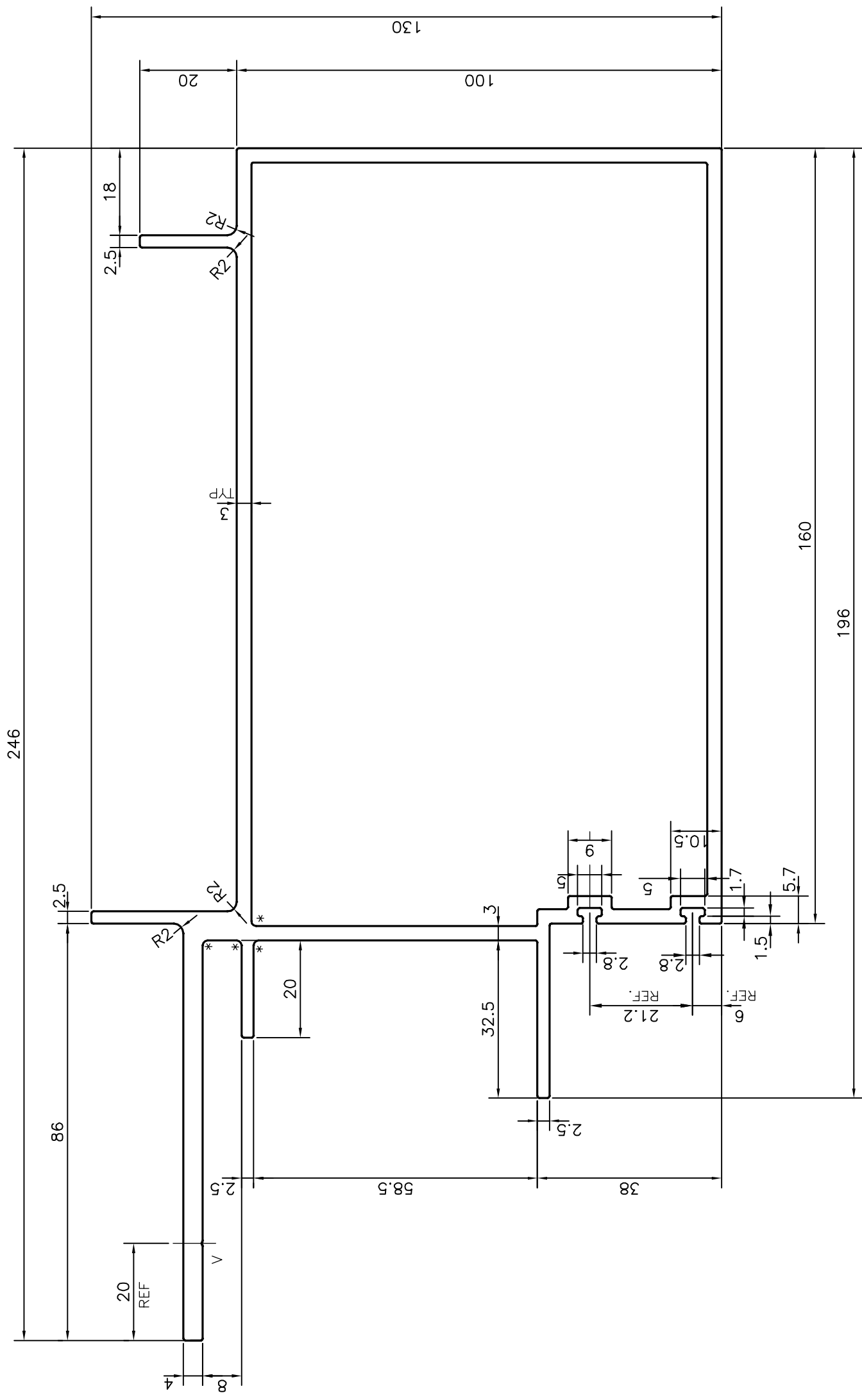


P-18403-2

E0914



V = V GROOVE 0.3x90° (ONE PLACE) * = RADIUS 1.0 (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

TOLERANCE	UPTO 6.40mm	UPTO 10.0mm	UPTO 12.0mm	UPTO 16.0mm	UPTO 25.0mm	UPTO 32.0mm	UPTO 50.0mm	UPTO 60.0mm	UPTO 80.0mm	UPTO 100.0mm	UPTO 120.0mm	UPTO 160.0mm	UPTO 200.0mm	UPTO 250.0mm	UPTO 300.0mm
1. STRAIGHTNESS=1.0mm/M	±0.20	±0.23	±0.25	±0.28	±0.30	±0.38	±0.46	±0.53	±0.69	±0.75	±0.85	±1.02	±1.14	±1.40	±1.65
2. TWIST=1.0mm/M															
3. ANGULARITY= ±1°															
4. FLATNESS =0.007xWIDTH															



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PVT. LTD., BANGALORE
PARTY'S DRAWING No.	WTC-DIE-10
ALLOY & TEMPER	6063 T6
DESCRIPTION	DUMMY MULLION

DRAWN	J.P.KAUSHIK	18-07-2018
CHECKED		
APPROVED	B.NATARAJA	20-07-2018
SCALE		1:1
AREA	mm ²	2191
PERIMETER	mm.	908.745
WEIGHT	kg/m	5.916
DRAWING No.		SECTION No.
P-18403-2		-
E0914		E0914