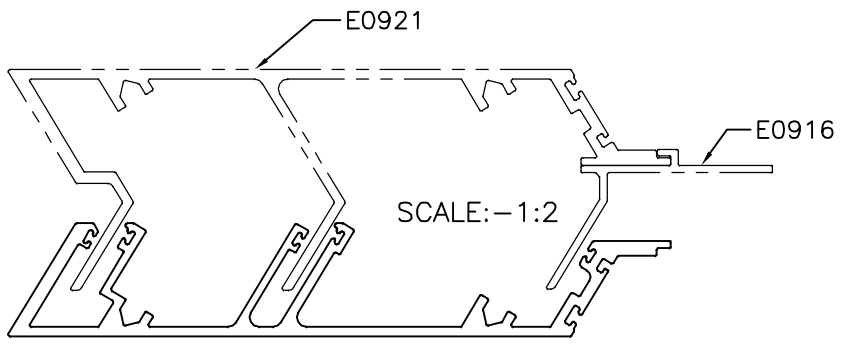
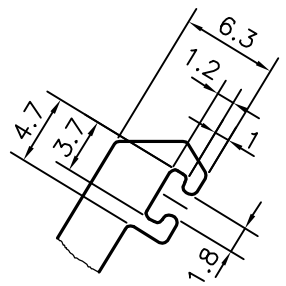
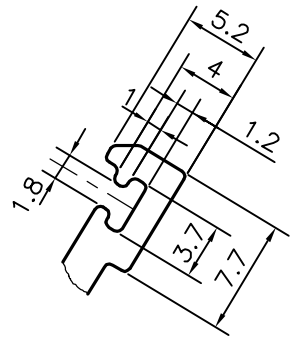
P–18464
E0920

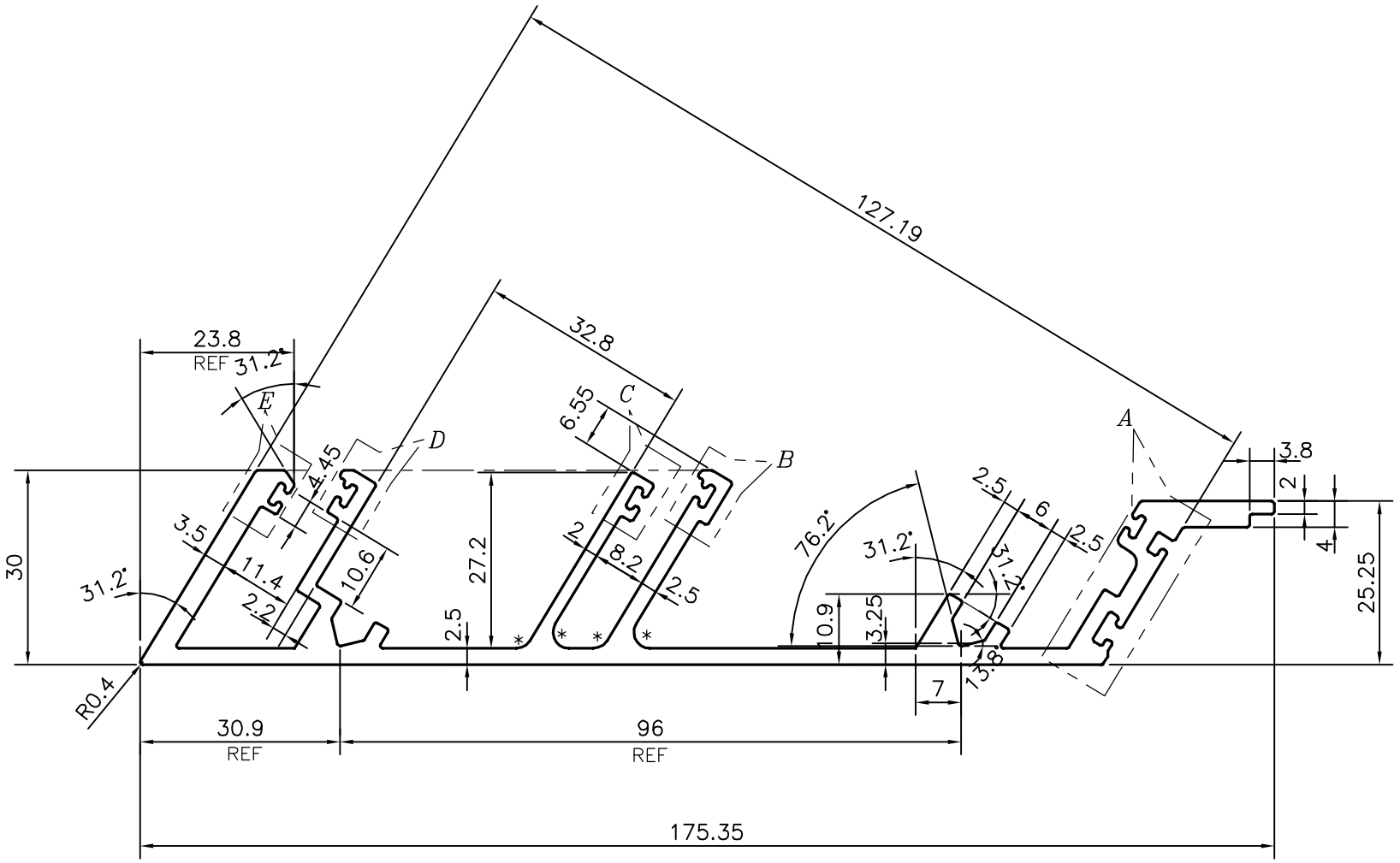


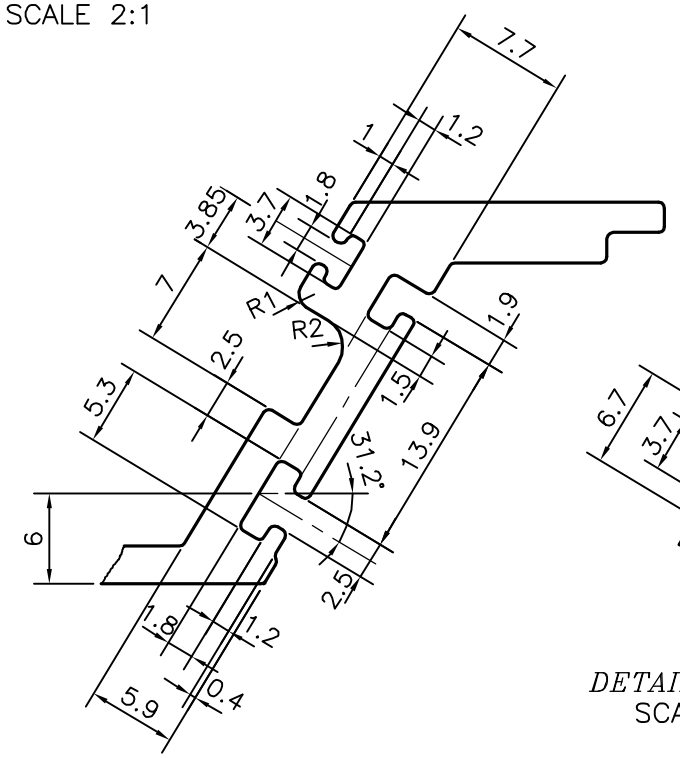


DETAIL OF "D"
SCALE 2:1

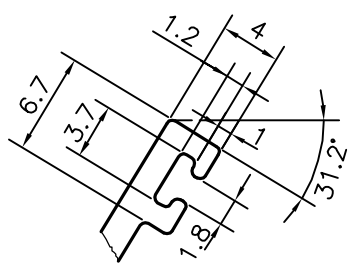


DETAIL OF "B"
SCALE 2:1

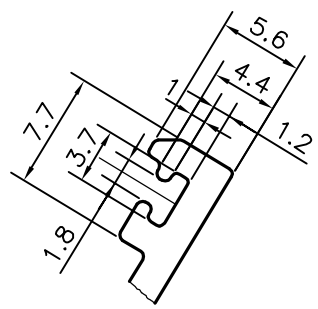




DETAIL OF "A"
SCALE 2:1



DETAIL OF "C"
SCALE 2:1



DETAIL OF "A"
SCALE 2:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 300.0mm – ±1.65	**1. STRAIGHTNESS=1.0mm/M** **2. TWIST=1.0mm/M** **3. ANGULARITY= ±1°** **4. FLATNESS =0.007xWIDTH**

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965–1981 UNLESS OTHERWISE SPECIFIED

	NAME	DATE
DRAWN	J.P.KAUSHIK	18–07–2018
CHECKED		
APPROVED	*B.NATARAJA*	23–07–2018

SCALE	1:1
AREA mm^2	977.13
PERIMETER mm.	721.191
WEIGHT kg/m	2.638

PARTY'S NAME	ALUFIT (INDIA) PVT. LTD., BANGALORE
PARTY'S DRAWING No.	AL–0R2–24
ALLOY & TEMPER	6063 T6
DESCRIPTION	EXTERNAL CORNER FEMALE MULLION

DRAWING No.	SECTION No.
P–18464	–
E0920	E0920