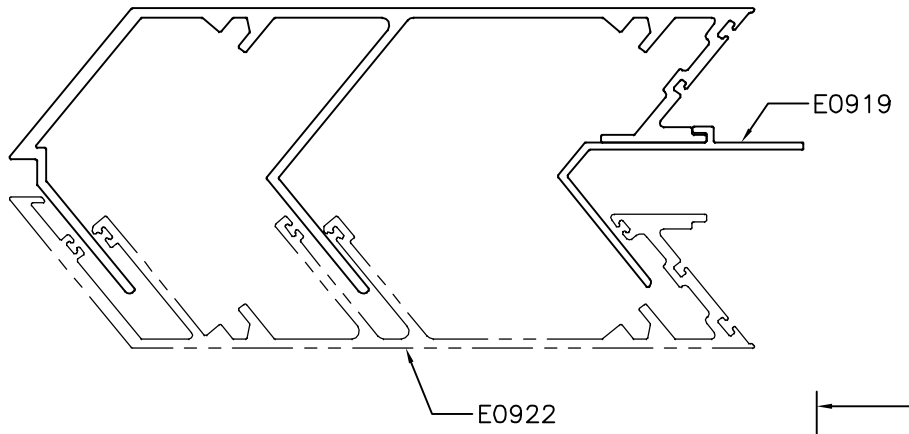
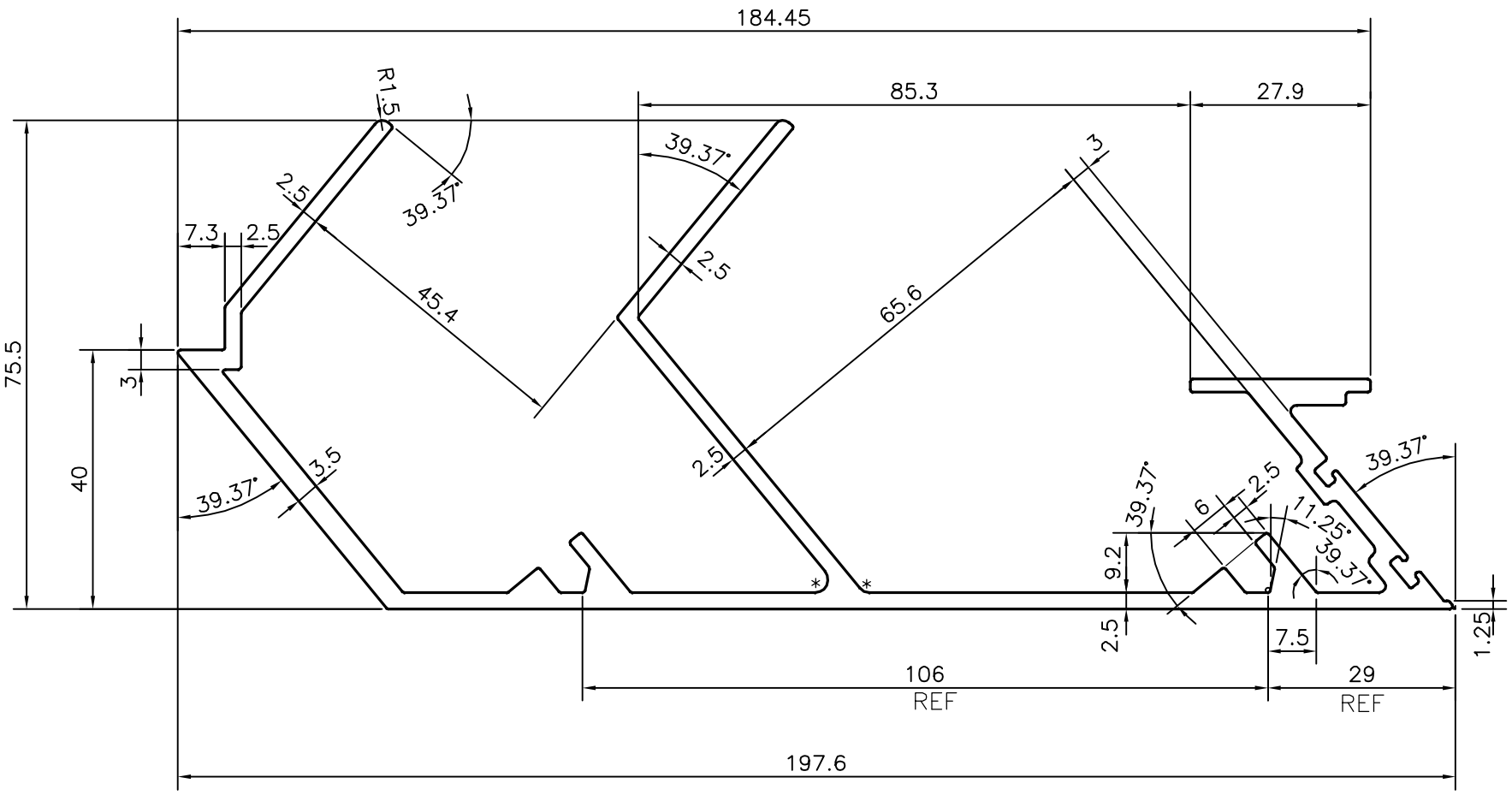
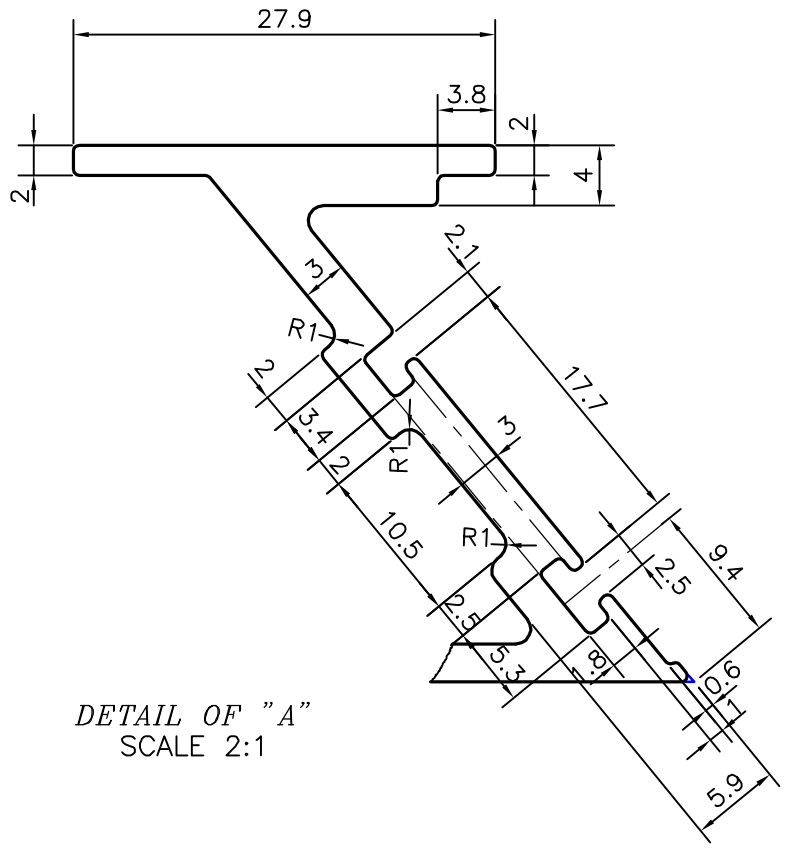
P–18467
E0923





* = RADIUS 2.0 (2 PLACES)



DETAIL OF "A"
SCALE 2:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 300.0mm – ±1.65	**1. STRAIGHTNESS=1.0mm/M** **2. TWIST=1.0mm/M** **3. ANGULARITY= ±1°** **4. FLATNESS =0.007xWIDTH**

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	19–07–2018
CHECKED		
APPROVED	*B.NATARAJA*	23–07–2018

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965–1981 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PVT. LTD., BANGALORE
PARTY'S DRAWING No.	AL–OR2–29
ALLOY & TEMPER	6063 T6
DESCRIPTION	INTERNAL CORNER MALE MULLION

SCALE	1:1
AREA mm²	1255.368
PERIMETER mm.	887.745
WEIGHT kg/m	3.389

DRAWING No.	SECTION No.
P–18467	–
E0923	E0923