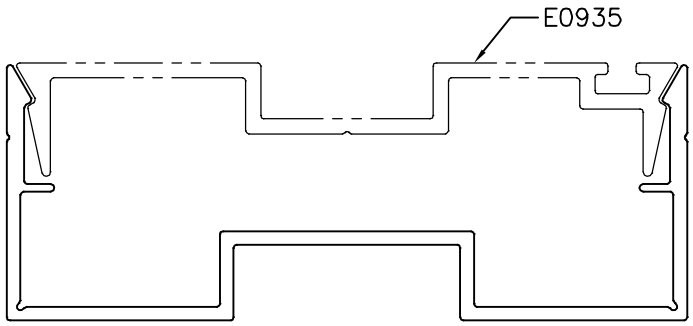
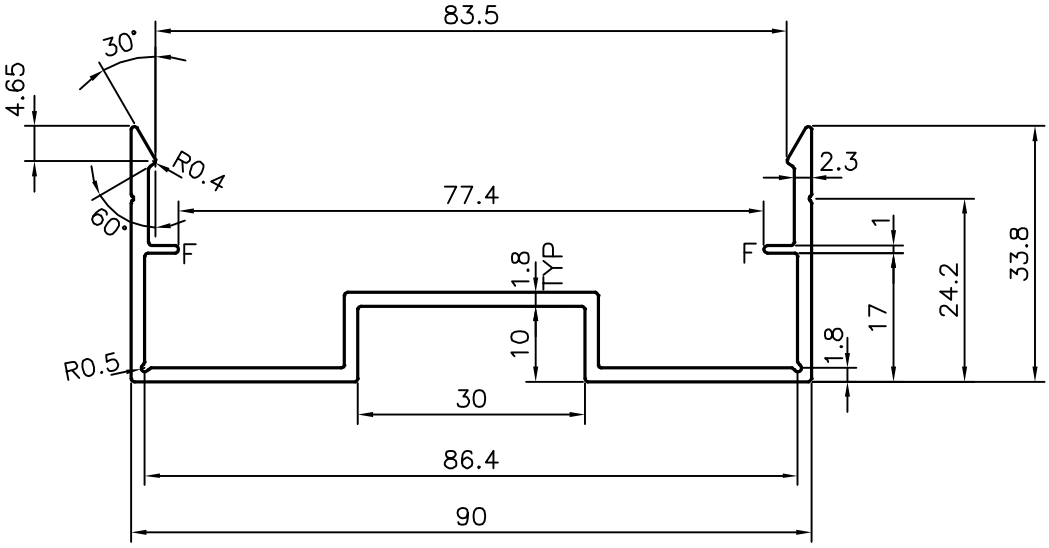
P–18588
E0934





F = FULL RADIUS (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm – ±0.30	UPTO 80.0mm – ±0.70	UPTO 180.0mm – ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm – ±0.38	UPTO 100.0mm – ±0.80	UPTO 200.0mm – ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm – ±0.45	UPTO 120.0mm – ±0.90	UPTO 225.0mm – ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm – ±0.52	UPTO 140.0mm – ±1.00		4. FLATNESS =0.006xWIDTH
UPTO 60.0mm – ±0.60	UPTO 160.0mm – ±1.14		

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	23–08–2018
CHECKED		
APPROVED	B.NATARAJA	24–08–2018

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965–1981 UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	334.075
PERIMETER mm.	367.606
WEIGHT kg/m	0.902

PARTY'S NAME	ALUFIT (INDIA) PVT. LTD., BANGALORE
PARTY'S DRAWING No.	PROFILE–T2–07
ALLOY & TEMPER	6063 T6
DESCRIPTION	MID TRANSOM–EDGE GUARD

DRAWING No.	SECTION No.
P–18588	–
E0934	E0934