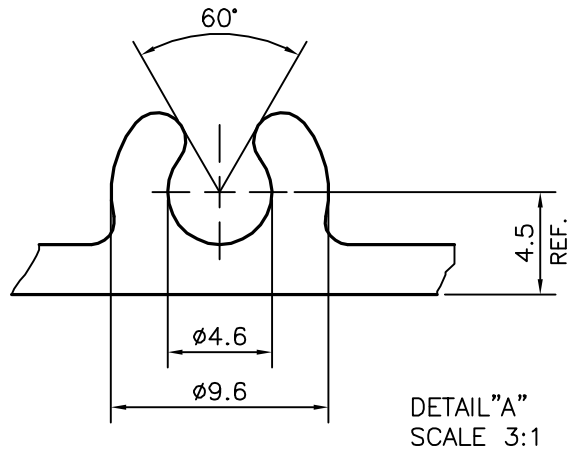
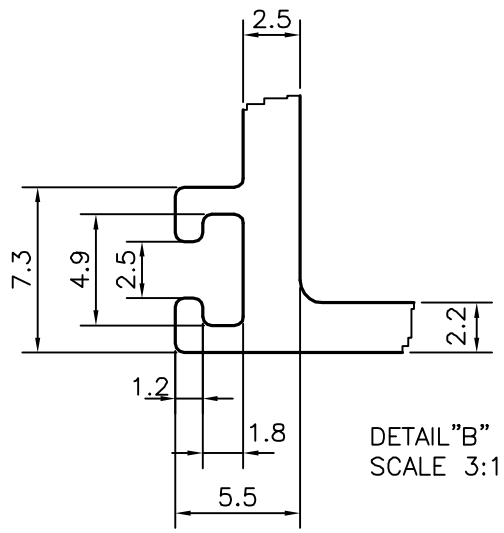
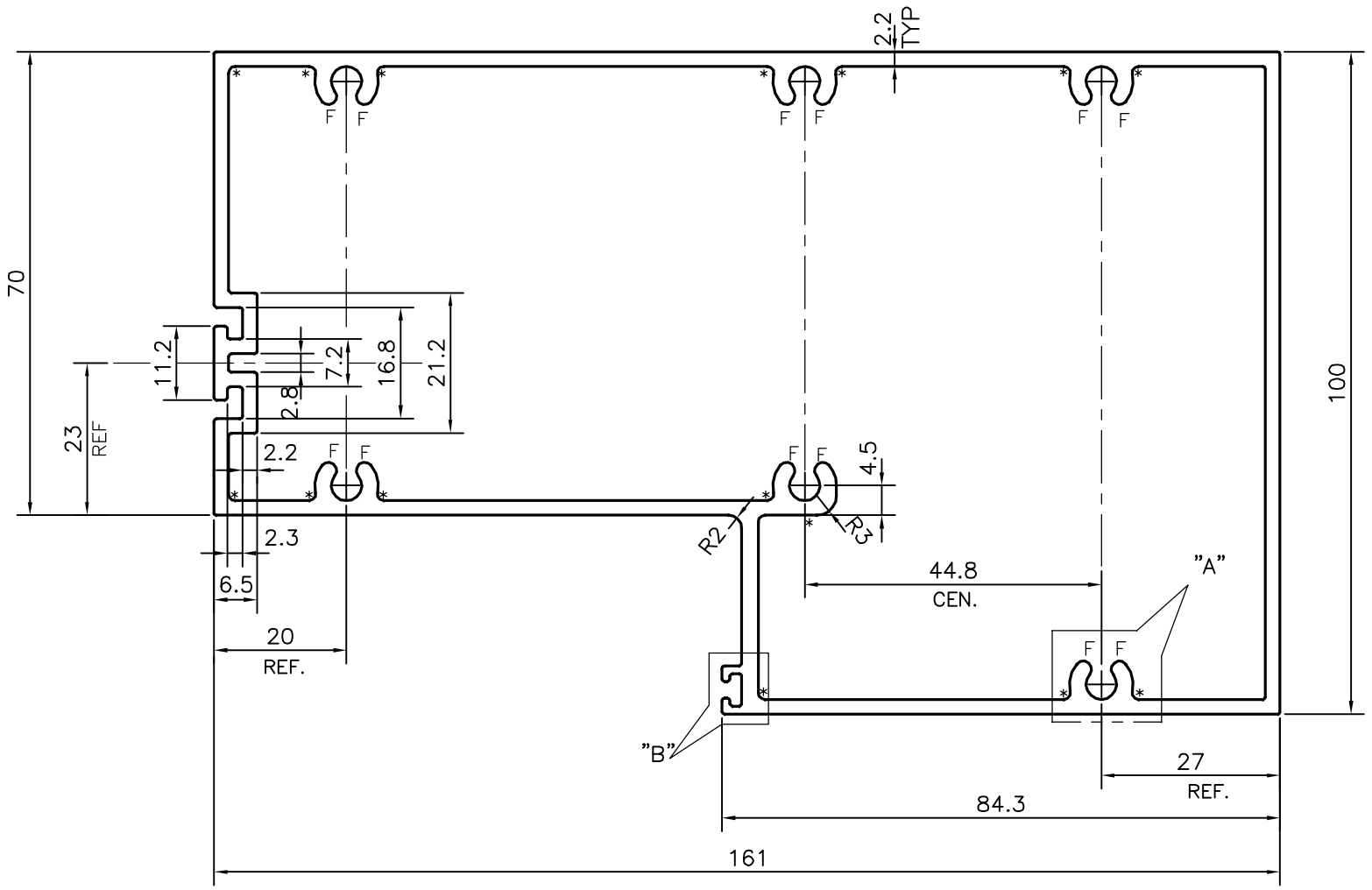
P–18610–1
E0956



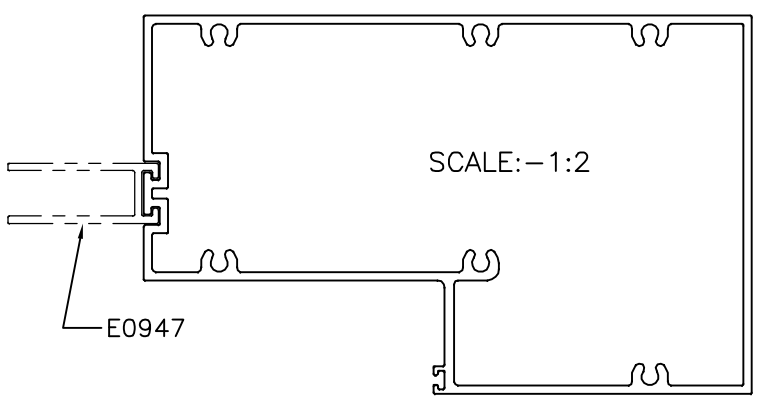
DETAIL"A"
SCALE 3:1



DETAIL"B"
SCALE 3:1



F = FULL RADIUS (12 PLACES)
* = RADIUS 1.0 (15 PLACES)



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 300.0mm – ±1.65	**1. STRAIGHTNESS=1.0mm/M** **2. TWIST=1.0mm/M** **3. ANGULARITY= ±1°** **4. FLATNESS =0.007xWIDTH**

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	29–08–2018
CHECKED		
APPROVED	*B.NATARAJA*	01–09–2018

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm²	1404.843
PERIMETER mm.	558.635
WEIGHT kg/m	3.793

PARTY'S NAME	ALUFIT (INDIA) PVT. LTD., BANGALORE
PARTY'S DRAWING No.	PROFILE–T1–16
ALLOY & TEMPER	6063 T6
DESCRIPTION	MID TRANSOM–SASH BOTTOM

DRAWING No.	SECTION No.
P–18610–1	–
E0956	E0956