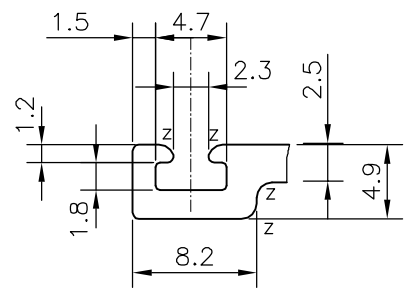
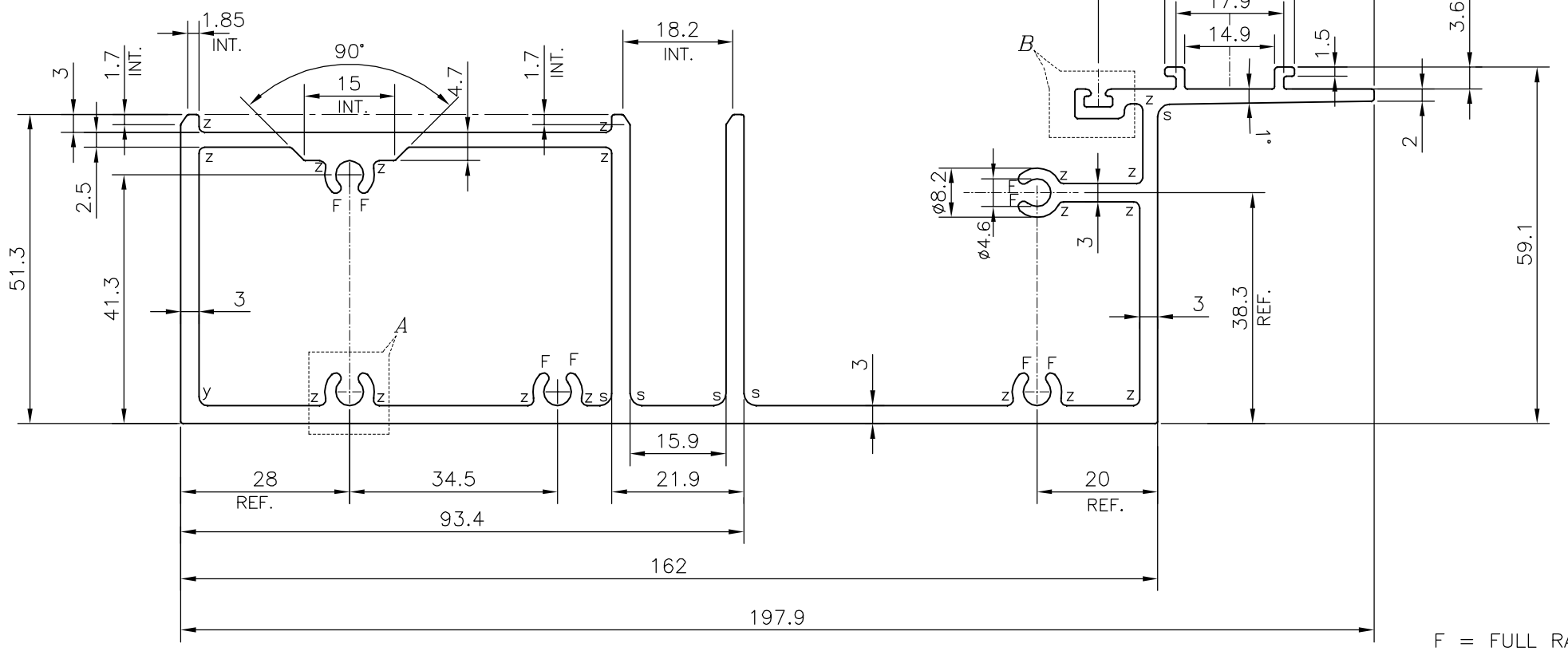
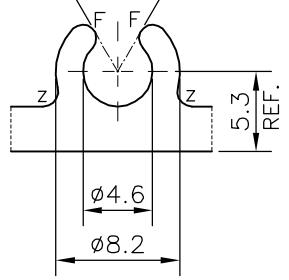
P–18611–1
E0957



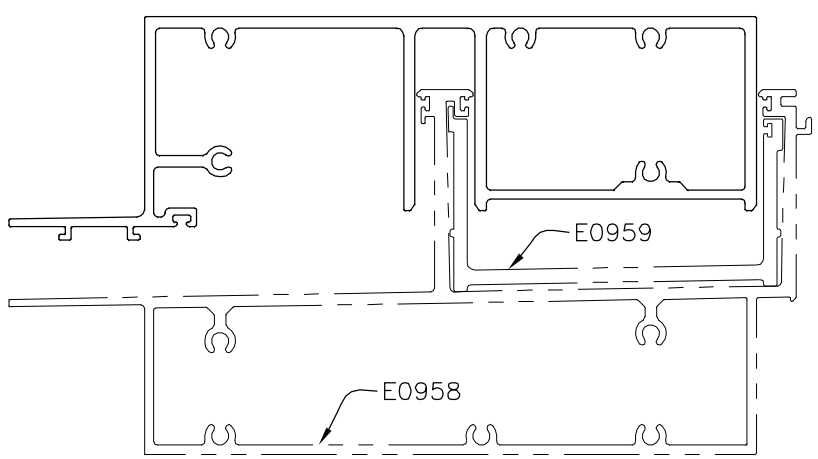
DETAIL OF "B"
SCALE 2:1





DETAIL OF "A"
SCALE 2:1

F = FULL RADIUS (8 PLACES)
S = RADIUS 2 mm. (6 PLACES)
Y = RADIUS 1.5 mm. (1 PLACES)
Z = RADIUS 1 mm. (20 PLACES)



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 300.0mm – ±1.65	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. FLATNESS =0.003xWIDTH

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	29–08–2018
CHECKED		
APPROVED	*B.NATARAJA*	01–09–2018

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm²	1573.524
PERIMETER mm.	824.32
WEIGHT kg/m	4.249

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	PROFILE–T1/T2–07
ALLOY & TEMPER	6063 T6
DESCRIPTION	CILL TRANSOM

DRAWING No.	SECTION No.
P–18611–1	–
E0957	E0957