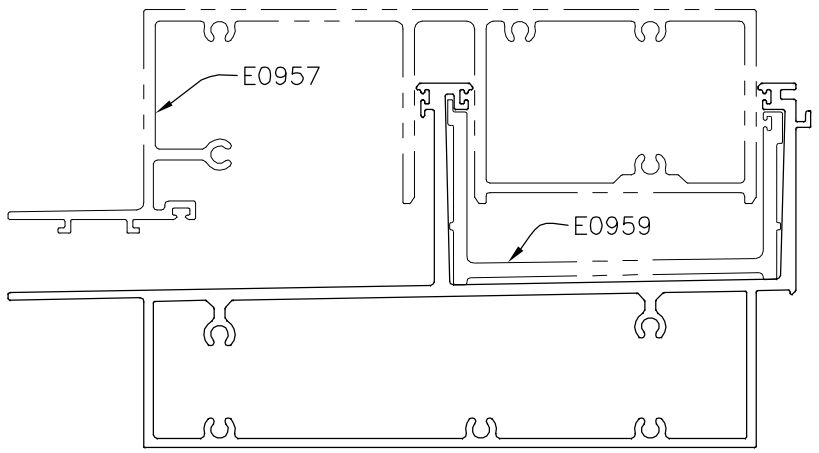
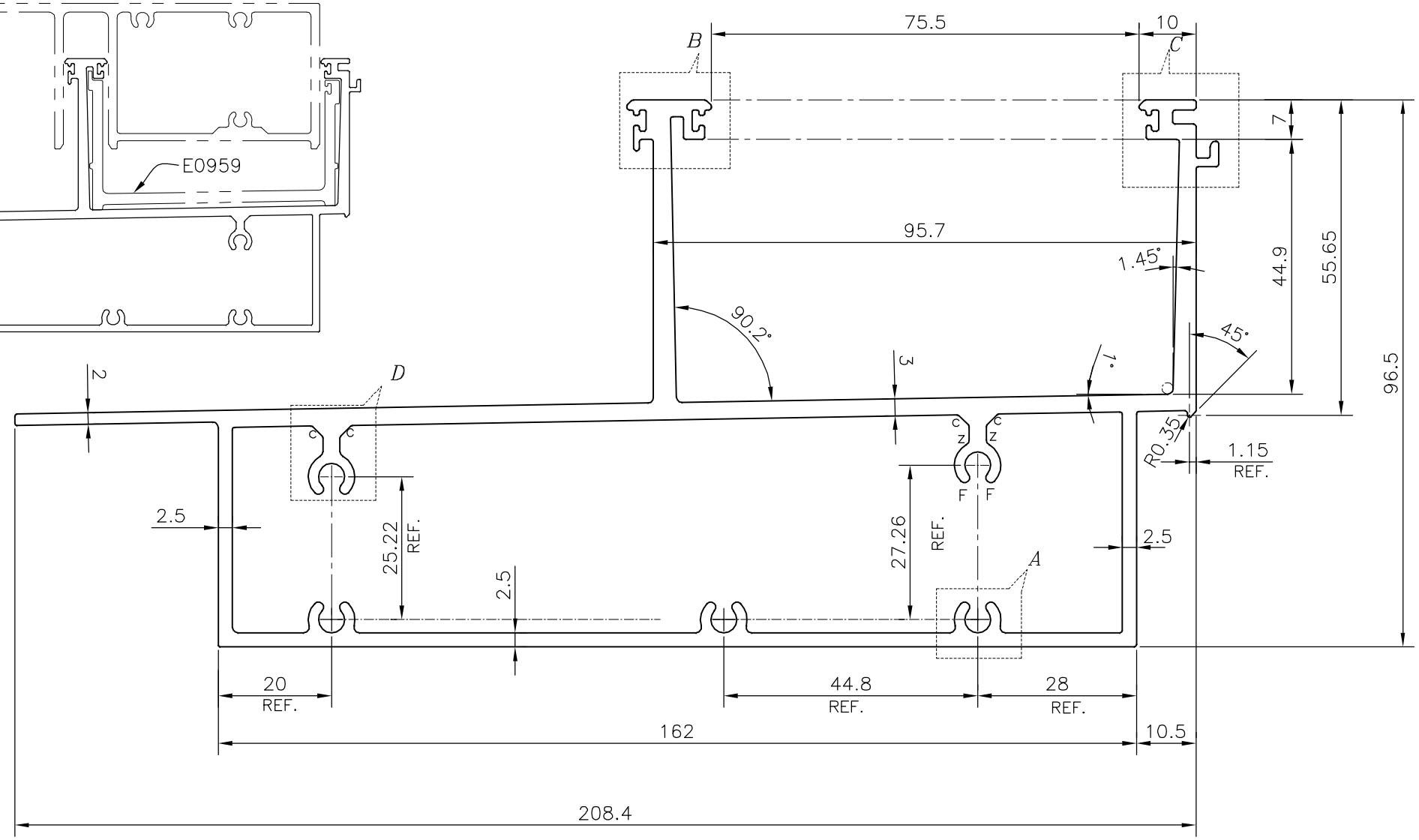
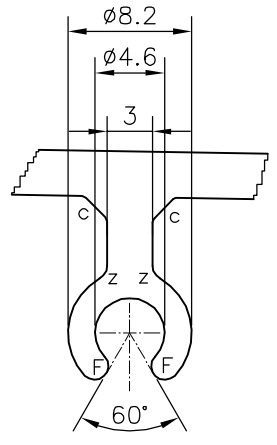
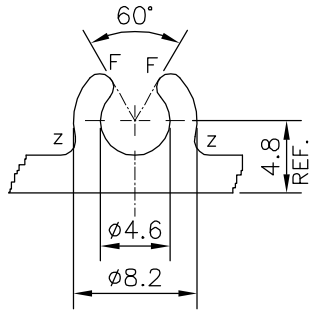
P–18612–1
E0958



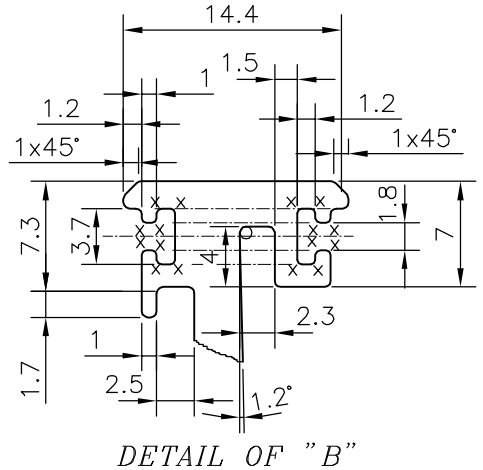




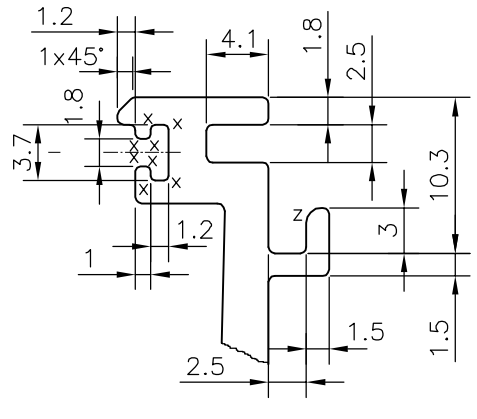
DETAIL OF "D"
SCALE 2:1



DETAIL OF "A"
SCALE 2:1



DETAIL OF "B"
SCALE 2:1



DETAIL OF "C"
SCALE 2:1

F = FULL RADIUS (8 PLACES)
Z = RADIUS 1 mm. (16 PLACES)
X = RADIUS 0.3 mm. (24 PLACES)
c = CHAMFER 2x45° (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 300.0mm – ±1.65	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. FLATNESS =0.003xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 , UNLESS OTHERWISE SPECIFIED

		NAME	DATE
DRAWN		J.P.KAUSHIK	29–08–2018
CHECKED			
APPROVED		*B.NATARAJA*	01–09–2018
SCALE			1:1
AREA	mm^2		1795.733
PERIMETER	mm.		797.292
WEIGHT	kg/m		4.848

		DRAWING No.	SECTION No.
PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	P–18612–1	–
PARTY'S DRAWING No.	PROFILE–T1/T2–08	E0958	E0958
ALLOY & TEMPER	6063 T6		
DESCRIPTION	HEAD TRANSOM		