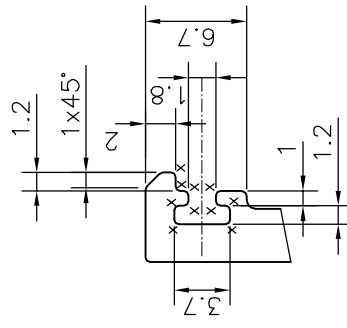
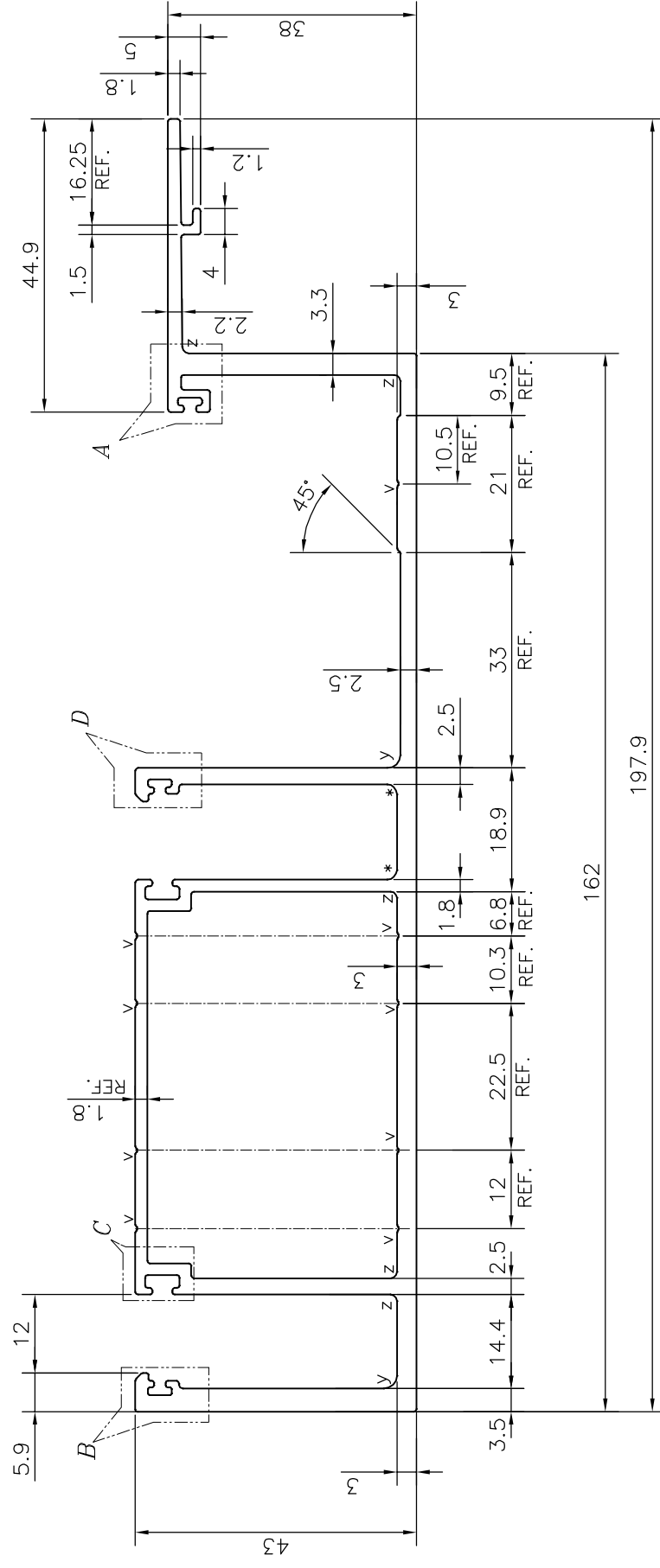
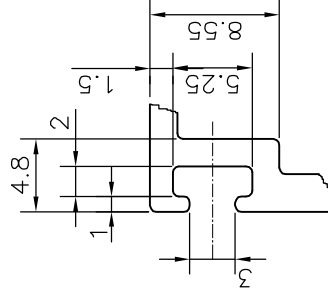


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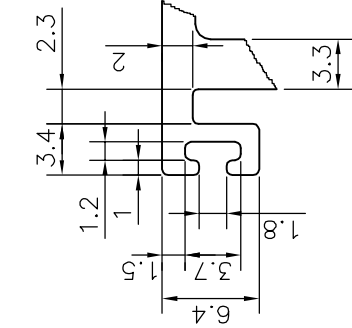
E0960



DETAIL OF "B"
SCALE 2:1



DETAIL OF "C"
SCALE 2:1



DETAIL OF "A"
SCALE 2:1

- * = RADIUS 1.5 mm. (2 PLACES)
- X = RADIUS 0.3 mm. (20 PLACES)
- Y = RADIUS 2 mm. (2 PLACES)
- Z = RADIUS 1 mm. (2 PLACES)
- V = VEE GROOVE 0.3x90° (9 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm	- ±0.20	UPTO 32.0mm	- ±0.38	UPTO 120.0mm	- ±0.85
UPTO 10.0mm	- ±0.23	UPTO 50.0mm	- ±0.46	UPTO 160.0mm	- ±1.02
UPTO 12.0mm	- ±0.25	UPTO 60.0mm	- ±0.53	UPTO 200.0mm	- ±1.14
UPTO 16.0mm	- ±0.28	UPTO 80.0mm	- ±0.69	UPTO 250.0mm	- ±1.40
UPTO 25.0mm	- ±0.30	UPTO 100.0mm	- ±0.75	UPTO 300.0mm	- ±1.65

1. STRAIGHTNESS=1.0mm/M
2. TWIST=1.0mm/M
3. FLATNESS =0.003xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

DRAWN	J.P.KAUSHIK	29-08-2018
CHECKED		
APPROVED	B.NATARAJA	01-09-2018
SCALE		1:1
AREA	mm ²	1219.442
PERIMETER	mm.	784.183
WEIGHT	kg/m	3.292
DRAWING No.		SECTION No.
P-18620		
E0960		E0960

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	PROFILE-T1-02
ALLOY & TEMPER	6063 T6
DESCRIPTION	FEMALE MULLION

