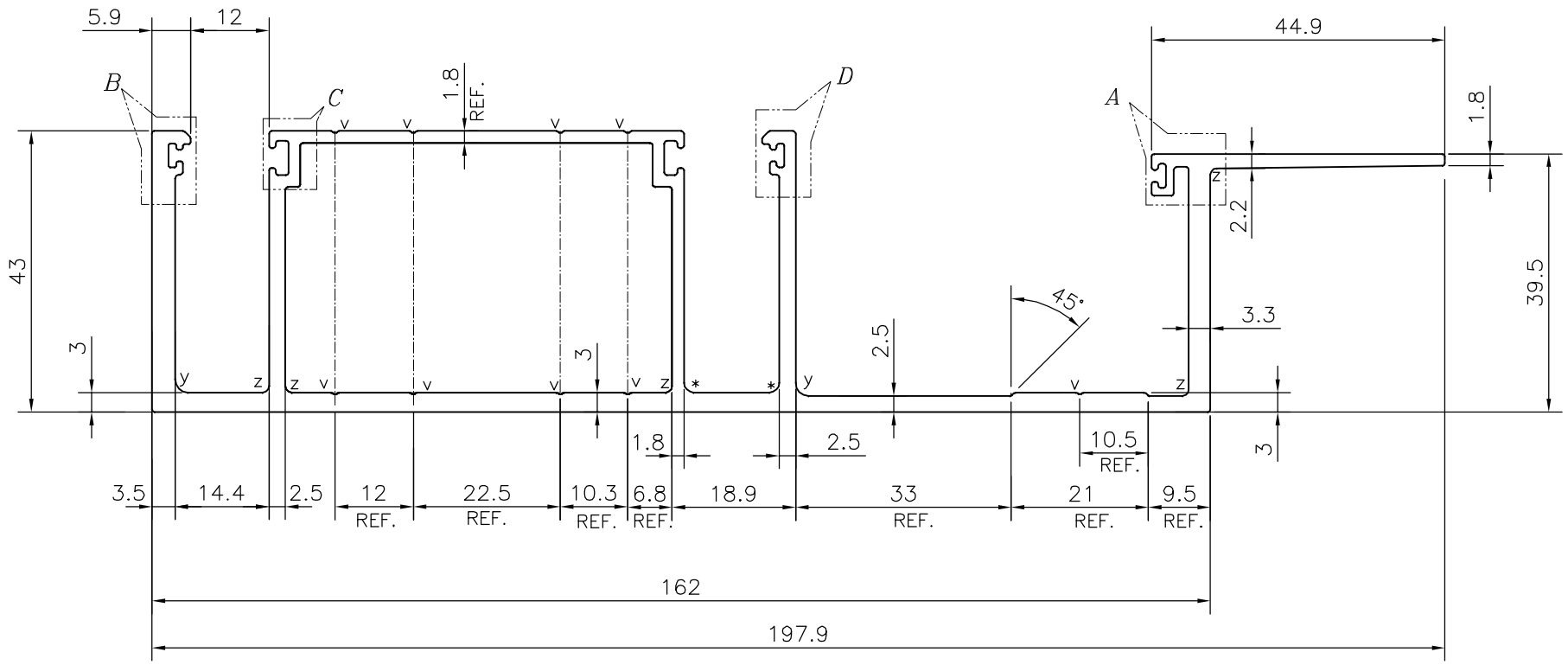
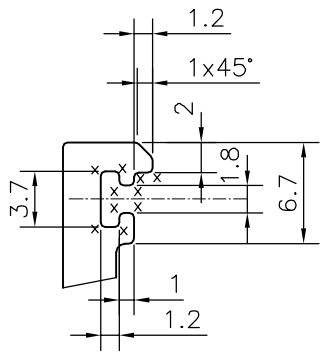
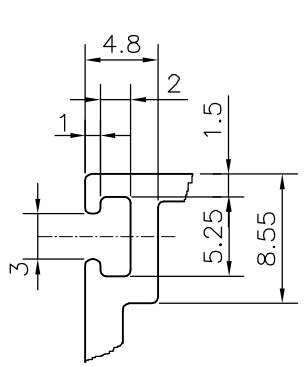
P–18622
E0961

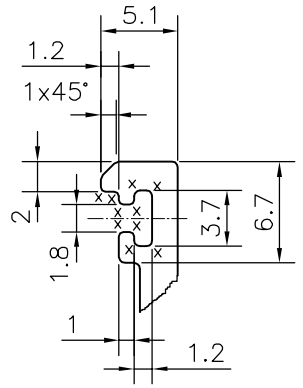




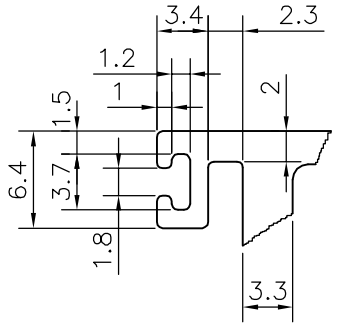
DETAIL OF "B"
SCALE 2:1



DETAIL OF "C"
SCALE 2:1

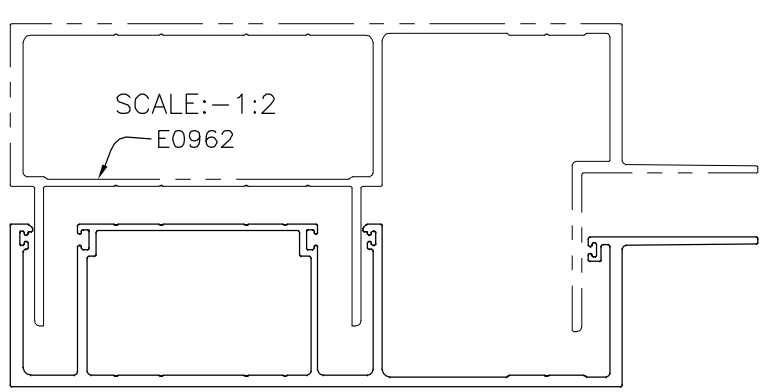


DETAIL OF "D"
SCALE 2:1



DETAIL OF "A"
SCALE 2:1

* = RADIUS 1.5 mm. (2 PLACES)
X = RADIUS 0.3 mm. (20 PLACES)
y = RADIUS 2 mm. (2 PLACES)
Z = RADIUS 1 mm. (2 PLACES)
V = VEE GROOVE 0.3x90° (9 PLACES)



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 300.0mm – ±1.65	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. FLATNESS =0.003xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 , UNLESS OTHERWISE SPECIFIED

	NAME	DATE
DRAWN	J.P.KAUSHIK	29–08–2018
CHECKED		
APPROVED	*B.NATARAJA*	01–09–2018

SCALE	1:1
AREA mm²	1216.883
PERIMETER mm.	777.133
WEIGHT kg/m	3.286

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	PROFILE–T2–02
ALLOY & TEMPER	6063 T6
DESCRIPTION	FEMALE MULLION

DRAWING No.	SECTION No.
P–18622	–
E0961	E0961