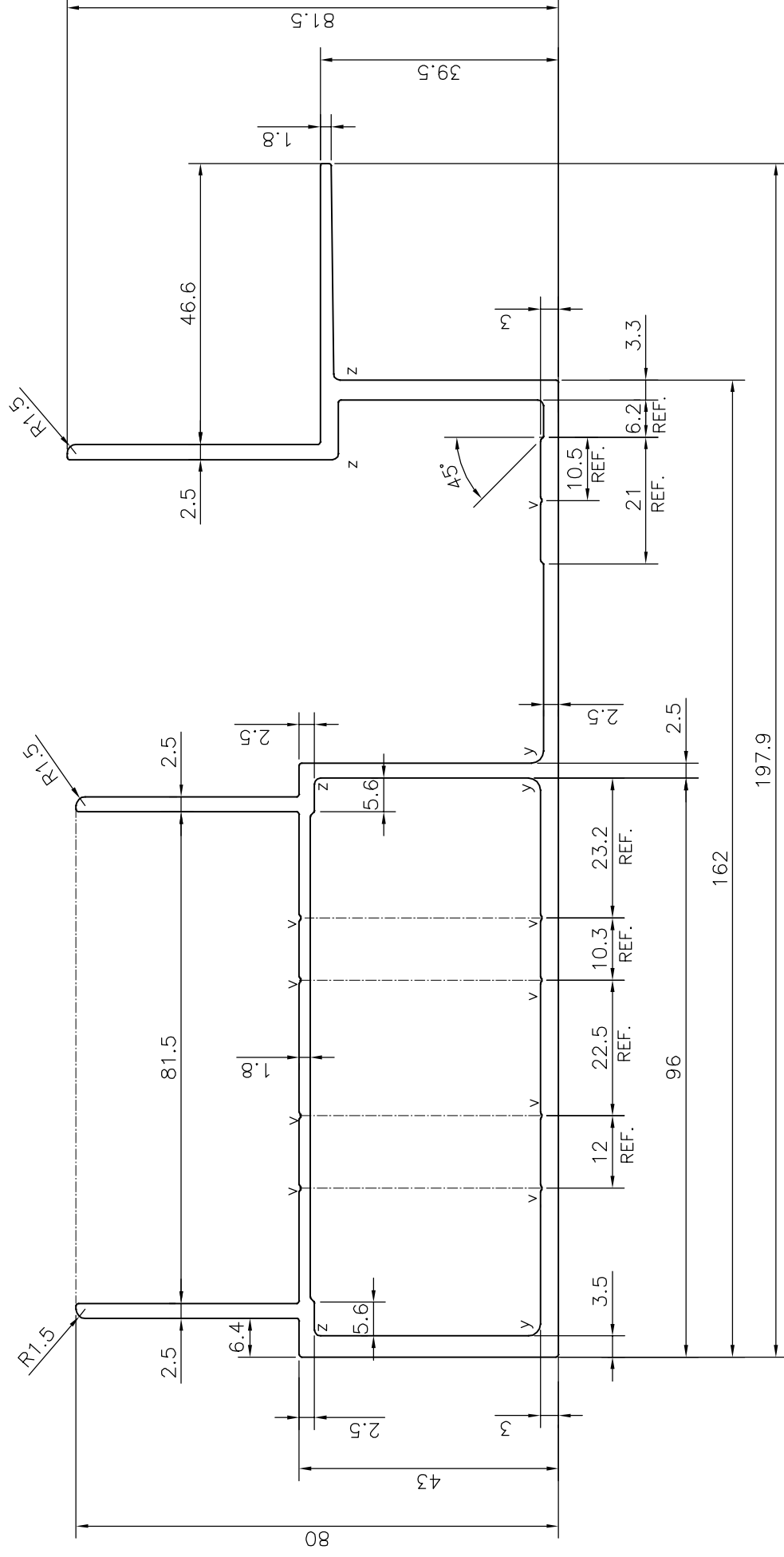


P-18623-1

E0962



y = RADIUS 2 mm. (3 PLACES)
 z = RADIUS 1 mm. (4 PLACES)
 v = VEE GROOVE 0.3x90° (9 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

1. STRAIGHTNESS=1.0mm/M
2. TWIST=1.0mm/M
3. FLATNESS =0.003xWIDTH

JINDAL
 SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

DRAWN	J.P.KAUSHIK	DATE	29-08-2018
CHECKED			
APPROVED	B.NATARAJA		01-09-2018
SCALE			1:1
AREA	mm ²		1393.257
PERIMETER	mm.		801.859
WEIGHT	kg/m		3.762
DRAWING No.		SECTION No.	
P-18623-1			
E0962			E0962

1. ALL DIMENSIONS ARE IN mm.
 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	PROFILE-T2-01
ALLOY & TEMPER	6063 T6
DESCRIPTION	MALE MULLION

