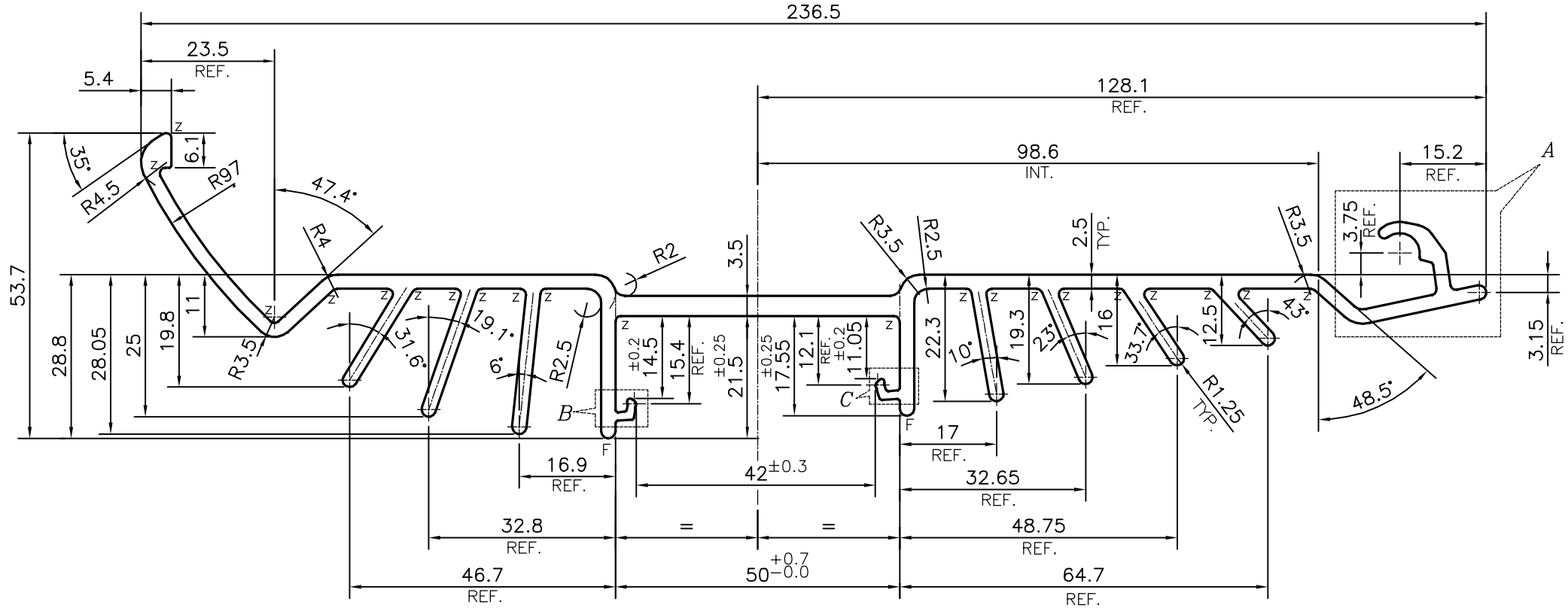
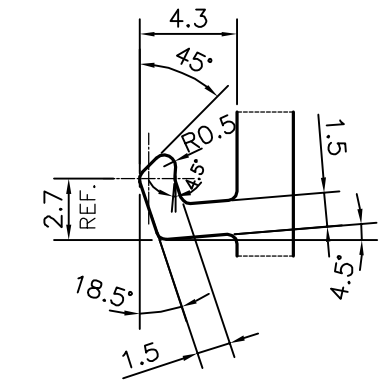
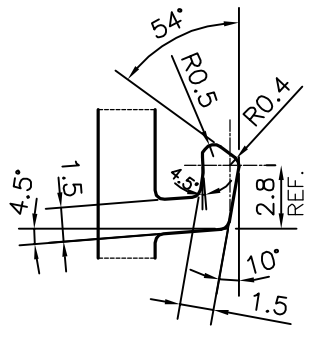
P–18280–2
S5890
E0965



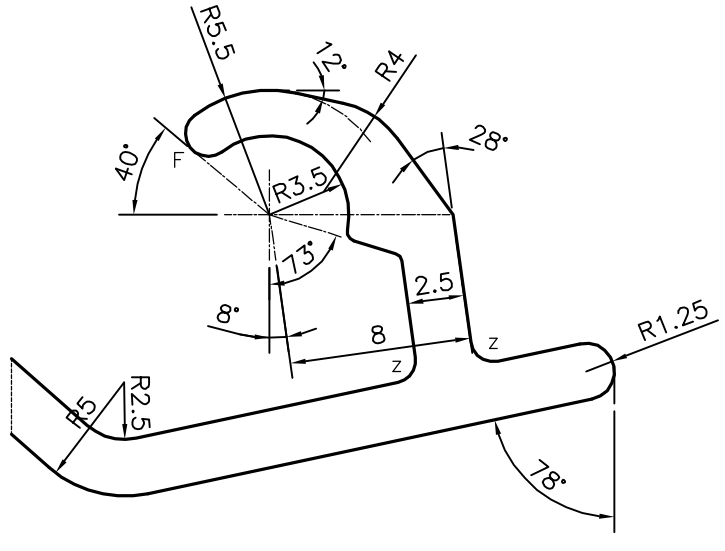


DETAIL OF "C"
SCALE 3:1

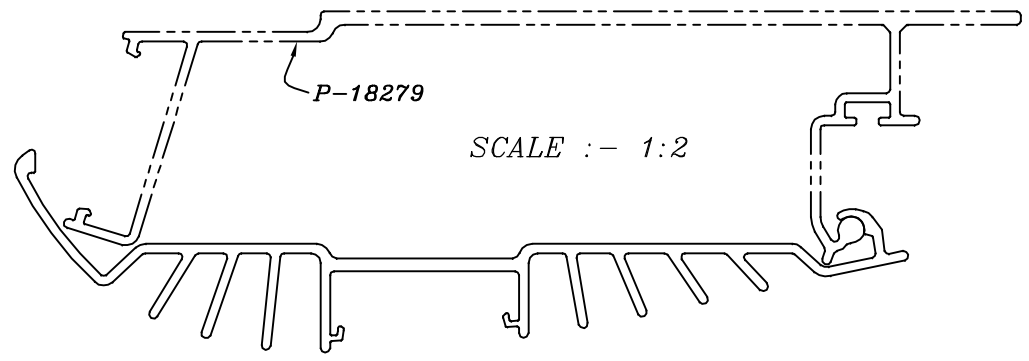


DETAIL OF "B"
SCALE 3:1

F = FULL RADIUS (3 PLACES)
Z = RADIUS 1 mm. (23 PLACES)



DETAIL OF "A"
SCALE 3:1



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 300.0mm – ±1.65	UPTO 320.00mm – ±1.70

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965–1981 , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	BFG INTERNATIONAL PVT. LTD., CHITOOR
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	RAIL COACH SECTION

	NAME	DATE
DRAWN	*PARVESH*	11–06–2018
CHECKED		
APPROVED	*B.NATARAJA*	15–06–2018
SCALE		1:1
AREA mm²		1246.667
PERIMETER mm.		926.396
WEIGHT kg/m		3.366

DRAWING No.	SECTION No.
P–18280–2	–
S5890	S5890
E0965	E0965