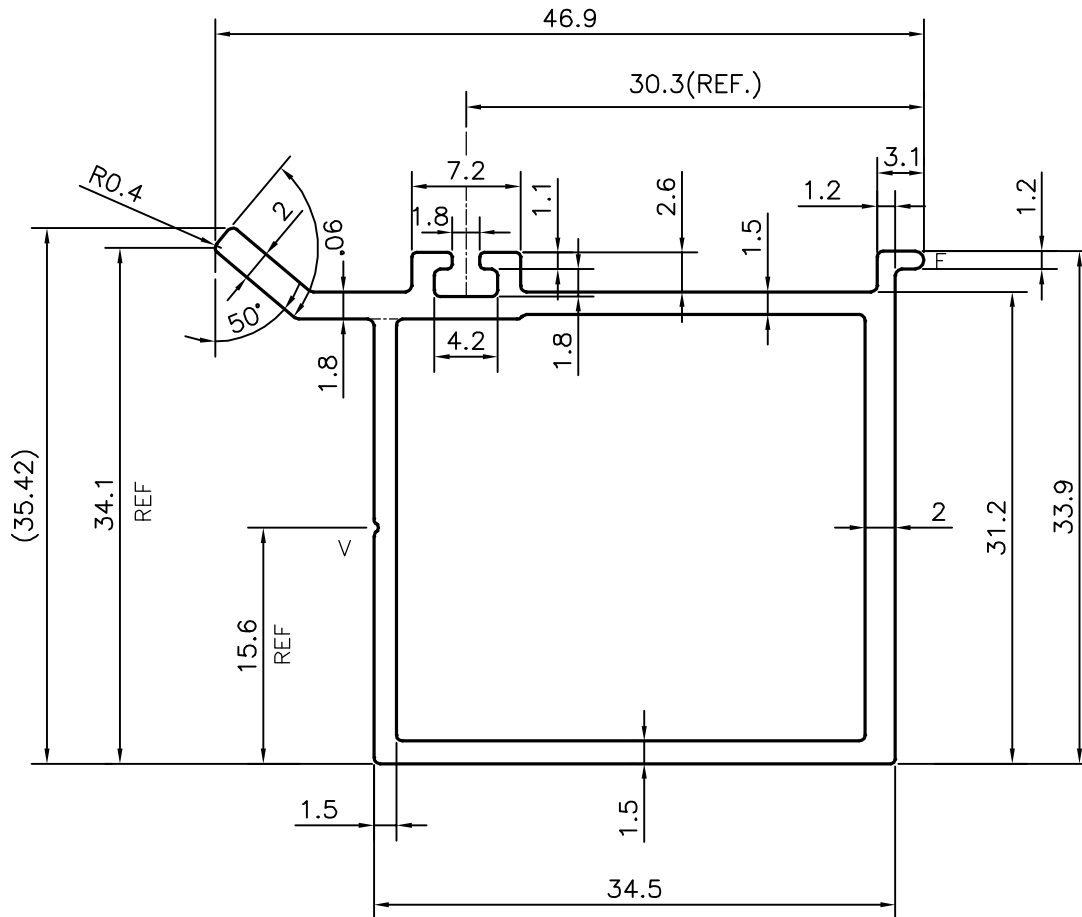
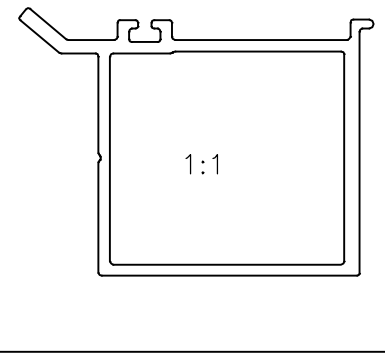


P-18647

E0969



F = FULL RADIUS (1 PLACE)
 V = V GROOVE 0.3x90° (1 PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. FLATNESS =0.003xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	06-09-2018
CHECKED		
APPROVED	B.NATARAJA	08-09-2018
SCALE		2:1
AREA mm ²		241.639
PERIMETER mm.		176.446
WEIGHT kg/m		0.652
DRAWING No.	SECTION No.	
P-18647	-	
E0969	E0969	

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	PROFILE-T2-09
ALLOY & TEMPER	6063 T6
DESCRIPTION	HORIZONTAL FRAME-AT SASH-2