

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

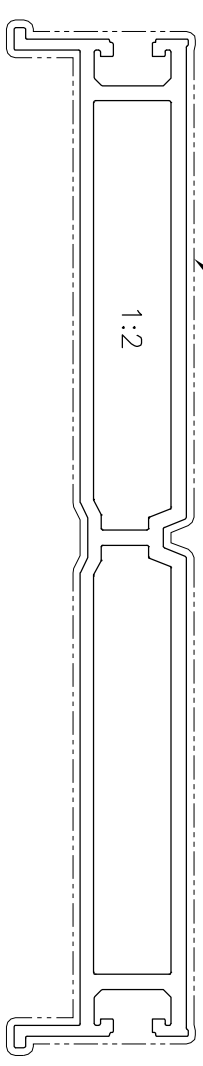
1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH



JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

DRAWN	J.P. KAUSHIK	DATE	13-02-2019
CHECKED			
APPROVED	B. NATARAJA		20-02-2019

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED



PARTY'S NAME	CONVELINE SYSTEMS, CHANGODER
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	MISC. SECTION

SCALE	1:1
AREA mm ²	2446.945
PERIMETER mm.	767.786
WEIGHT kg/m	6.607
DRAWING No.	P-19102-1
SECTION No.	E1007