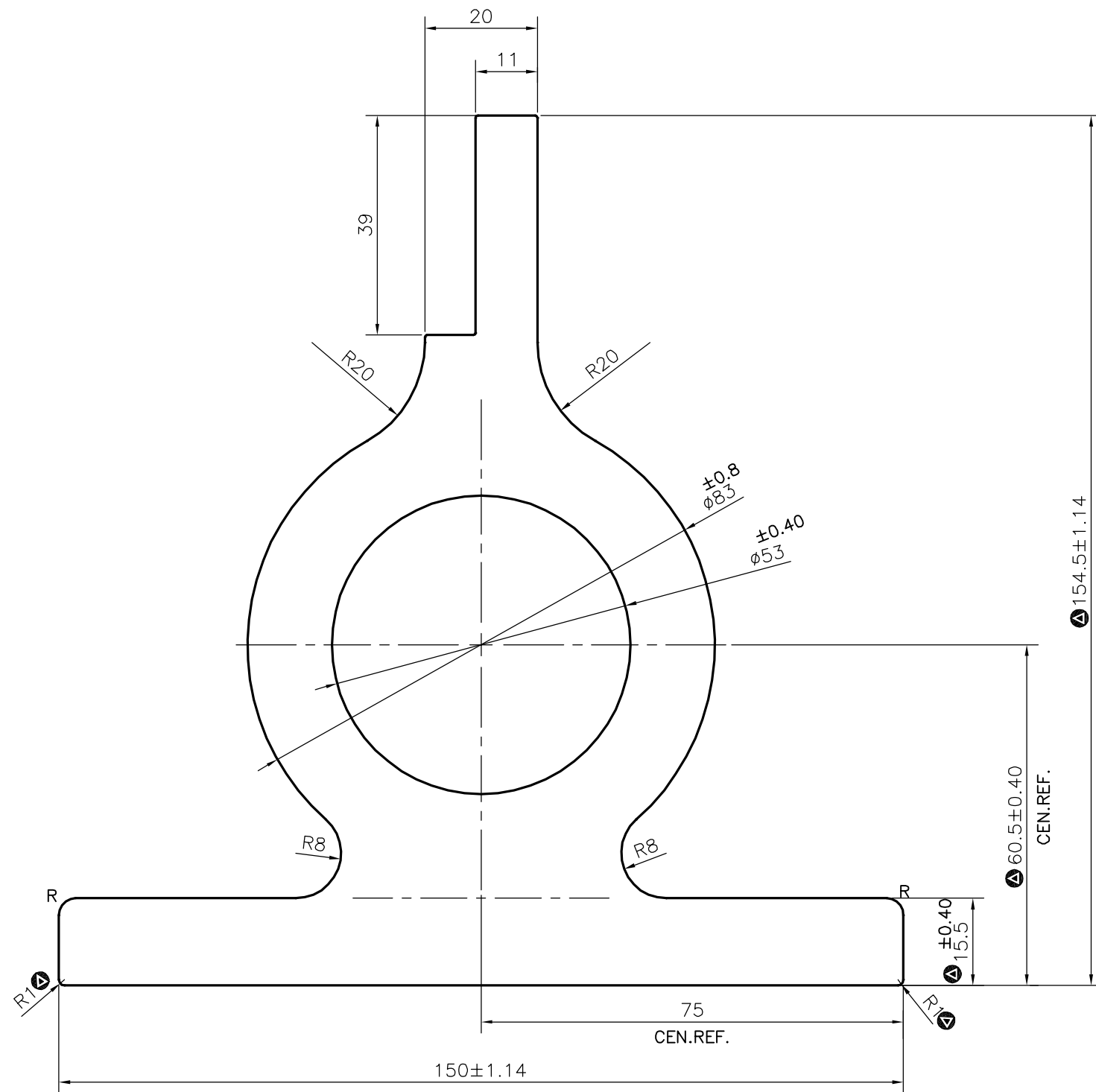




P-25487-2
E101177



- UNSPECIFIED CORNER RADIUS 0.4mm
R = RADIUS 3mm (2 PLACES)
1. STRAIGHTNESS= 1.7mm/M
 2. TWIST= 1.7mm/M
 3. ANGULARITY= ±2°
 4. FLATNESS= 0.007xWIDTH

ISSUE-2 
DIMENSION CHANGED FROM 15^{±0.40} mm TO 15.5^{±0.40} mm
DIMENSION CHANGED FROM 60^{±0.40} mm TO 60.5^{±0.40} mm
DIMENSION CHANGED FROM 154^{±1.14} mm TO 154.5^{±1.14} mm
RADIUS CHANGED FROM 3.0 mm TO 1.0 mm
WEIGHT ALSO CHANGED FROM 17.678 TO 17.889 kg/m

HIGH THICKNESS VARIATION TO RUN IN
SLOW SPEED ONLY. 100% MANNUAL CORRECTION
IS MUST DUE TO FLOOD QUENCHING

<div></div> <div>SYMBOL OF QUALITY AN ISO 9001 COMPANY</div>	<div>JINDAL ALUMINIUM LTD.</div> <div>BANGALORE-560073 (INDIA)</div>		NAME		DATE
			DRAWN		J.P.KAUSHIK04-01-2024
			CHECKED		
			APPROVED		
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED			SCALE		1:1
			AREA mm ²		6625.74
			PERIMETER mm.		600.986
			WEIGHT kg/m		17.889
PARTY'S NAME	MALLIK MULTITECHNOLOGIES PRIVATE LIMITED., BANGALORE.		DRAWING No.		SECTION No.
PARTY'S DRAWING No.	1JNL100446-141 (AS PER DRAWING)		P-25487-2		7000001267
ALLOY & TEMPER	6063 T6	PRODUCT CODE:-085	E101177		E101177(ISSUE-2)
		HSN CODE:-76042100			
DESCRIPTION	INDUSTRIAL SECTION				