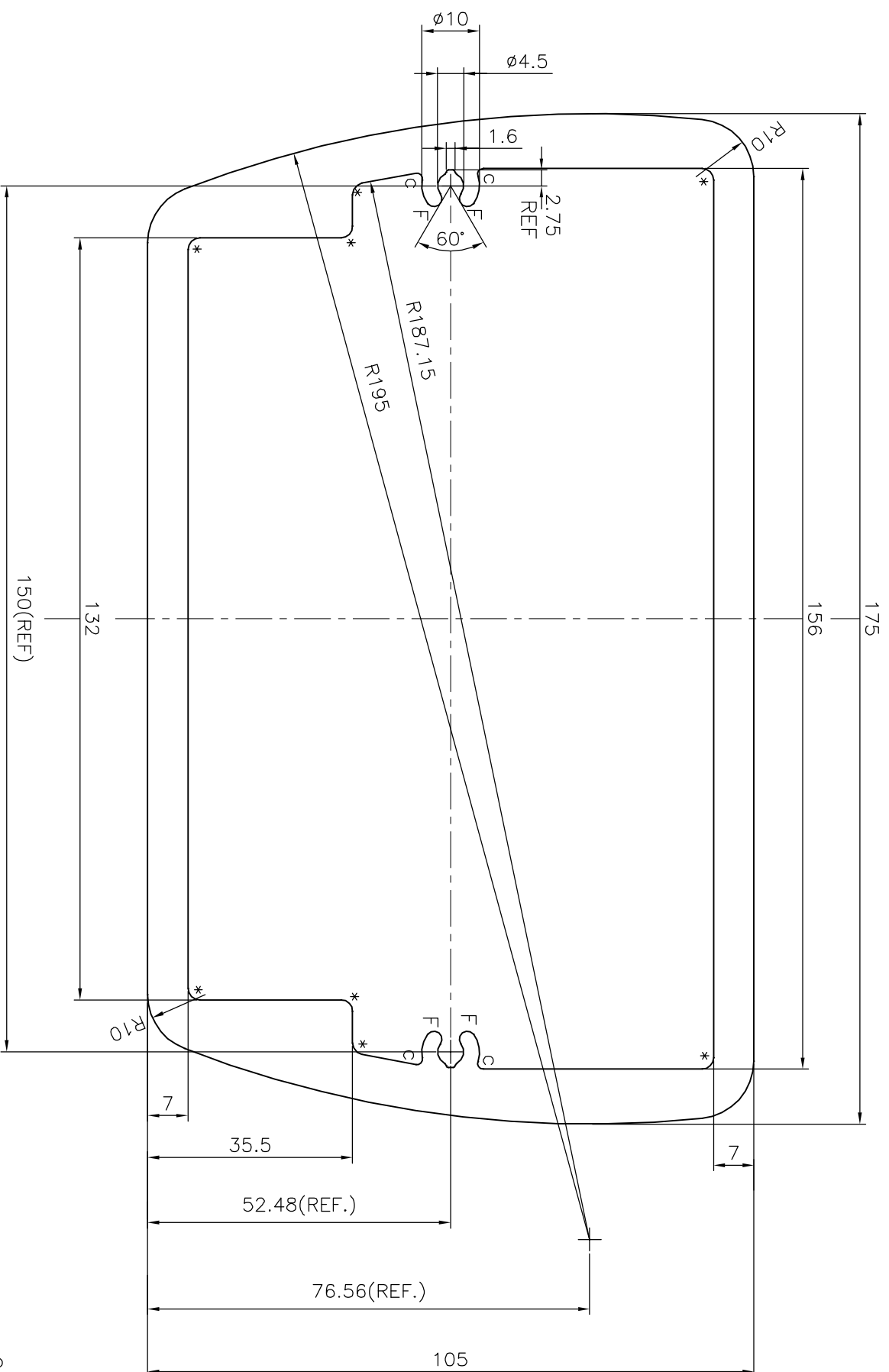


P-19149

E1018



C = RADIUS 1.0 (4 PLACES)
 * = RADIUS 2.0 (8 PLACES)
 F = FULL RADIUS (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

JINDAL
 SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	DRAEGER INDIA PVT. LTD., PALGHAR	SCALE	1:1
PARTY'S DRAWING No.	2P00904	AREA mm ²	4112.078
ALLOY & TEMPER	6063 T66	PERIMETER mm.	519.327
DESCRIPTION	VYANA ARM SECTION	WEIGHT kg/m	11.103
		DRAWING No.	P-19149
		SECTION No.	E1018

DRAWN NAME: J.P. KAUSHIK DATE: 14-02-2019

CHECKED

APPROVED B. NATARAJA 09-03-2019