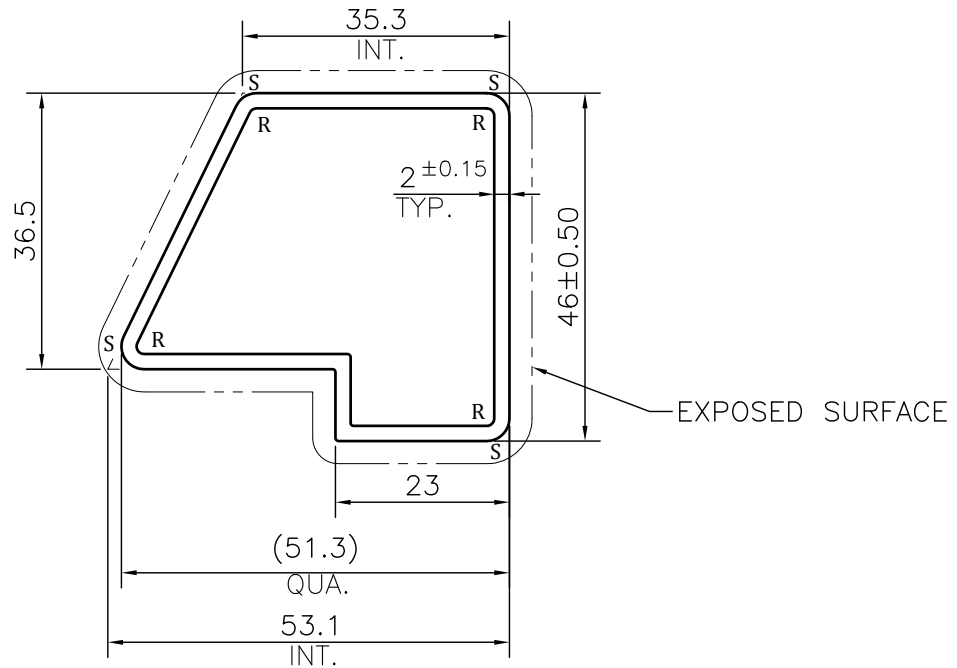


P-JAL-B-461

E102115



☞ Face surface roughness Ra 1.6

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD<100	100<CD<200	200<CD<300	300<CD<500
UPTO 10 mm	±0.25	±0.30	±0.35	±0.40
10.0 -25.0	±0.30	±0.40	±0.50	±0.60
25.0 -50.0	±0.50	±0.60	±0.80	±0.90
50.0 -100	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80

Q01257

CONTROLLED COPY

NOTE:-

R= 1.0 RADIUS (4 PLACES)
S= 3.0 RADIUS (4 PLACES)

1. STRAIGHTNESS= 1.7mm/M
2. TWIST= 1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS= 0.007xWIDTH



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BHIWADI-301019 (INDIA)

	NAME	DATE
DRAWN	ASHUTOSH	20-03-2024
CHECKED	PARVESH	05-04-2024
APPROVED	J.N.RAI	05-04-2024
SCALE		1:1
AREA mm ²		343.449
PERIMETER mm.		177.664
WEIGHT kg/m		0.927
DRAWING No.	SECTION No.	
P-JAL-B-461	7000002303	
E102115	E102115	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	GECKO MOTORS PRIVATE LIMITED, CHANDIGARH	
PARTY'S DRAWING No.	AS PER DRAWING - 1285	
ALLOY & TEMPER	6063 T6	PRODUCT CODE:-085
		HSN CODE:- 76042100
DESCRIPTION	AUTOMOBILE SECTION	