

DIMENSION CHANGED FROM 15° TO 25°

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS					
	50.0mm - ±0.46 60.0mm - ±0.53 80.0mm - ±0.69	JPTO 120.0mm - ±0.85 JPTO 160.0mm - ±1.02 JPTO 200.0mm - ±1.14 JPTO 250.0mm - ±1.40 JPTO 300.0mm - ±1.65	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH		
PLEASE SPECIFY THE EXPOS	SED SURFACE IN THI	E DRAWING WHEREVER	R BETTER FINISH REQUIRED.		

			NAME	DATE
(JINDAL)	JINDAL ALUMINIUM LTD.	DRAWN	DARPAN	26-04-2019
STANDON OF SUMUEDA		CHECKED		
SYMBOL OF QUALITY AN ISO 9001 COMPANY	BANGALORE-560073 (INDIA)	APPROVED	B.NATARAJA	27-04-2019
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED		SCALE		1:1
		AREA mm ²		105.244
		PERIMETER mm.		157.748
PARTY'S NAME	ALUFIT (INDIA) PVT. LTD.,BANGALORE	WEIGHT kg/m		0.284
	THEORY TWO LETS., BINNONLETTE	DRAWING	No. S	ECTION No.
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING PROFILE-N-09	P-19334 -		_
	0007 70	E1037 E103		037-ISSUE-2
ALLOY & TEMPER	6063 T6			
DESCRIPTION	DECORATIVE CAPPING-2			