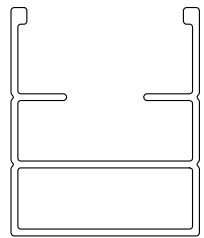


E104415



Technical drawing of a three-layered rectangular component. The drawing shows a cross-section with a central layer and two outer layers. The overall width is 20.7 ± 0.45 . The overall height is 30.2 ± 0.30 . The central layer has a width of 10.2 ± 0.30 and a height of 8.1 ± 0.28 . The outer layers have a height of 8 ± 0.25 and a width of 8.1 ± 0.28 . The central layer has a thickness of 0.9 ± 0.10 (TYP.). The outer layers have a thickness of 0.9 . The drawing includes a centerline and a reference dimension of (24.9) (REF.).

1. TOLERANCE ON THICKNESS $0.9^{+0.20}_{-0.10}$ ALL OVER
2. WEIGHT WILL BE ON HIGHER SIDE

DIMENSION	CD≤100	100<CD≤200	200<CD≤300	300<CD≤500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 –25.0	±0.30	±0.40	±0.50	±0.60
25.0 –50.0	±0.50	±0.60	±0.80	±0.90
50.0 –100	±0.70	±0.90	±1.10	±1.30
100 – 150	–	±1.10	±1.30	±1.50
150 – 200	–	±1.3	±1.50	±1.80
200 – 300	–	–	±1.70	±2.10
300 – 450	–	–	–	±2.80

Q03743

CONTROLLED COPY

V= 0.30x90° V-GROOVE (4 PLACES)

1. STRAIGHTNESS= 1.7mm/M
2. TWIST= 1.7mm/M
3. ANGULARITY= $\pm 2^\circ$
4. FLATNESS= 0.007xWIDTH



JINDAL ALUMINIUM LTD.
BHIWADI-301019 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED

	NAME	DATE
DRAWN	ASHUTOSH	19-07-2025
CHECKED	PARVESH	11-09-2025
APPROVED	J.N.RAI	11-09-2025
SCALE	2:1	
AREA mm ²	112.123	
PERIMETER mm.	178.634	
WEIGHT kg/m	0.303	
DRAWING No.	SECTION No.	
P-JAL-B-1192	70000004900	
E104415	E104415	