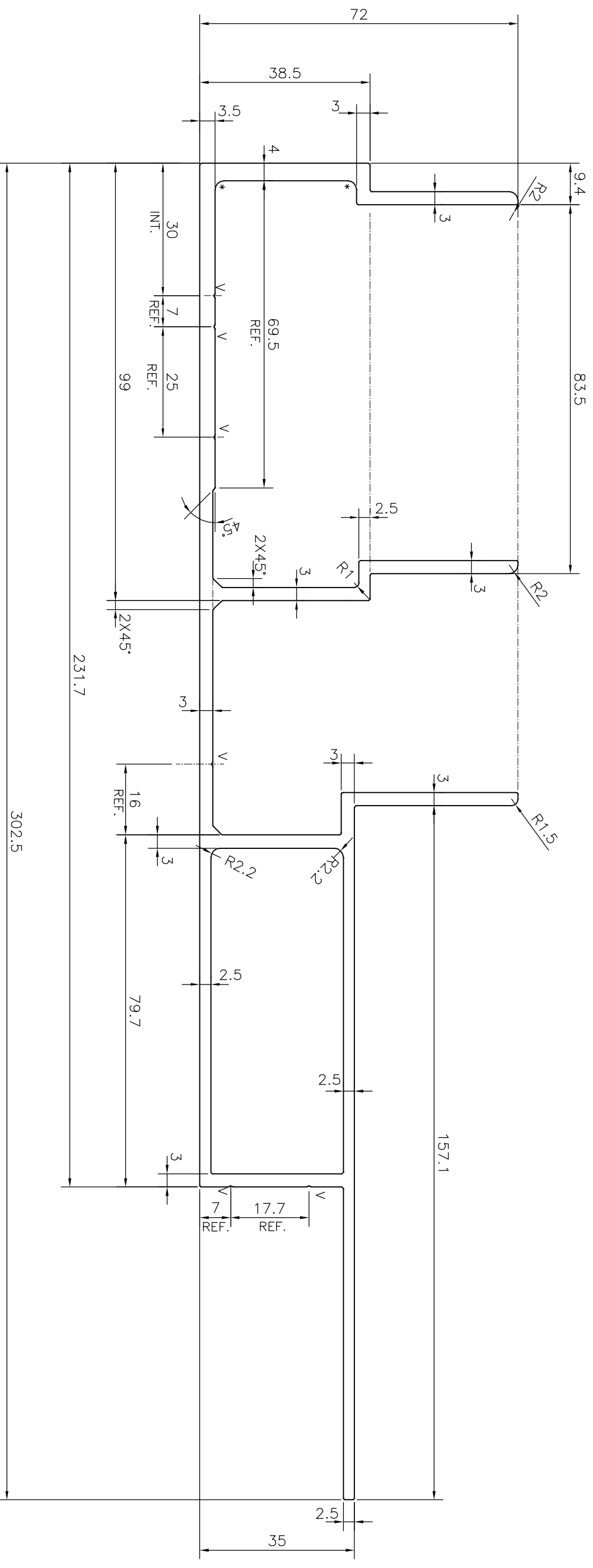


P-18917-1

E1067



\* = RADIUS 2.0 mm. (2 PLACES)  
V = VEE GROOVE 0.3x90° (6 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.007xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	DRAWN	J.P.KAUSHIK	22-02-2019
		CHECKED		
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED		APPROVED	B.NATARAJA	11-04-2019

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	SCALE	1:1
PARTY'S DRAWING No.	4SR-DIE-01	AREA mm <sup>2</sup>	1873.778
ALLOY & TEMPER	6063 T6	PERIMETER mm.	1056.959
DESCRIPTION	CURTAIN WALL SECTION (MALE MULLION)	WEIGHT kg/m	5.059
		DRAWING No.	P-18917-1
		SECTION No.	E1067