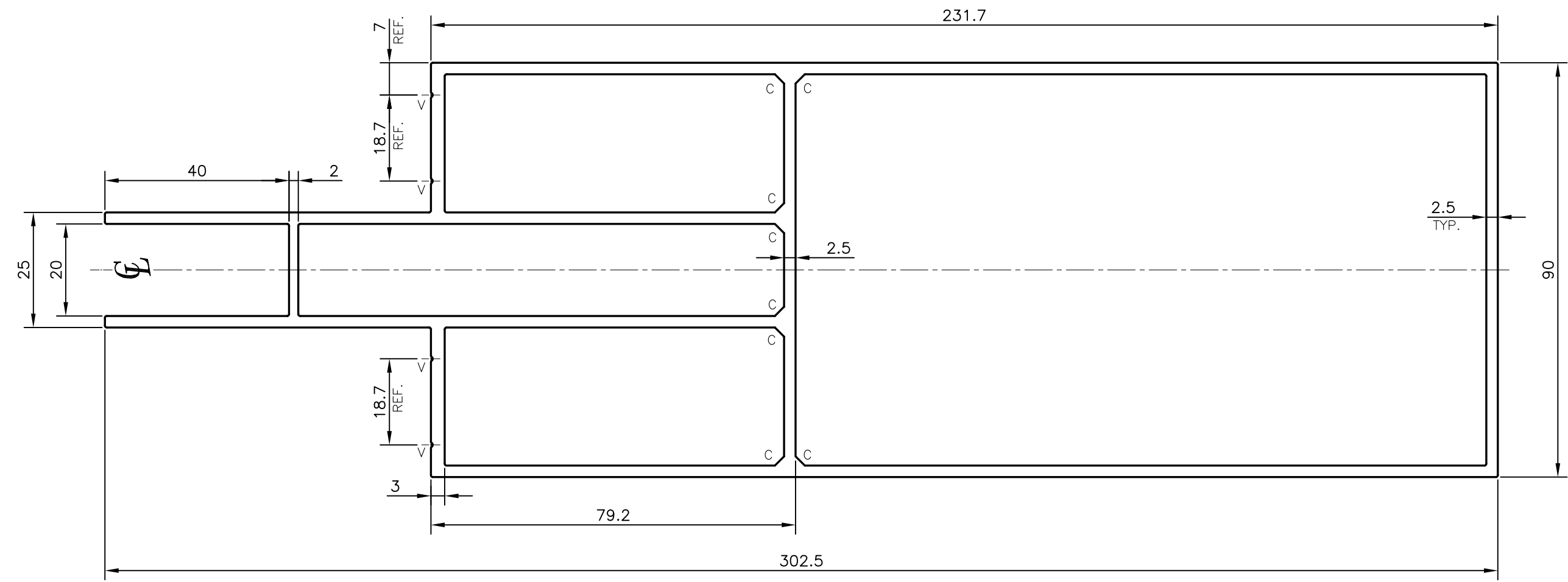
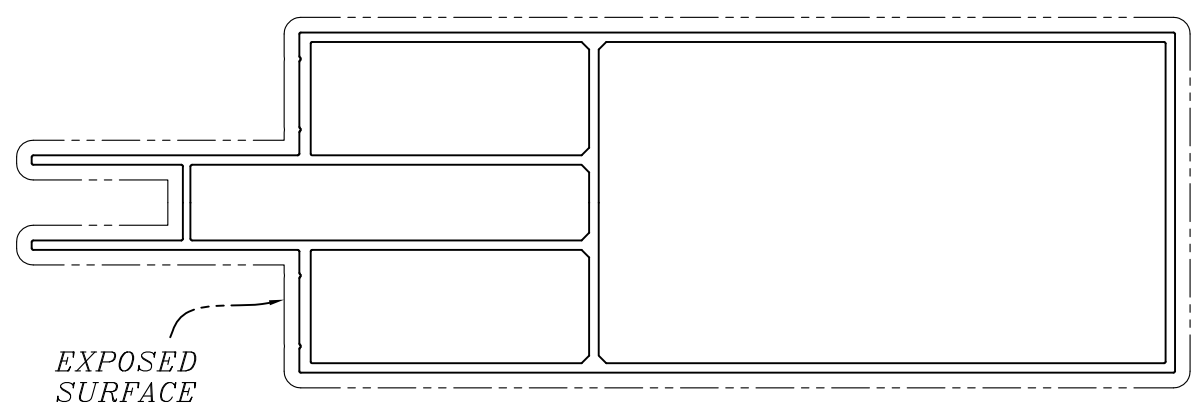



P-19178-1
E1069



V = VEE GROOVE 0.4x90° (4 PLACES)
C = CHAMFER 2x45° (8 PLACES)



SCALE: - 0.5:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS				
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH	
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02		
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14		
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40		
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65		
 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)		NAME	DATE
			DRAWN	PARVESH
			CHECKED	
			APPROVED	B.NATARAJA 11-04-2019
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED			SCALE	1:1
			AREA mm ²	2555.967
			PERIMETER mm.	863.99
			WEIGHT kg/m	6.901
PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE		DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-4SR-DIE-08		P-19178-1	-
ALLOY & TEMPER	6063 T6		E1069	E1069
DESCRIPTION	CURTAIN WALL SECTION-DUMMY MULLION-01			