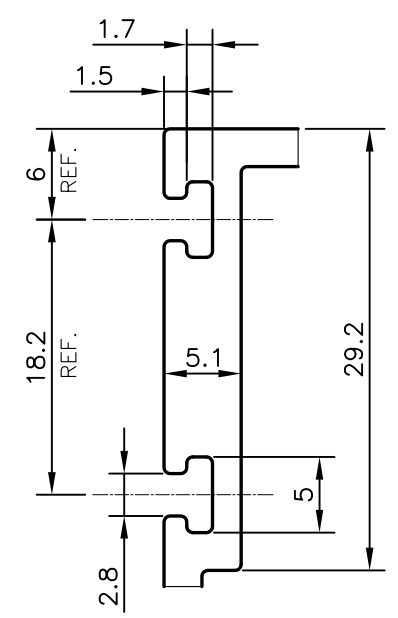
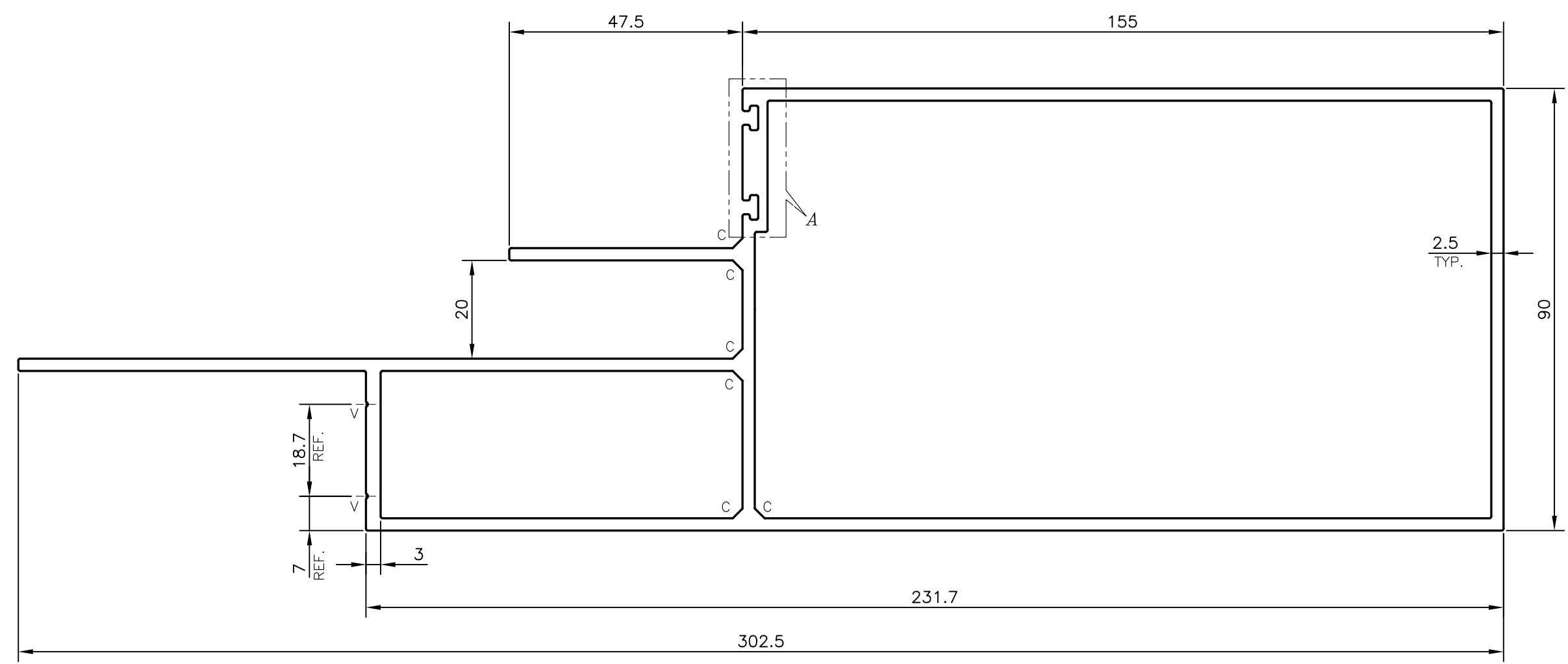
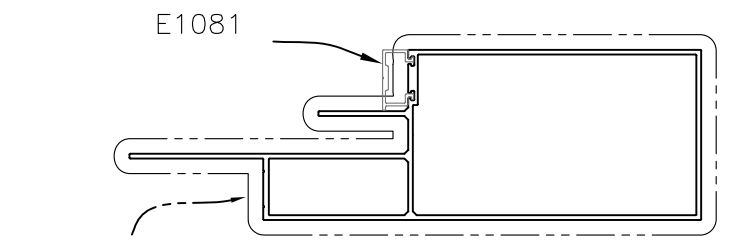


P-19179
E1070



DETAIL OF "A"
SCALE 2:1



DETAIL OF "A"
SCALE 0.25:1

V = VEE GROOVE 0.4x90° (2 PLACES)
C = CHAMFER 2x45° (6 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	PARVESH 20-02-2019
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED		CHECKED	
		APPROVED	B.NATARAJA 11-04-2019
PARTY'S NAME ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE		SCALE	1:1
		AREA mm ²	2024.63
PARTY'S DRAWING No. AS PER AUTOCAD DRAWING-4SR-DIE-09		PERIMETER mm.	894.387
		WEIGHT kg/m	5.467
ALLOY & TEMPER 6063 T6		DRAWING No.	SECTION No.
		P-19179	-
DESCRIPTION CURTAIN WALL SECTION-DUMMY MULLION-02		E1070	E1070