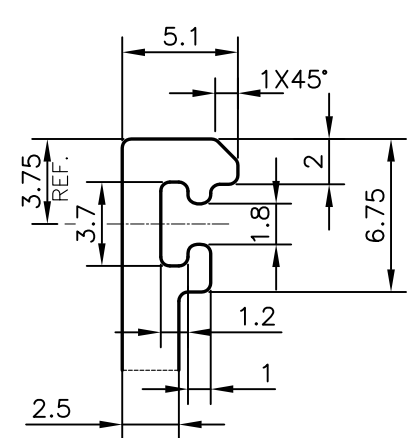
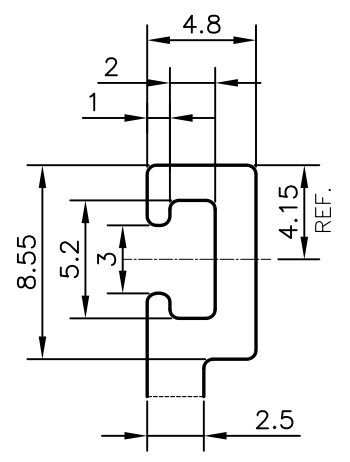


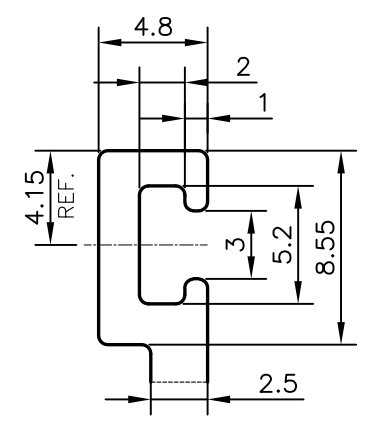
DETAIL OF "A"
SCALE 3:1



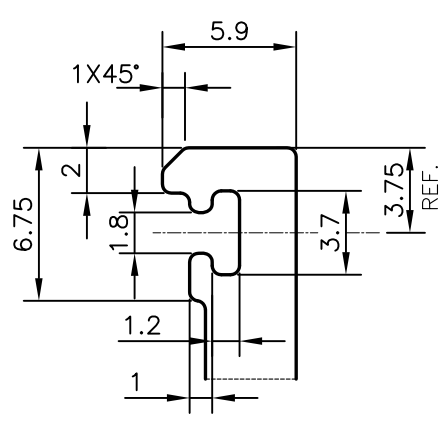
DETAIL OF "B"
SCALE 3:1



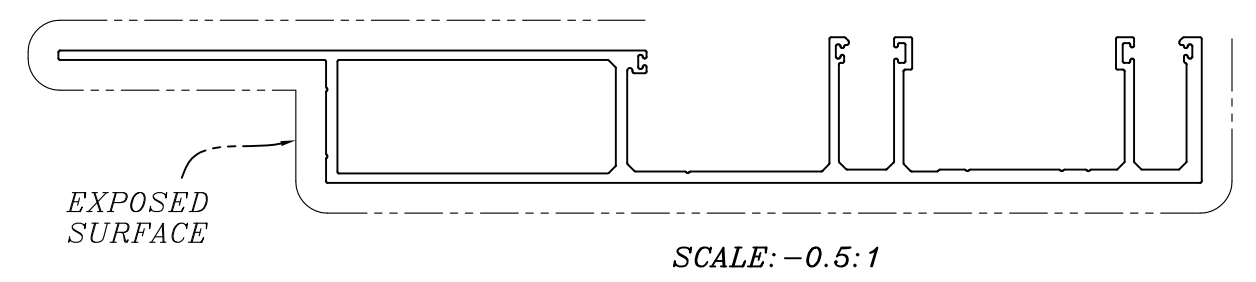
DETAIL OF "C"
SCALE 3:1



DETAIL OF "D"
SCALE 3:1



DETAIL OF "E"
SCALE 3:1



V = VEE GROOVE 0.4x90° (6 PLACES)
C = CHAMFER 2x45° (10 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	PARVESH 27-02-2019
		CHECKED	
		APPROVED	B.NATARAJA 11-04-2019
		SCALE	1:1
		AREA mm ²	1717.194
		PERIMETER mm.	1012.137
		WEIGHT kg/m	4.636
PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-4SR-DIE-04	P-19180-1	-
ALLOY & TEMPER	6063 T6	E1071	E1071
DESCRIPTION	CURTAIN WALL SECTION-FEMALE MULLION		

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED