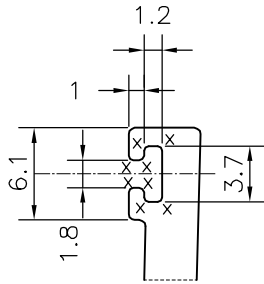
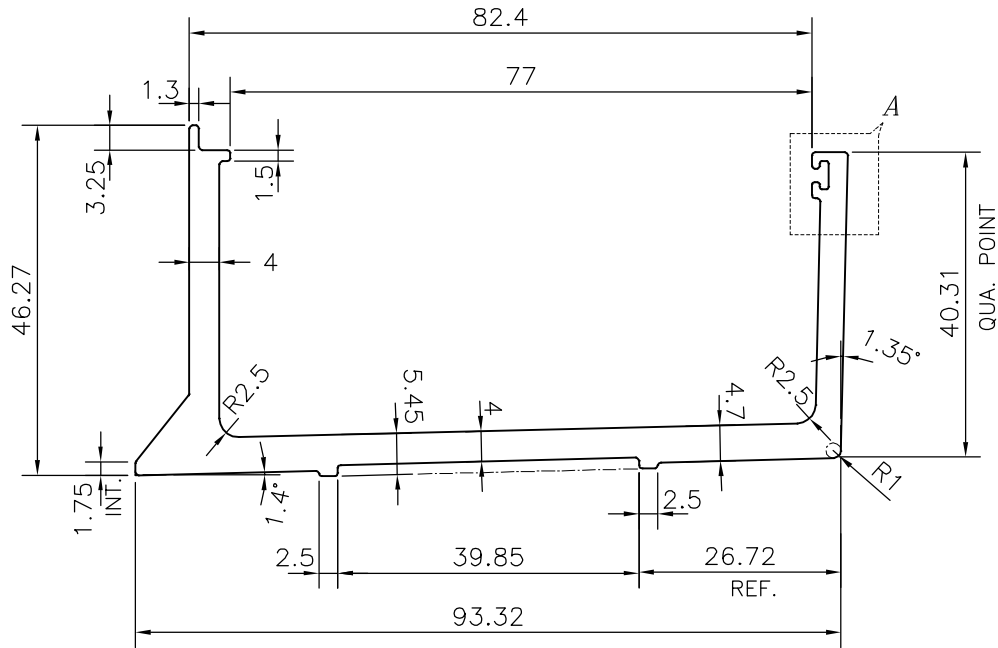
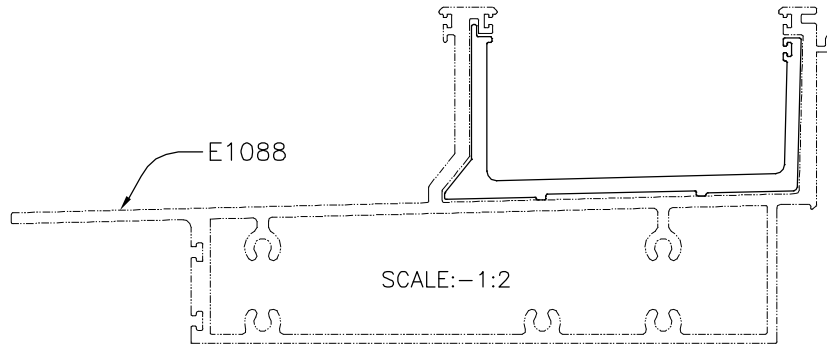


P-19197

E1083



DETAIL OF "A"
SCALE 2:1



X = RADIUS 0.3 mm. (8 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	J.P.KAUSHIK 22-02-2019
		CHECKED	
		APPROVED	B.NATARAJA 11-04-2019
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED		SCALE	1:1
		AREA mm ²	711.857
		PERIMETER mm.	356.942
PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	WEIGHT kg/m	1.922
PARTY'S DRAWING No.	4SR-DIE-16	DRAWING No.	SECTION No.
ALLOY & TEMPER	6063 T6	P-19197	-
DESCRIPTION	SPIGOT SECTION	E1083	E1083