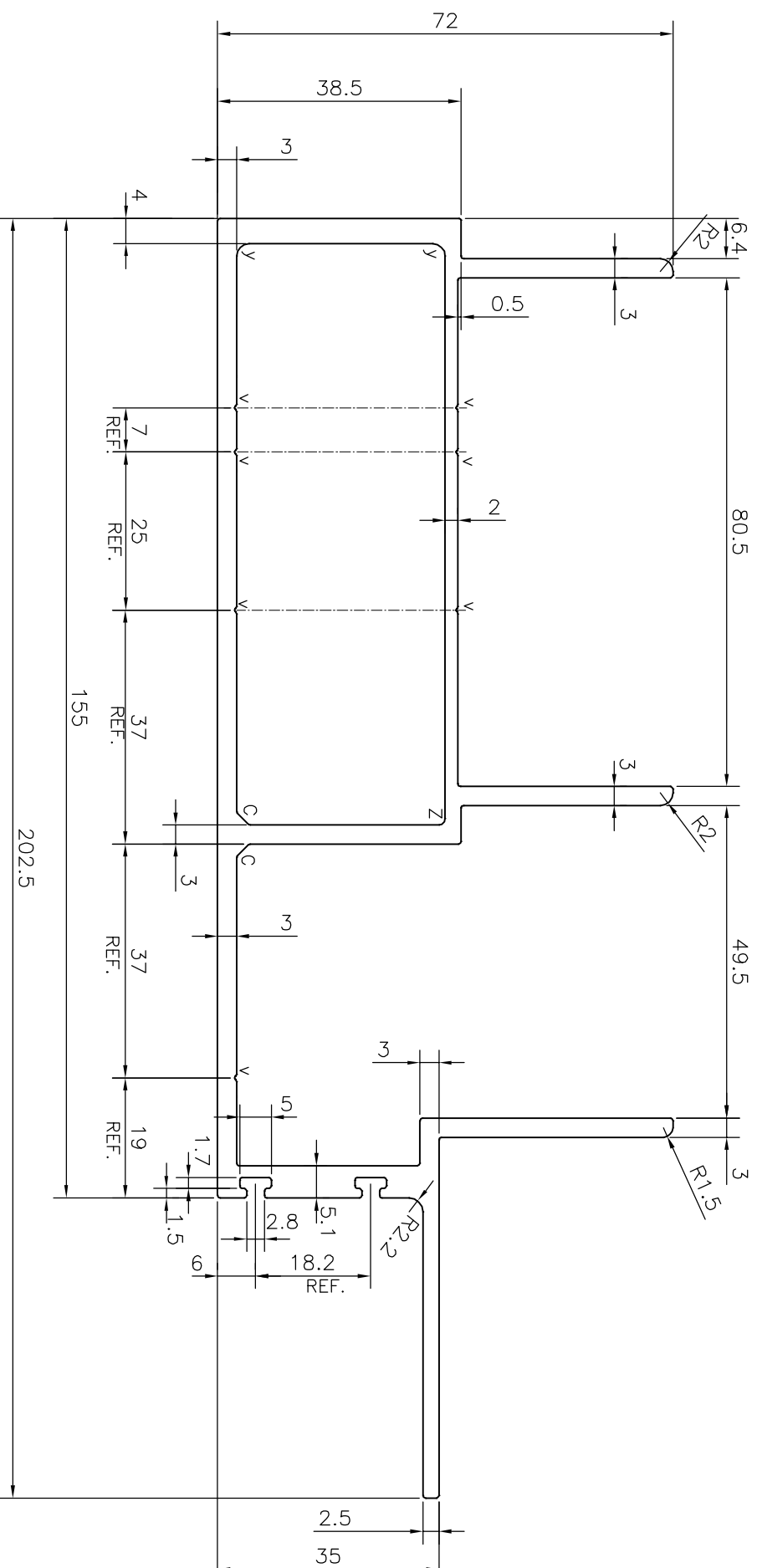


P-19204

E1090



C = CHAMFER 2x45° (2 PLACES)
 Y = RADIUS 2 mm. (2 PLACES)
 Z = RADIUS 1 mm. (1 PLACE)
 V = VEE GROOVE 0.3x90° (7 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65



JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

DRAWN	J.P.KAUSHIK	01-03-2019
CHECKED		
APPROVED	B.NATARAJA	11-04-2019
SCALE		1:1
AREA	mm ²	1497.823
PERIMETER	mm.	782.22
WEIGHT	kg/m	4.044
DRAWING No.		SECTION No.

1. ALL DIMENSIONS ARE IN mm.
 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	4SR-DIE-01
ALLOY & TEMPER	6063 T6
DESCRIPTION	MALE MULLION

