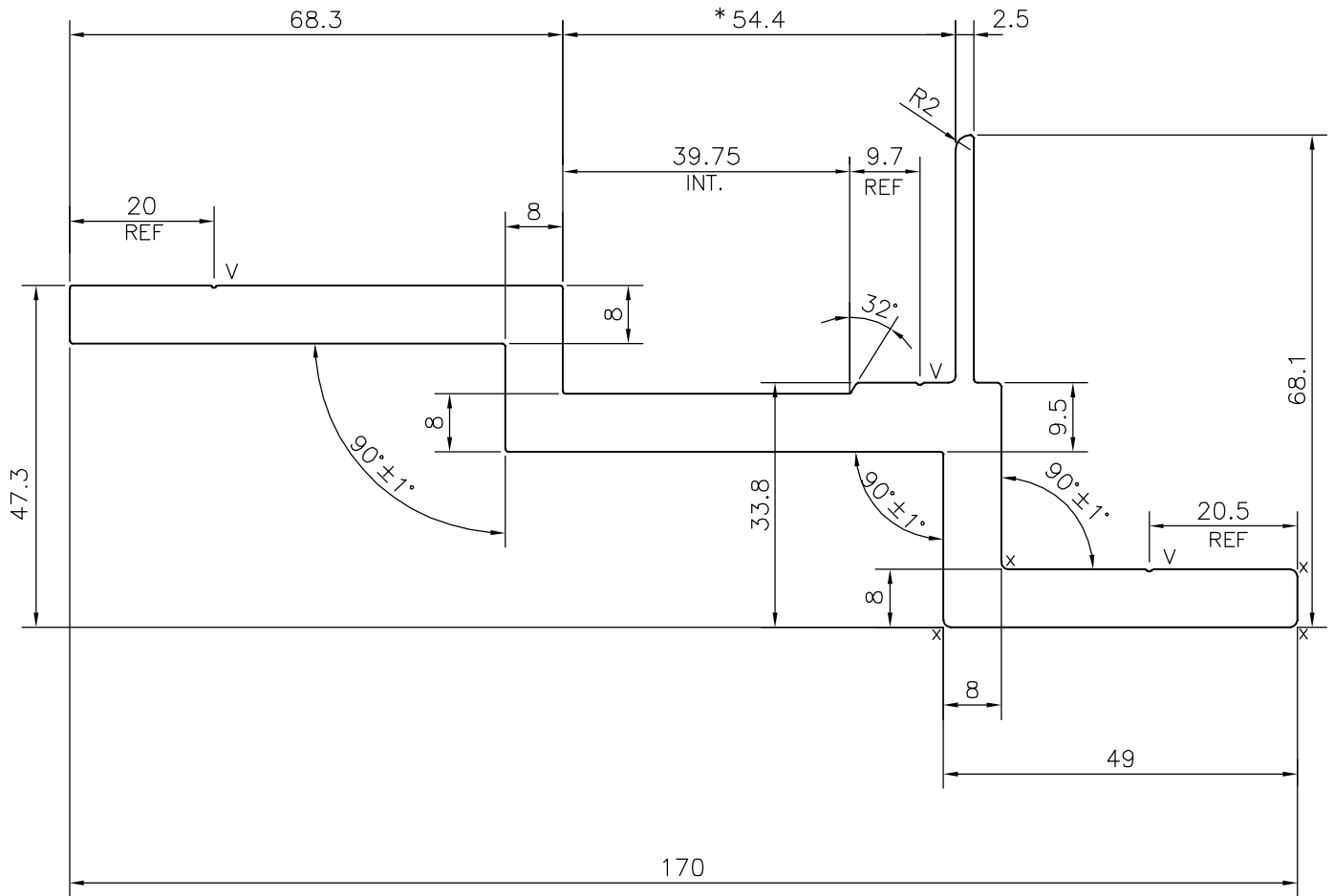


P-19453-2

E1111



x = 1.0 RADIUS (4 PLACES)  
 \* MARKED CRITICAL DIMENSION  
 V = V GROOVE 0.3x90° (3 PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	14-05-2019
CHECKED		
APPROVED	B.NATARAJA	16-05-2019

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm <sup>2</sup>	1789.224
PERIMETER mm.	501.212
WEIGHT kg/m	4.831
DRAWING No.	SECTION No.
P-19453-2	-
E1111	E1111

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	PROFILE-N-31
ALLOY & TEMPER	6005 T6
DESCRIPTION	FIN BRACKET SECTION