



DETAIL OF "C"
SCALE 2:1

DETAIL OF "D"
SCALE 2:1

DETAIL OF "B"
SCALE 2:1

X = RADIUS 0.3 mm. (30 PLACES)
Z = RADIUS 1.0 mm. (6 PLACES)
V = VEE GROOVE 0.3x90° (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	
	DRAWN	J.P.KAUSHIK
CHECKED		
APPROVED	B.NATARAJA	05-09-2019

1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED	
PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	OP-DIE-02
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION-FEMALE MULLION

SCALE	1:1
AREA mm ²	1111.564
PERIMETER mm.	829.687
WEIGHT kg/m	3.001
DRAWING No.	P-20004-1
SECTION No.	E1157

