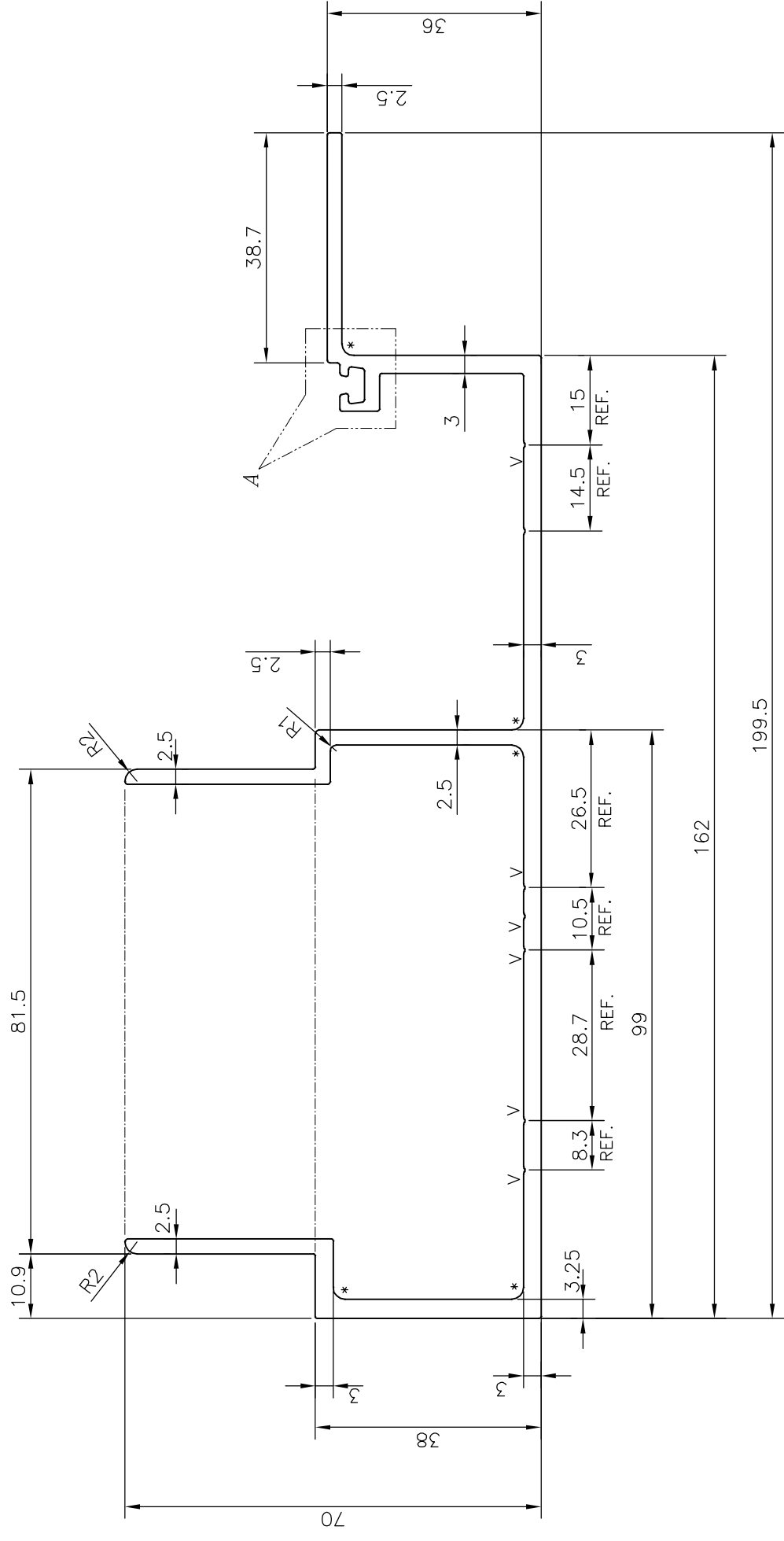


P-20005-1

E1158



* = RADIUS 2.0 mm. (4 PLACES)
 V = VEE GROOVE 0.3x90° (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.0mm/M
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	2. TWIST=1.0mm/M
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	3. ANGULARITY= ±1°
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME

ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE

PARTY'S DRAWING No.

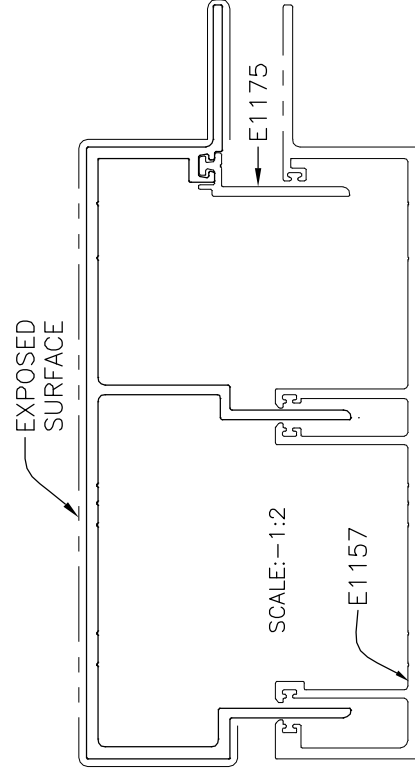
OP-DIE-03

ALLOY & TEMPER

6063 T6

DESCRIPTION

CURTAIN WALL SECTION - MALE MULLION



EXPOSED SURFACE

SCALE:-1:2

E1157

E1175

DRAWN	J.P.KAUSHIK	20-08-2019
CHECKED		
APPROVED	B.NATARAJA	05-09-2019
SCALE		1:1
AREA	mm ²	1106.796
PERIMETER	mm.	789.971
WEIGHT	kg/m	2.988
DRAWING No.		SECTION No.
P-20005-1		-
E1158		E1158