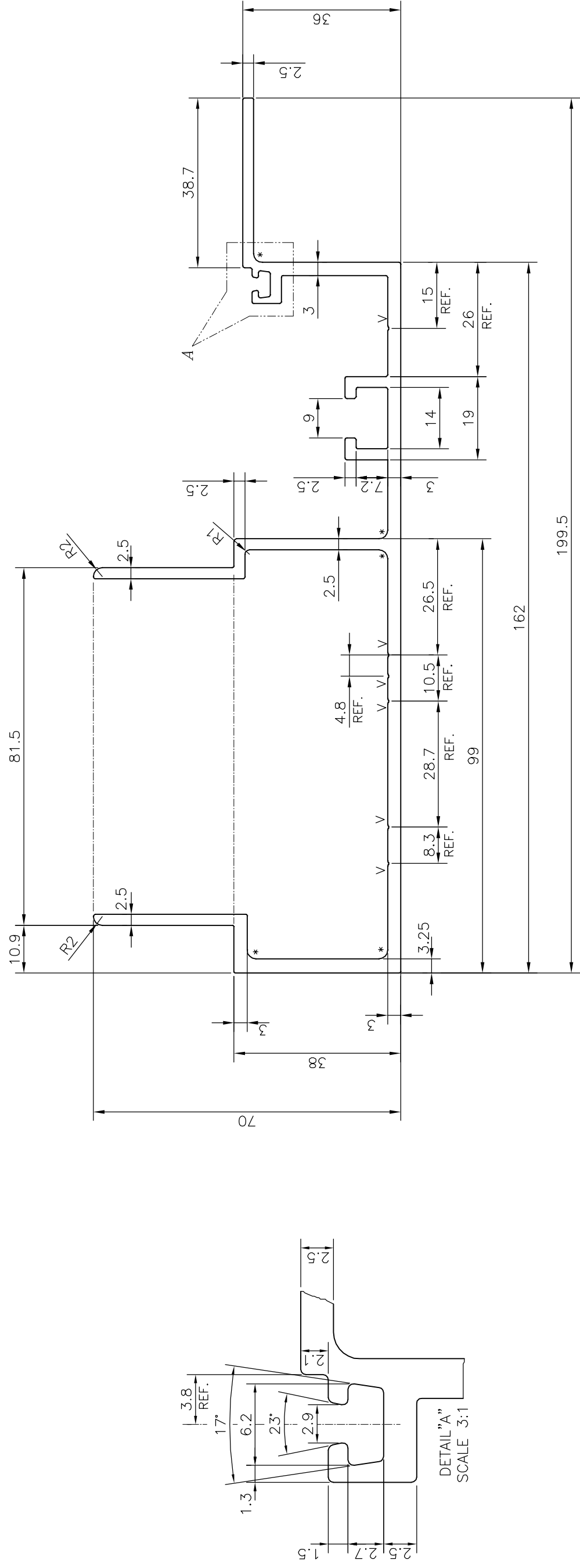


P-20006

E1159



* = RADIUS 2.0 mm. (4 PLACES)
 V = VEE GROOVE 0.3x90° (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.0mm/M
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	2. TWIST=1.0mm/M
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	3. ANGULARITY= ±1°
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME

ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE

PARTY'S DRAWING No.

OP-DIE-04

ALLOY & TEMPER

6063 T6

DESCRIPTION

CURTAIN WALL SECTION - MALE MULLION

DRAWN	J.P.KAUSHIK	DATE	16-08-2019
CHECKED			
APPROVED	B.NATARAJA		05-09-2019
SCALE			1:1
AREA	mm ²		1167.934
PERIMETER	mm.		836.68
WEIGHT	kg/m		3.153
DRAWING No.		SECTION No.	
P-20006			-
E1159			E1159

