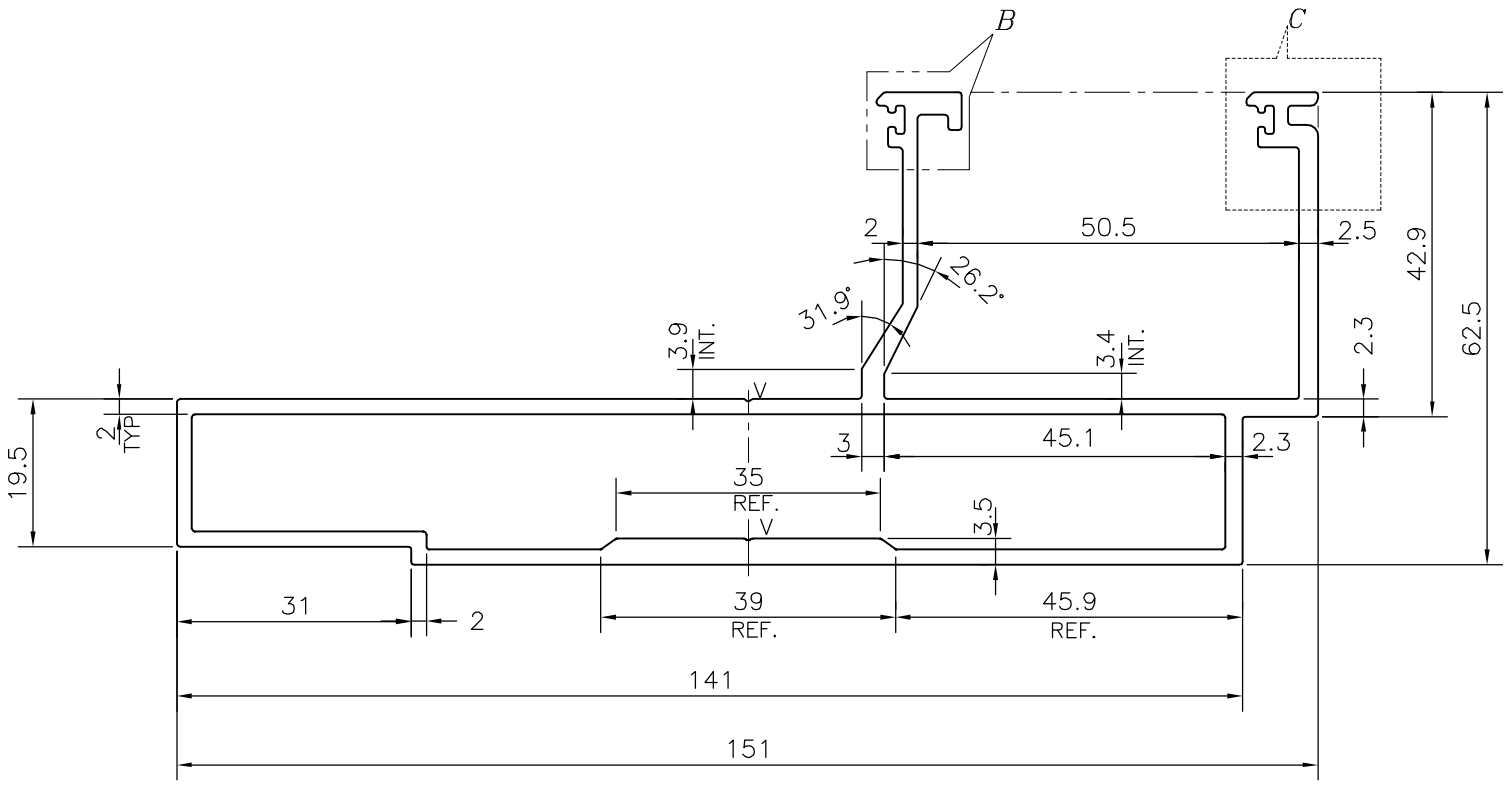
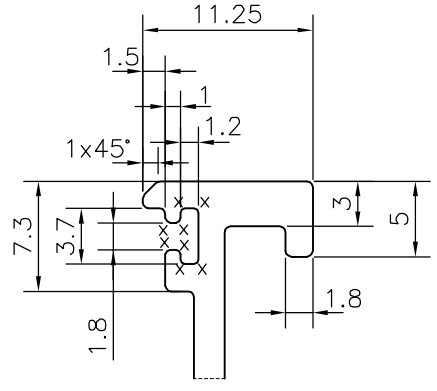
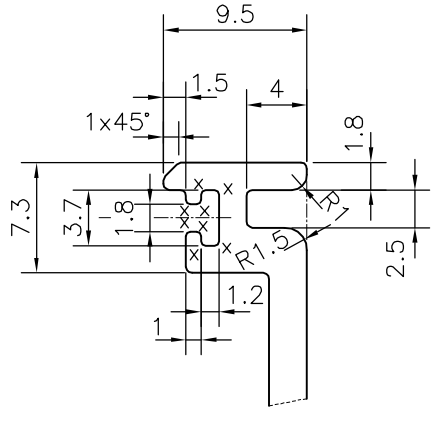
P–20013
E1163

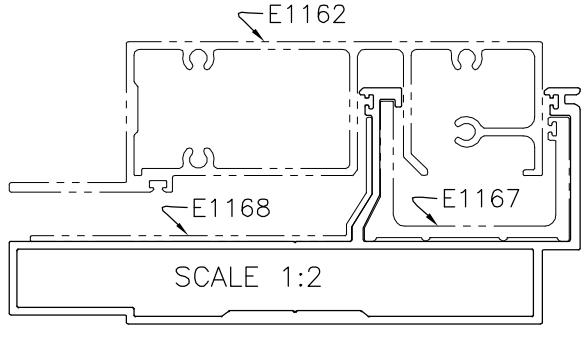




DETAIL OF "B"
SCALE 2:1



DETAIL OF "C"
SCALE 2:1



V = V GROOVE 0.3x45° (2 PLACES)
X = RADIUS 0.3 mm. (16 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 300.0mm – ±1.65	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	17–08–2019
CHECKED		
APPROVED	*B.NATARAJA*	06–09–2019

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	OP–DIE–13
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION–HEAD TRANSOM

SCALE	1:1
AREA mm²	968.202
PERIMETER mm.	562
WEIGHT kg/m	2.614

DRAWING No.	SECTION No.
P–20013	–
E1163	E1163