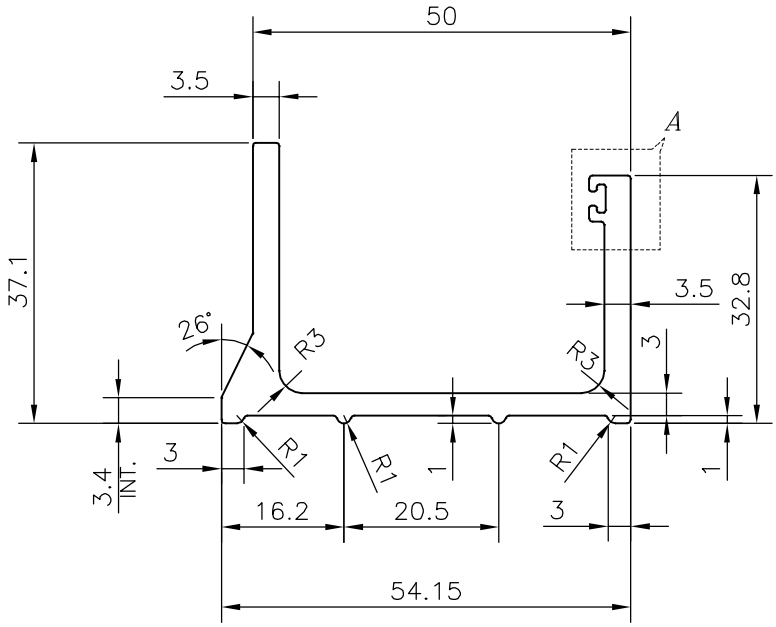
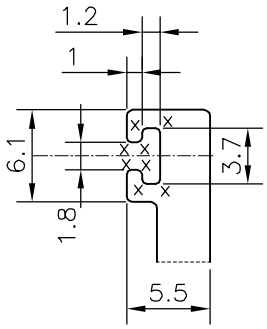
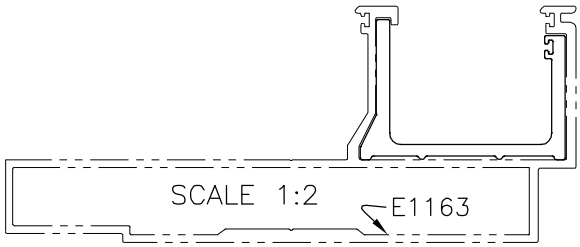
P−20020
E1167





DETAIL OF "A"
SCALE 2:1



X = RADIUS 0.3 mm. (8 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm − ±0.20	UPTO 32.0mm − ±0.38	UPTO 120.0mm − ±0.85	1. STRAIGHTNESS=1.0mm/M
UPTO 10.0mm − ±0.23	UPTO 50.0mm − ±0.46	UPTO 160.0mm − ±1.02	2. TWIST=1.0mm/M
UPTO 12.0mm − ±0.25	UPTO 60.0mm − ±0.53	UPTO 200.0mm − ±1.14	3. FLATNESS =0.007xWIDTH
UPTO 16.0mm − ±0.28	UPTO 80.0mm − ±0.69	UPTO 250.0mm − ±1.40	
UPTO 25.0mm − ±0.30	UPTO 100.0mm − ±0.75	UPTO 300.0mm − ±1.65	

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE−560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	17−08−2019
CHECKED		
APPROVED	*B.NATARAJA*	06−09−2019

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965−1981 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	412.798
PERIMETER mm.	246.776
WEIGHT kg/m	1.115

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	OP−DIE−22
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION−GUTTER SLEEVE

DRAWING No.	SECTION No.
P−20020	−
E1167	E1167