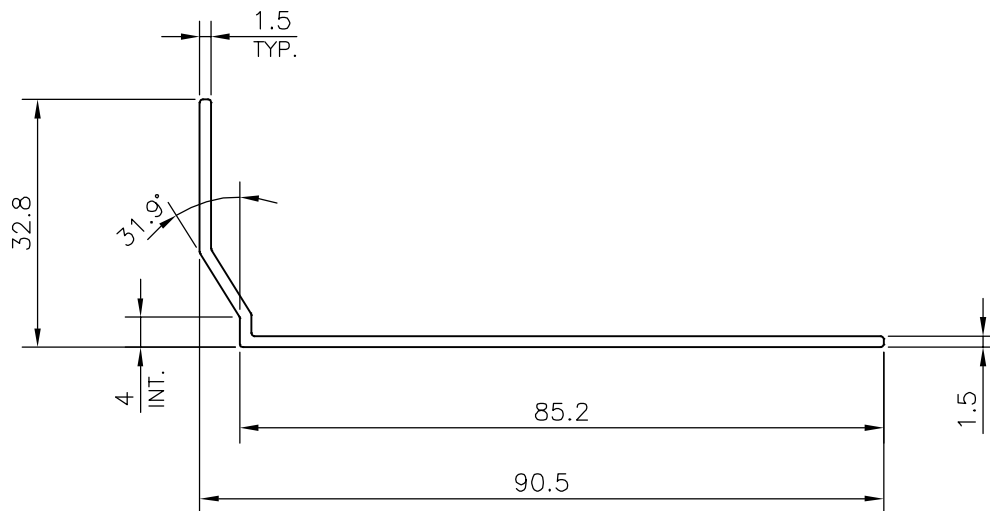
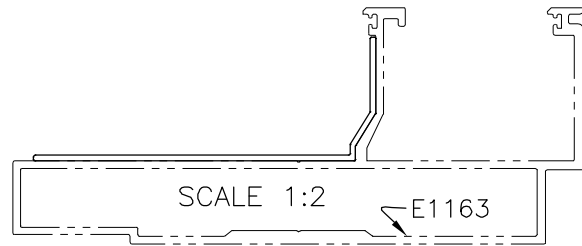


P-20021

E1168



## TOLERANCES ON OVERALL WIDTHS &amp; WIDTHS ACROSS FLATS OF BARS, &amp; REGULAR SECTIONS

UPTO 6.40mm -  $\pm 0.20$   
 UPTO 10.0mm -  $\pm 0.23$   
 UPTO 12.0mm -  $\pm 0.25$   
 UPTO 16.0mm -  $\pm 0.28$   
 UPTO 25.0mm -  $\pm 0.30$

UPTO 32.0mm -  $\pm 0.38$   
 UPTO 50.0mm -  $\pm 0.46$   
 UPTO 60.0mm -  $\pm 0.53$   
 UPTO 80.0mm -  $\pm 0.69$   
 UPTO 100.0mm -  $\pm 0.75$

UPTO 120.0mm -  $\pm 0.85$   
 UPTO 160.0mm -  $\pm 1.02$   
 UPTO 200.0mm -  $\pm 1.14$   
 UPTO 250.0mm -  $\pm 1.40$   
 UPTO 300.0mm -  $\pm 1.65$

1. STRAIGHTNESS=1.0mm/M
2. TWIST=1.0mm/M
3. FLATNESS =0.007xWIDTH



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	17-08-2019
CHECKED		
APPROVED	B.NATARAJA	06-09-2019

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm <sup>2</sup>	176.885
PERIMETER mm.	237.976
WEIGHT kg/m	0.478
DRAWING No.	SECTION No.
P-20021	-
E1168	E1168

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	OP-DIE-23
ALLOY & TEMPER	6063 T6
DESCRIPTION	SPLICE PLATE