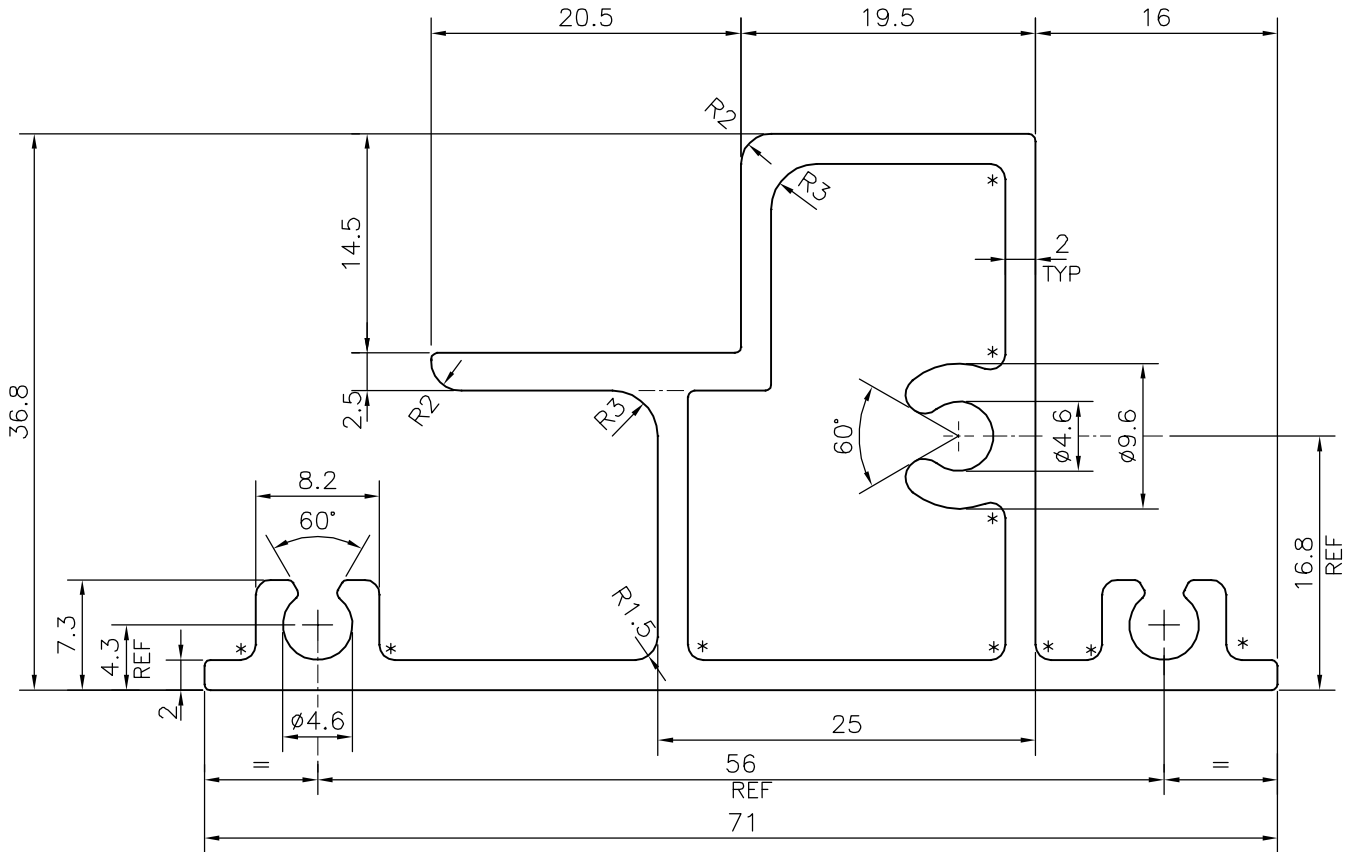
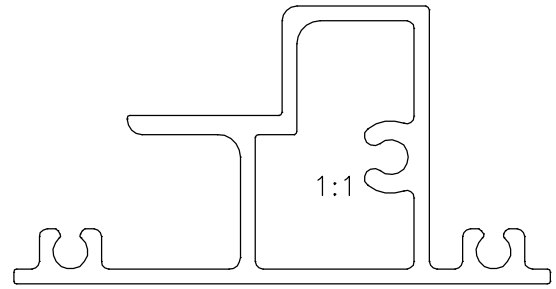


P-20001-1

E1174



* = 1.0 RADIUS (4 PLACES)
 V = V GROOVE 0.3x90° (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	20-08-2019
CHECKED		
APPROVED	B.NATARAJA	06-09-2019
SCALE		2:1
AREA mm ²		452.995
PERIMETER mm.		279.113
WEIGHT kg/m		1.223
DRAWING No.	SECTION No.	
P-20001-1	-	
E1174	E1174	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	OP-DIE-09
ALLOY & TEMPER	6063 T6
DESCRIPTION	STONE HOLDER SECTION