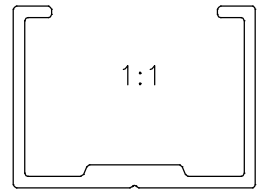
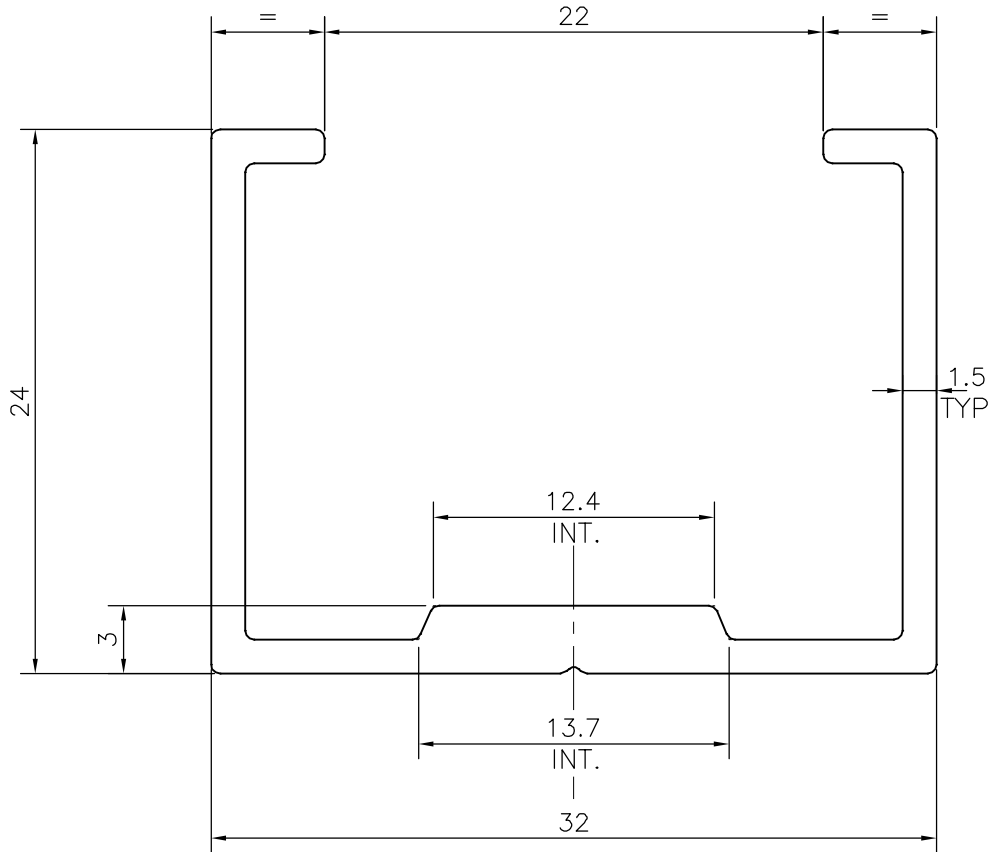


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1:1



1. STRAIGHTNESS=1.0mm/M
2. TWIST=1.0mm/M
3. ANGULARITY= $\pm 1^\circ$
4. FLATNESS =0.007xWIDTH

V = V GROOVE 0.3x90° (1 PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ± 0.20	UPTO 32.0mm - ± 0.38	UPTO 120.0mm - ± 0.85	UPTO 320.00mm - ± 1.70
UPTO 10.0mm - ± 0.23	UPTO 50.0mm - ± 0.46	UPTO 160.0mm - ± 1.02	
UPTO 12.0mm - ± 0.25	UPTO 60.0mm - ± 0.53	UPTO 200.0mm - ± 1.14	
UPTO 16.0mm - ± 0.28	UPTO 80.0mm - ± 0.69	UPTO 250.0mm - ± 1.40	
UPTO 25.0mm - ± 0.30	UPTO 100.0mm - ± 0.75	UPTO 300.0mm - ± 1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	14-08-2019
CHECKED		
APPROVED	B.NATARAJA	06-09-2019

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED

SCALE	3:1
AREA mm ²	145.27
PERIMETER mm.	170.856
WEIGHT kg/m	0.392

PARTY'S NAME ALUFIT (INDIA) PVT. LTD., BANGALORE

DRAWING No. SECTION No.

PARTY'S DRAWING No. OP-DIE-06

P-20009

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ALLOY & TEMPER 6063 T6

E1178

E1178

DESCRIPTION SPANDREL ADAPTER