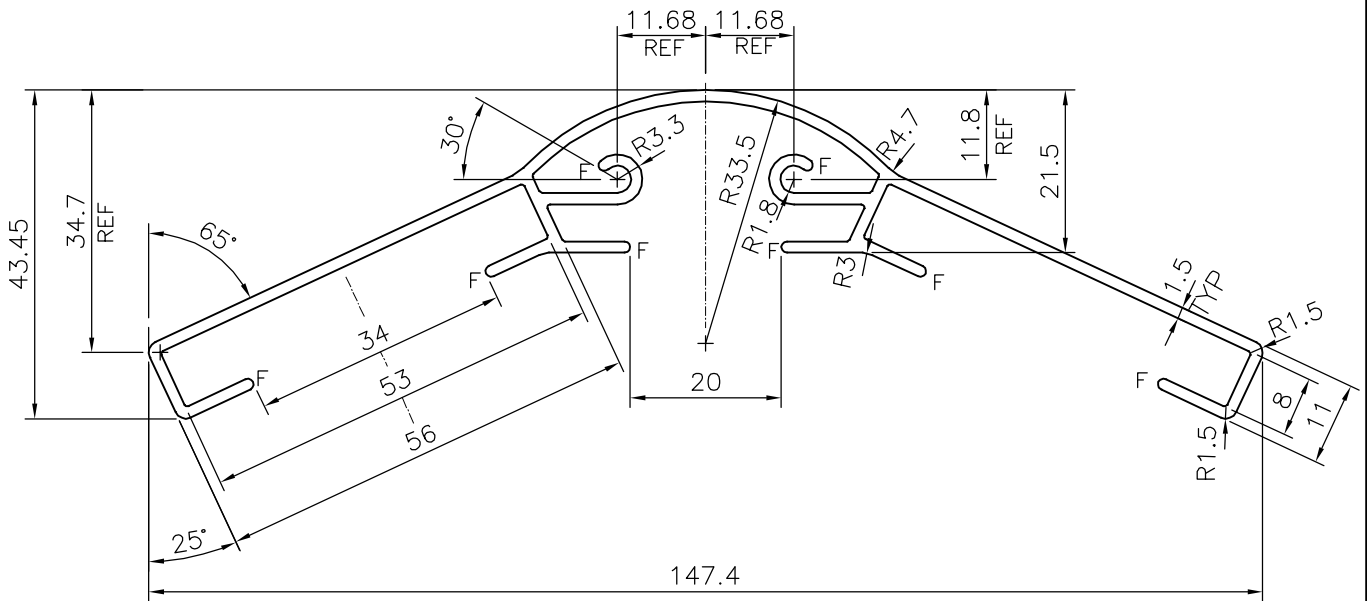
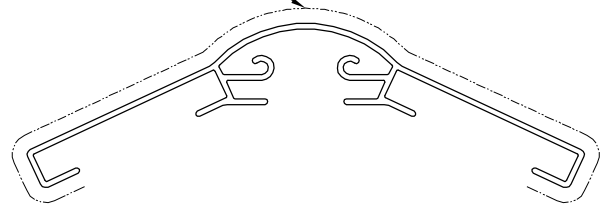


P-20139

E1189

EXPOSED SURFACE



TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

CD ≤ 100	100 < CD ≤ 200	200 < CD ≤ 300	300 < CD ≤ 500
UPTO 10mm - ±0.25	±0.30	±0.35	±0.40
10.0 - 25.0 - ±0.30	±0.40	±0.50	±0.60
25.0 - 50.0 - ±0.50	±0.60	±0.80	±0.90
50.0 - 100.0 - ±0.70	±0.90	±1.10	±1.30
100 - 150 - -	±1.10	±1.30	±1.50
150 - 200 - -	±1.3	±1.50	±1.80
200 - 300 - -	-	±1.70	±2.10
300 - 450 - -	-	-	±2.80

F = FULL RADIUS (8 PLACES)



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	13-09-2019
CHECKED		
APPROVED	B.NATARAJA	20-09-2019
SCALE		1:1
AREA mm ²		448.859
PERIMETER mm.		592.758
WEIGHT kg/m		1.212
DRAWING No.	SECTION No.	
P-20139	-	
E1189	E1189	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS:EN-755-9 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	CLEAR AMBER GROUP,UK
PARTY'S DRAWING No.	CA EXTRUSION 043 REV. V3.01
ALLOY & TEMPER	6063 T6
DESCRIPTION	MISC. SECTION