


DETAIL OF "A"
SCALE 3:1

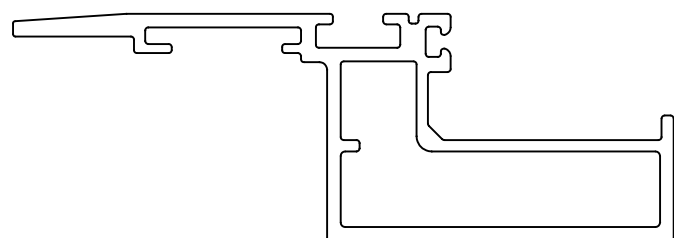
C = CHAMFER 2x45° (1 PLACE)
X = RADIUS 0.6 mm. (4 PLACES)

NOTE:-
ALUFIT ACCEPT UPTO 0.75 mm/M
(STRAIGHTNESS, TWIST)

- 1. STRAIGHTNESS=0.50 mm/M
- 2. TWIST=0.50 mm/M
- 3. ANGULARITY= ±1°
- 4. FLATNESS =0.007xWIDTH

DIMENSION		TOLERANCES (EXCEPT OPEN ENDS)	TOLERANCES (OPEN ENDS)	
OVER	UP TO AND INCLUDING		E≤60	60≤E<120
-	10	±0.15	±0.15	-
10	15	±0.20	±0.20	-
15	30	±0.25	±0.25	-
30	45	±0.30	±0.30	±0.45
45	60	±0.40	±0.40	±0.55
60	90	±0.45	±0.45	±0.65
90	120	±0.60	±0.60	±0.80
120	150	±0.80	±0.80	±1.0
150	180	±1.0	±1.0	±1.3
180	240	±1.2	±1.2	±1.5
240	300	±1.5	±1.5	±1.8

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	PARVESH 27-09-2019
		CHECKED	
		APPROVED	B.NATARAJA 28-09-2019
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-12020-2 , UNLESS OTHERWISE SPECIFIED		SCALE	2:1
		AREA mm ²	382.678
		PERIMETER mm.	287.579
		WEIGHT kg/m	1.033
PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING	P-20111-2	-
ALLOY & TEMPER	6063 T6	E1197	E1197
DESCRIPTION	CURTAIN WALL SECTION-SHUTTER SECTION		



SCALE:- 1:1