

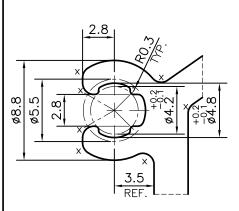
2. TWIST=AS PER BS:EN-12020-2

NOTE:— WE WILL MAINTAIN ONLY OPEN END TOLERANCE 94.5+/-0.6MM ON OPEN END SIDE.

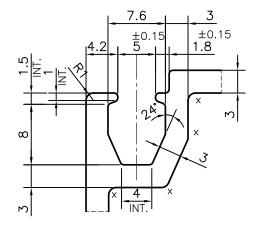
ANGLE TOLERANCE WILL NOT BE CONSIDERED FOR OPEN END SIDE. FOR THE OTHER SIDE WE WILL MAINTAIN TOLERANCE OF ±1.00 mm. FOR PERPENDICULARITY.

- 1. TOLERANCE ADDED ON DIMENSION 220 mm. ±1.2
- 2. TOLERANCE ADDED ON DIMENSION 93 mm. ±0.6
- 3. ANGULARITY TOLERANCES ADDED 11A
- 4. MEASURING BASE LINE ADDED

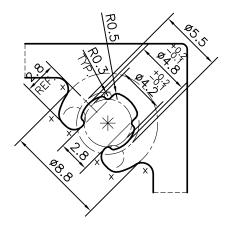
OVER	UP TO AND INCLUDING	(EXCEPT OPEN ENDS)	E <u>≤</u> 60	60 <u><</u> E<120		
_	10	±0.15	±0.15	_		
10	15	±0.20	±0.20	_		
15	30	±0.25	±0.25	_		
30	45	±0.30	±0.30	±0.45		
45	60	±0.40	±0.40	±0.55		
60	90	±0.45	±0.45	±0.65		
90	120	±0.60	±0.60	±0.80		
120	150	±0.80	±0.80	±1.0		
150	180	±1.0	±1.0	±1.3		
180	240	±1.2	±1.2	±1.5		
240	300	±1.5	±1.5	±1.8		
			NAME	DATE		



DETAIL OF "A" SCALE 3:1



DETAIL OF "B" SCALE 2:1



DETAIL OF "C" SCALE 3:1

		, , , , ,	210	-	- 1		T 1.0
		240	300		±1.5	±1.5	±1.8
						NAME	DATE
(JINDAL)	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)		DRAWN	PARVESH	12-11-2019		
SYMBOL OF QUALITY			•	CHECKED			
AN ISO 9001 COMPANY				APPROVED	B.NATARAJA	15-11-2019	
1. ALL DIMENSIONS ARE IN mm.					SCALE		1:1
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.					AREA mm ²		2029.599
3. TOLERANCES WILL BE AS PER BS:EN-12020-2, UNLESS OTHERWISE SPECIFIED			D	PERIMETER mm.		902.063	
PARTY'S NAME	SCHUECO INDIA PVT. LTD., MUMBAI			WEIGHT kg/m		5.480	
				DRAWING No. SE		ECTION No.	
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWIN	NG-9639141FZ0000		P-20256	5-3 -	_	
	0000 700				E1208 E1		1208
ALLOY & TEMPER	6060 T66						
DESCRIPTION	ARCHITECTURAL SECTION						