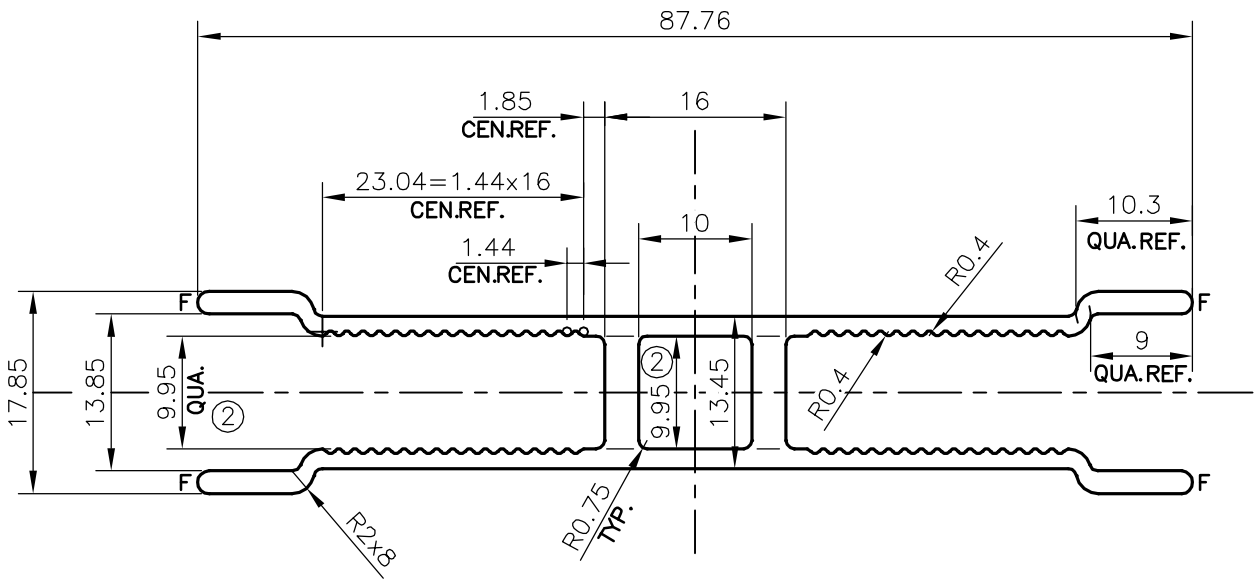
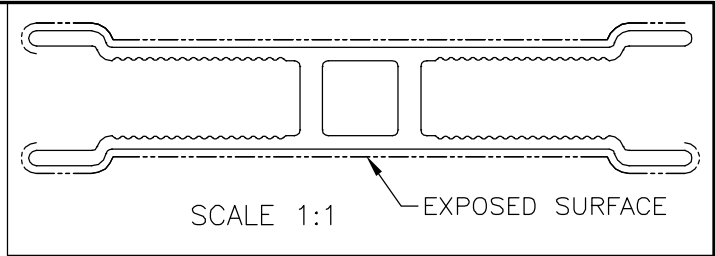


P-20265-1

E1209



SCALE: - 1.5:1

ISSUE-2
 DIMENSION CHANGED FROM 9.45 TO 9.95mm. AT TWO PLACES

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

CD ≤ 100	100 < CD ≤ 200	200 < CD < 300	300 < CD < 500
UPTO 10mm - ±0.25	±0.30	±0.35	±0.40
10.0 - 25.0 - ±0.30	±0.40	±0.50	±0.60
25.0 - 50.0 - ±0.50	±0.60	±0.80	±0.90
50.0 - 100.0 - ±0.70	±0.90	±1.10	±1.30
100 - 150 - -	±1.10	±1.30	±1.50
150 - 200 - -	±1.3	±1.50	±1.80
200 - 300 - -	-	±1.70	±2.10
300 - 450 - -	-	-	±2.80

F=FULL RADIUS (4 PLACES)



SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	DARPAN	06-02-2020
CHECKED		
APPROVED	B.NATARAJA	22-02-2020
SCALE		1.5:1
AREA mm ²		359.542
PERIMETER mm.		372.517
WEIGHT kg/m		0.971
DRAWING No.		SECTION No.
P-20265-1		-
E1209		E1209(ISSUE-2)

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER **BS:EN-755-9**, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	CLEAR AMBER LTD., UK.
PARTY'S DRAWING No.	CA EXTRUSION 047 V2.01 & REQUIREMENT.
ALLOY & TEMPER	6063 T6
DESCRIPTION	10MM H-SECTION PROFILE 1 SECTION